REV.

AS85049/31

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RATIONALE

AS85049/31B HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE LATEST ISSUE OF SAE AS85049.

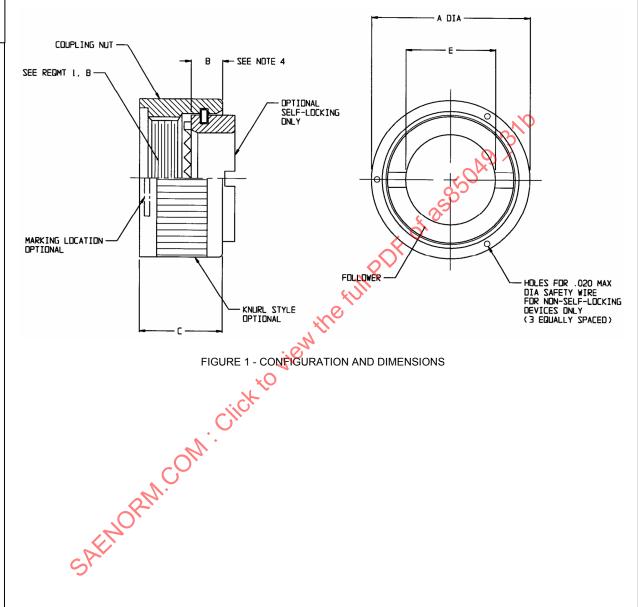


FIGURE 1 - CONFIGURATION AND DIMENSIONS

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ISSNI THIRD ANGLE PROJECTION

CUSTODIAN: AE-8/AE-8C1

PROCUREMENT SPECIFICATION: AS85049



AEROSPACE STANDARD

CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL, NONENVIRONMENTAL, STRAIGHT, NON-SELF-LOCKING AND SELF-LOCKING, CATEGORY 3B (FOR MIL-DTL-5015 CRIMP, MIL-DTL-26482 SERIES 2, AS81703 SERIES 3, AND MIL-DTL-83723 SERIES III CONNECTORS) AS85049/31 SHEET 1 OF 4 REV. В

REAFFIRMED 2014-09

REVISED 2009-07

1998-08

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TABLE 1A - DASH NUMBERS, SHELL SIZE AND DIMENSIONS (NONSELF-LOCKING)

DASH	FOR CONNECTOR SHELL SIZE (REF)				NONSELF-LOCKING			
NUMBER	AS81703 SERIES 3	MIL-DTL- 26482 SERIES 2	MIL-DTL-5015 CRIMP	MIL-DTL- 83723 SERIES III	A MAX	В МАХ	C MAX	E MAX
-3	3	\bigvee	\bigvee	\bigvee	.669 (16.99)	.220 (5.59)	.540 (13.72)	.270 (6.86)
-8	$\Big / \Big $	8	88	8	.617 (15.67)	^		.270 (6.86)
-10		10	10S, 10SL	10	.734 (18.64)			.375 (9.53)
-12	7	12	12S, 12	12	.858 (21.79)			.511 (12.98)
-14	12	14	14S, 14	14	.984 (24.99)			.585 (14.86)
-16	19	16	16S, 16	16	1.112 (28.24)			.710 (18.03)
-18	27	18	18	18	1.218 (30.94)			.789 (20.05)
-20	37	20	20	20	1.345 (34.16)			.914 (23.22)
-22		22	22	22	1.468 (37.29)		\ \ \	1.039 (26.39)
-24		24	24	24	1.593 (40.46)		.540 (13.72)	1.154 (29.31)
-28			28		1.969 (50.01)		.702 (17.83)	1.389 (35.28)
-32			32		2.219 (56.36)		★//	1.635 (41.53)
-36		\ /	36		2.469 (62.71)		⊕``	1.850 (46.99)
-40		X	40	X	2.719 (69.06)			2.065 (52.45)
-44	/ \		44		2.969 (75.41)		V23 ♦	2.320 (58.93)
-48	\vee		48		3.219 (81.76)	* /	.702 (17.83)	2.570 (65.28)
-61	61		$>\!\!<$		1.653 (41.99)	.220 (5.59)	.540 (13.72)	1.194 (30.33)

TABLE 1B - DASH NUMBERS, SHELL SIZE AND DIMENSIONS (SELF-LOCKING)

						<u> </u>		
	FOR	CONNECTOR	SHELL SIZE (F	REF)	00	SE	LF-LOCKING	
DASH NUMBER	AS81703 SERIES 3	MIL-DTL- 26482 SERIES 2	MIL-DTL-5015 CRIMP	MIL-DTL- 83723 SERIES III	A MAX	B MAX	C MAX	E MAX
-3	3	$>\!\!<$	\bigwedge			\sim	$>\!\!<$	$>\!\!<$
-8		8	88	8	.885 (22.48)	.39 (9.91)	.710 (18.03)	.270 (6.86)
-10		10	10S, 10SL	10	1.010 (25.65)	^	A	.375 (9.53)
-12	7	12	12S, 12	120	1.135 (28.83)			.511 (12.98)
-14	12	14	14S, 14	14	1.260 (32.00			.585 (14.86)
-16	19	16	16S, 16	16	1.385 (35.18)			.710 (18.03)
-18	27	18	18	18	1.510 (38.35)			.789 (20.05)
-20	37	20	20	20	1.635 (41.53)			.914 (23.22)
-22		22	22	22	1.760 (44.70)	*	\ \	1.039 (26.39)
-24	\ / [24	24	24	1.885 (47.88)	.39 (9.91)	.710 (18.03)	1.154 (29.31)
-28	\ /		28		2.135 (54.23)	.41 (10.41)	.890 (22.61)	1.389 (35.28)
-32	\vee		32		2.395 (60.83)	^		1.635 (41.53)
-36	\wedge	\ / (36		2.635 (66.93)			1.850 (46.99)
-40		X	40	X	2.885 (73.28)			2.065 (52.45)
-44		10 M.	44		3.135 (79.63)	\	\	2.320 (58.93)
-48	<u>/</u> \		48		3.385 (85.98)	.41 (10.41)	.890 (22.61)	2.570 (65.28)
-61	61		\bigvee		\searrow	\searrow	\searrow	\searrow

NOTES

- 1. DIMENSIONS ARE IN INCHES.
- 2. METRIC EQUIVALENTS ARE BASED UPON 1.00 INCH = 25.4 MM AND SHALL BE IN ACCORDANCE WITH ASTM E 380, PARAGRAPH 4.5, METHOD A AND ASTM E 29, ROUNDING-OFF METHOD.
- 3. DIMENSIONS APPLY AFTER PLATING.
- 4. MEASURED FROM THE ROOT OF THE TOOTH TO THE BACK OF THE COUPLING NUT.

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INTERNATIONAL.	CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL, NONENVIRONMENTAL, STRAIGHT, NON-SELF-LOCKING AND SELF-LOCKING, CATEGORY 3B (FOR MIL-DTL-5015 CRIMP, MIL-DTL-26482 SERIES 2, AS81703 SERIES 3, AND MIL-DTL-83723 SERIES III CONNECTORS)	SHEET 2 OF 4	В

REQUIREMENTS

1. DESIGN AND CONSTRUCTION

DIMENSIONS AND CONFIGURATIONS: SEE FIGURE 1 AND TABLE 1A & 1B.

- 2. INTERFACE DIMENSIONS: IN ACCORDANCE WITH SAE AS85049, FIGURE 4 OR 4A.
- 3. ACCESSORY: CONSISTS OF A COUPLING NUT AND FOLLOWER. COUPLING NUT SHALL BE CAPTIVATED TO THE FOLLOWER AND ROTATABLE.
- 4. DETENTED SELF-LOCKING PROVIDES A POSITIVE AUDIBLE DETENTED COUPLING.
- 5. MATERIAL AND FINISH: SEE TABLE 2.

TABLE 2 - MATERIAL AND FINISH

FIGURE MATERIAL FINISH 1 ALUMINUM ALLOY IN ACCORDANCE WITH SAF AS85049			
1 ALUMINUM ALLOY IN ACCORDANCE N. 1/	FIGURE	MATERIAL	FINISH
W 2/ X, Y Z2/	1	ALUMINUM ALLOY IN ACCORDANCE WITH SAE AS85049	

1/ NOT FOR NAVY USE. AIR FORCE USE IS FOR SPACE
APPLICATIONS ONLY. W IS THE PREFERRED FINISH.
2/ W & Z ARE NOT FOR USE IN SPACE APPLICATION. ALSO SEE SPECIFICATION NOTE

- 6. SELF-LOCKING DEVICES DESIGN AND CONSTRUCTION: COUPLINGS WITH SELF-LOCKING DEVICES SHALL MEET ALL THE REQUIREMENTS SPECIFIED HEREIN FOR ITS SPECIFIC CATEGORY AND THE FOLLOWING ADDITIONAL TESTS
- a. LIFE CYCLE: SEE SAE AS85049, PARAGRAPH 3.5.13.
- b. VIBRATION: SEE SAE AS85049, PARAGRAPH 3.5.4.1.
- 7. QUALIFICATION: SEE SAE AS85049, CATEGORY 3B. BENDING MOMENT AND CABLE PULLOUT NOT APPLICABLE.

