

TABLE 1 - CONTACT DIMENSIONS

BIN CODE	A DIA	B DIA	C DIA	D MAX DIA	E MIN DIA ONLY	H DIA	L (REF)	M	N	P	R	S	T	U MAX	W CHAM
166	.0480 .0465	.0200 .0180	.0555 (1.41) .0540 (1.37)	.055	.028	.022 .018	.607 (15.42)	.115 .095	.155 .145	.218 .208	.145 .139	.396 .392	.250 .190	.038	.006 .003
167	.0480 .0465	.0355 .0335	.0555 (1.41) .0540 (1.37)	.055	.028	.022 .018	.607 (15.42)	.115 .095	.155 .145	.218 .208	.145 .139	.396 .392	.250 .190	.038	.006 .003
168	.0615 .0600	.0450 .0430	.0760 (1.93) .0745 (1.89)	.076	.0415	.027 .023	.607 (15.42)	.065 .045	.195 .185	.218 .208	.165 .159	.396 .392	.360 .270	.045	.007 .004
169	.0925 .0910	.0645 .0625	.1080 (2.74) .1065 (2.71)	.108	.064	.027 .023	.607 (15.42)	.040 .020	.195 .185	.218 .208	.165 .159	.396 .392	.360 .270	.045	.010 .006
170	.1515 .1500	.1020 .0980	.1695 (4.31) .1680 (4.27)	.169	.0955	.042 .038	.624 (15.85)	.040 .020	.232 .216	.245 .235	.196 .190	.386 .382	.360 .250	.050	.012 .006

TABLE 2 - MARKING AND DESIGN CHARACTERISTICS

BIN CODE	COLOR BANDS			MATING END SIZE	WIRE BARREL SIZE	TYPE	CLASS
	1 ST	2 ND	3 RD				
166	BROWN	BLUE	BLUE	23	28	A	B
167	BROWN	BLUE	VIOLET	23	22		
168	BROWN	BLUE	GRAY	20	20		
169	BROWN	BLUE	WHITE	16	16		
170	BROWN	VIOLET	BLACK	12	12		

TABLE 3 - TOOL REQUIREMENTS

BIN CODE	BASIC CRIMPING TOOL	POSITIONER	INSTALLING TOOL	REMOVAL TOOL	
				WIRED CONTACT	UNWIRED CONTACT
166	M22520/2-01	M22520/2-13	M81969/16-04	M81969/16-04	M81969/30-01
167	M22520/2-01	M22520/2-13	M81969/16-04	M81969/16-04	M81969/30-01
168	M22520/2-01	M22520/2-14	M81969/16-01	M81969/16-01	M81969/30-02
169	M22520/2-01	M22520/2-15	M81969/16-02	M81969/16-02	M81969/30-03
170	M22520/1-01	M22520/1-09	M81969/16-03	M81969/16-03	M81969/30-04

TABLE 4 - PART NUMBERS

AS39029 PART NUMBER	BIN CODE	SUPERSEDED PART NUMBER(S)
M39029/16-166	166	M39029/16-23-28
M39029/16-167	167	M39029/16-23-22
M39029/16-168	168	M39029/16-20-20
M39029/16-169	169	M39029/16-16-16
M39029/16-170	170	M39029/16-12-12

DETAIL SPECIFICATION REQUIREMENTS:

1. DESIGN:

CONTACT SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1, TABLE 1 AND 2. DIMENSIONS ARE IN INCHES AND SHOWN AFTER PLATING. UNLESS OTHERWISE SPECIFIED, SPHERICAL END DIMENSIONS SHALL CONFORM TO AS39029. ALL DIMENSIONS PROVIDED IN PARENTHESES ARE METRIC EQUIVALENTS AND GIVEN FOR GENERAL INFORMATION ONLY (SEE AS39029 SECTION 6). DIMENSION "U" IS THE POINT OF INITIAL ENGAGEMENT. THERE SHALL BE A MAXIMUM GAP OF .008 INCHES BETWEEN THE HOOD AND BODY OF THE CONTACT. A 0.002 IN. MAXIMUM BURR IS PERMITTED ON THE PERIPHERY OF SHOULDER NOTED (SEE VIEW X).

2. TOOLS:

TOOLS REQUIRED FOR CRIMPING CONTACTS TO WIRE/CABLE AND THE INSTALLING/REMOVAL FROM THE CONNECTOR SHALL BE IN ACCORDANCE WITH TABLE 3.

3. PART NUMBERS:

CONTACT PART NUMBERS SHALL BE IN ACCORDANCE WITH TABLE 4. SUPERSEDED PART NUMBERS ARE AS SPECIFIED.

4. MATERIALS:

MATERIALS SHALL BE IN ACCORDANCE WITH AS39029.

5. MECHANICAL:

MECHANICAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

6. ELECTRICAL:

ELECTRICAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

7. ENVIRONMENTAL:

ENVIRONMENTAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

VIBRATION SHALL BE IN ACCORDANCE WITH EIA-364-28 TEST CONDITION IV WITH A TEMPERATURE CYCLE IN ACCORDANCE WITH TEST CONDITION I. TEST THE CONTACT IN THE HIGHEST TEMPERATURE RATED, MIL-C-81511 CONNECTOR SERIES. THE MINIMUM TEMPERATURE SHALL BE -65 (+0, -3) °C. THE DURATION OF TIME AT THE TEMPERATURE'S STEPS 1 AND 3 SHALL BE 25% OF THE TIME DETERMINED BY THE SPECIFIED CONNECTOR MASS. THERE SHALL BE A MINIMUM OF 10% OR NOT LESS THAN THREE MATED CONTACTS WIRED IN SERIES. THE CONTACT RESISTANCE SHALL NOT INCREASE MORE THAN 5 OHMS DURING 1 MICROSECOND.

SHOCK SHALL BE IN ACCORDANCE WITH EIA-364-27 TEST CONDITION A. PERFORM ONE SHOCK IN EACH AXIS. THERE SHALL BE A MINIMUM OF 10% OR NOT LESS THAN THREE MATED CONTACTS WIRED IN SERIES. THE CONTACT RESISTANCE SHALL NOT EXCEED 5 OHMS IN 1 MICROSECOND.

 <i>An SAE International Group</i>	AEROSPACE STANDARD	SAE AS39029/16 SHEET 3 OF 4	REV. A
	(R) CONTACTS, ELECTRICAL CONNECTOR, SOCKET, CRIMP REMOVABLE (FOR MIL-C-81511 SERIES 4 CONNECTORS)		