

REV.
A

AS4470

FEDERAL SUPPLY CLASS
4720

RATIONALE

THIS DOCUMENT HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE 5-YEAR REVIEW POLICY.

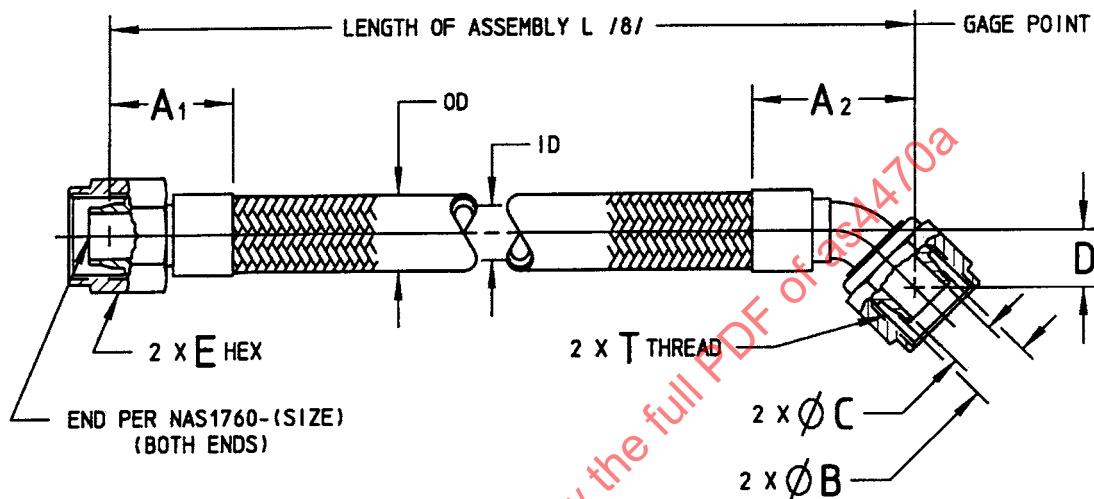
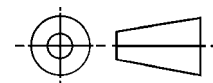


FIGURE 1 - HOSE ASSEMBLY

TABLE 1 - HOSE ASSEMBLY DIMENSIONS

BASIC NO. AND SIZE CODE	HOSE SIZE (REF)	THREAD T PER AS8879 (REF)	E HEX ACROSS FLATS (REF)	ID (REF)	OD MIN	OD MAX
AS4470-04	.250	.4375-20UNJF-3B	.56	.250	.37	.48
AS4470-06	.375	.5625-18UNJF-3B	.69	.375	.53	.59
AS4470-08	.500	.7500-16UNJF-3B	.88	.500	.65	.73
AS4470-10	.625	.8750-14UNJF-3B	1.00	.625	.81	.85
AS4470-12	.750	1.0625-12UNJ-3B	1.25	.750	.94	.98
AS4470-16	1.000	1.3125-12UNJ-3B	1.50	1.000	1.19	1.23

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3D

PROCUREMENT SPECIFICATION: AS4468 /2/

SAE Aerospace
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(R)

AEROSPACE STANDARDHOSE ASSEMBLY, LINED SILICONE,
125 PSI, FLARELESS, POTABLE WATER,
STRAIGHT TO 45°**AS4470**
SHEET 1 OF 3**REV.**
A

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ISSUED 1992-05 REVISED 2001-08 REAFFIRMED 2007-01

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TABLE 2 – END FITTING DIMENSIONS

BASIC NO. AND SIZE CODE	A ₁ MAX	A ₂ MAX	B GAGE	C MIN THRU	D MIN	D MAX
AS4470-04	1.18	1.44	.2930	.174	.35	.44
AS4470-06	1.27	1.56	.4120	.291	.43	.57
AS4470-08	1.28	1.64	.5600	.409	.50	.61
AS4470-10	1.38	1.83	.6730	.495	.59	.71
AS4470-12	1.53	2.19	.8100	.646	.62	.77
AS4470-16	1.57	2.42	1.0620	.898	.74	.85

TABLE 3 – LENGTH TOLERANCE

HOSE ASSEMBLY LENGTH	PREFERRED INCREMENTS	TOLERANCE
UNDER 18 in	(NOT LESS THAN) .125	+.125/- .125
18 TO 36 in EXCLUSIVE	(NOT LESS THAN) .250	+.250/- .250
36 TO 100 in EXCLUSIVE	(NOT LESS THAN) .500	+.375/- .375
100 in AND OVER	(NOT LESS THAN) 1.000	+.5%/- .500

TABLE 4 - HOSE ASSEMBLY WEIGHT INFORMATION

HOSE SIZE CODE	HOSE lb/in NOM (REF)	END FITTING lb/EA STRAIGHT NOM (REF)	END FITTING lb/EA 45° NOM (REF)	HOSE LENGTH CORRECTION FACTOR, in /9/ STRAIGHT	HOSE LENGTH CORRECTION FACTOR, in /9/ 45°
04	.0038	.048	.049	.53	.79
06	.0064	.073	.075	.62	.91
08	.0081	.112	.120	.63	.99
10	.0111	.150	.167	.73	1.18
12	.0137	.265	.281	.72	1.39
16	.0182	.356	.399	.76	1.60