

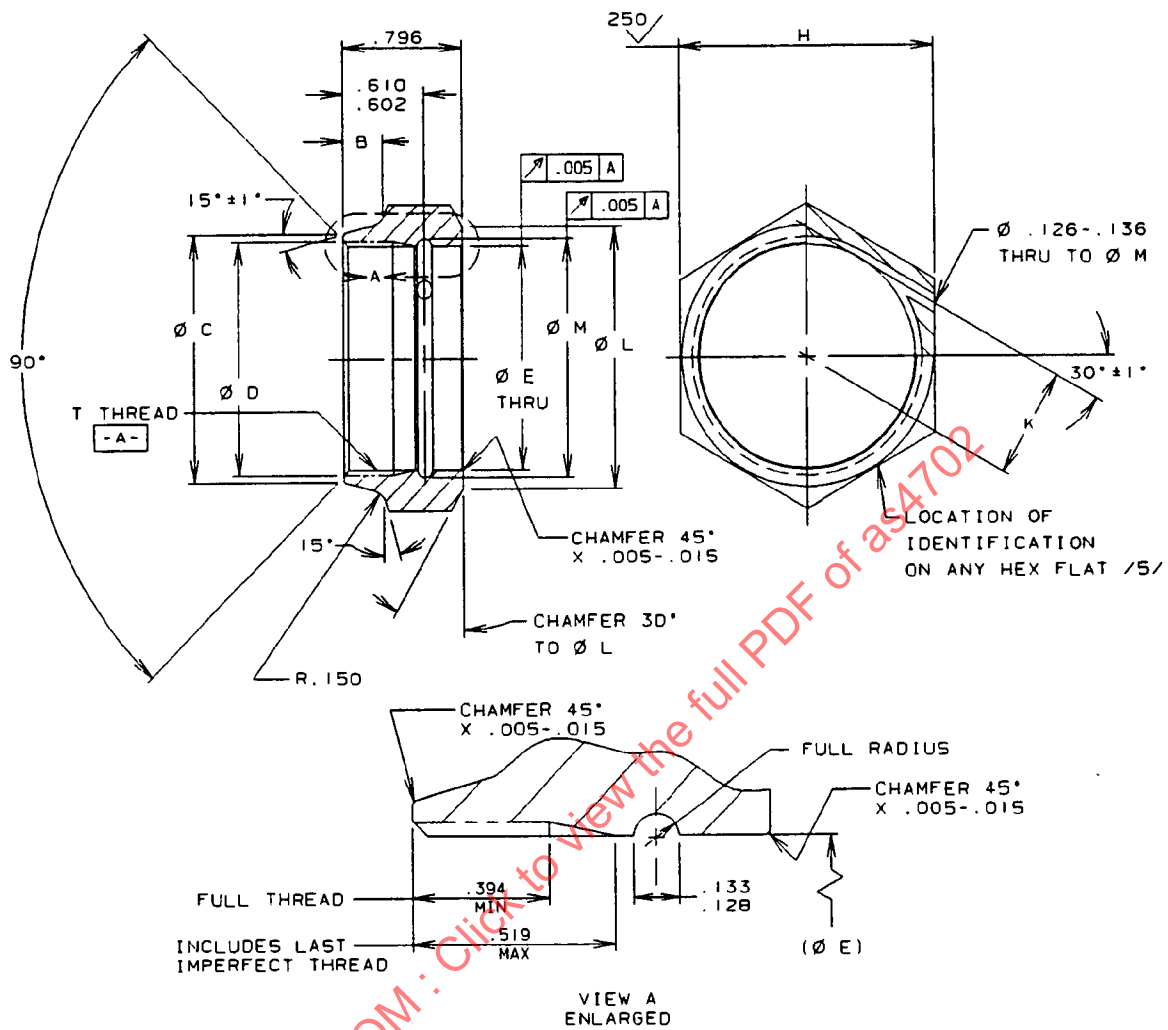
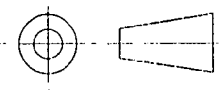


FIGURE 1 - NUT, RETAINED

TABLE 1 - DIMENSIONS AND WEIGHTS

BASIC NO. AS4702 /12/ SIZE CODE	(NOMINAL TUBE SIZE)	T THREAD PER MIL-S-8879	B	C ±.005	D	E ±.0050	H	K ±.005	L	M ±.005	LB/EA MAX ALUM	LB/EA MAX CRES	LB/EA MAX TI
20	1.250	1.5625-12 UNJ-3B	.290	1.678	1.572	1.4864	1.802-1.817	.735	1.792	1.601	.076	.211	.121
24	1.500	1.8125-12 UNJ-3B	.272	1.928	1.822	1.7364	2.052-2.072	.858	2.042	1.848	.091	.250	.144
28	1.750	2.1250-12 UNJ-3B	.250	2.240	2.135	2.0489	2.365-2.385	1.012	2.355	2.158	.110	.305	.175

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3B

PROCUREMENT SPECIFICATION: /4/ MIL-F-18280

SAE
The Engineering Society
For Advancing Mobility
Land Sea Air and Space
INTERNATIONAL

400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE STANDARD

NUT, RETAINED, SHORT FLARELESS

AS4702

SHEET 1 OF 2