

SAE Technical Board rules provide that: "All technical reports, including standards approved and practices recommended, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report. In formulating and approving technical reports, the Board and its Committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against infringement of patents."

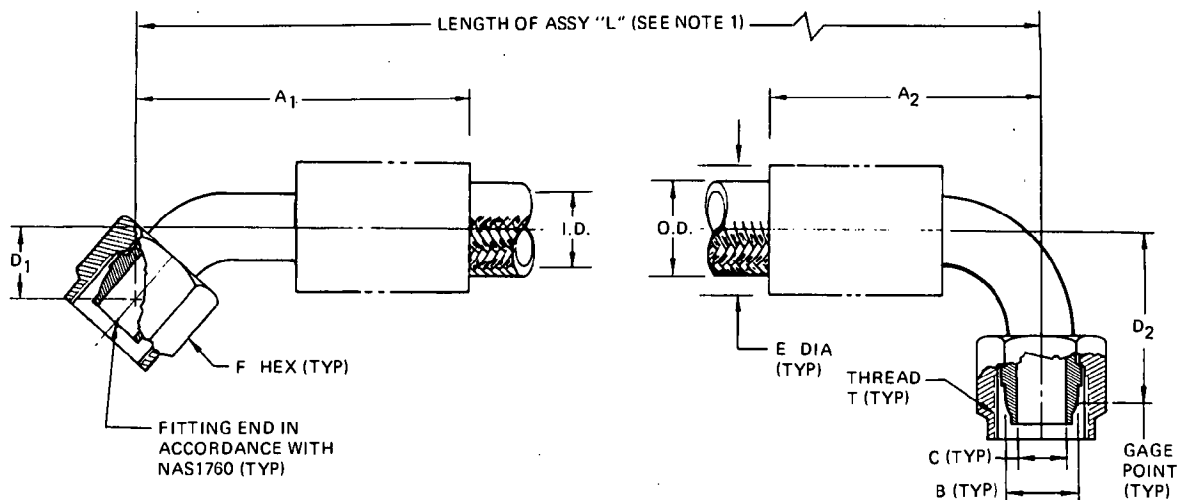


FIGURE 1

TABLE I

HOSE ASSEMBLY NO. AND SIZE CODE	HOSE ASSY. SIZE (REF)	THREAD T PER MIL-S-8879 (REF)	A ₁ MAX	A ₂ MAX	B GAGE DIA BASIC	C MIN DIA THRU 3	D ₁		D ₂		E MAX	F HEX ACROSS FLATS (REF)	HOSE I.D. MIN	HOSE O.D.	
							MIN	MAX	MIN	MAX				MIN.	MAX.
AS1477E	1/4	.4375-20 UNJF-3B	1.80	1.52	.2930	.174	.33	.39	.62	.70	.87	.66	.235	.35	.39
AS1477G	3/8	.5625-18 UNJF-3B	2.16	1.85	.4120	.291	.42	.48	.82	.90	.82	.69	.360	.54	.57
AS1477H	1/2	.7500-16 UNJF-3B	2.51	2.16	.5600	.409	.47	.53	.96	1.04	1.03	.88	.485	.68	.73
AS1477J	5/8	.8750-14 UNJF-3B	2.84	2.45	.6730	.495	.57	.63	1.18	1.26	1.18	1.00	.610	.81	.86
AS1477K	3/4	1.0625-12 UNJ-3B	3.17	2.74	.8100	.646	.62	.67	1.31	1.39	1.47	1.25	.735	.93	.98
AS1477M	1	1.3125-12 UNJ-3B	3.80	3.30	1.0620	.898	.76	.82	1.67	1.75	1.75	1.50	.985	1.20	1.24

TABLE II

HOSE ASSEMBLY LENGTH	AVAILABLE INCREMENTS	TOLERANCE
UNDER 18 INCHES	(NOT LESS THAN) .125 INCH	(PLUS OR MINUS) .125 INCH
18 TO 36 INCHES	(NOT LESS THAN) .250 INCH	(PLUS OR MINUS) .250 INCH
36 TO 50 INCHES	(NOT LESS THAN) .500 INCH	(PLUS OR MINUS) .500 INCH
OVER 50 INCHES	(NOT LESS THAN) 1.000 INCH	(PLUS OR MINUS) 1 PER CENT

TABLE III

HOSE SIZE (REF)	MAXIMUM WEIGHTS		
	HOSE LBS/INCH	STANDARD END FITTING (LBS) EACH	
		45°	90°
04	.004	.038	.039
06	.008	.059	.061
08	.011	.068	.066
10	.015	.090	.096
12	.018	.144	.158
16	.024	.209	.233

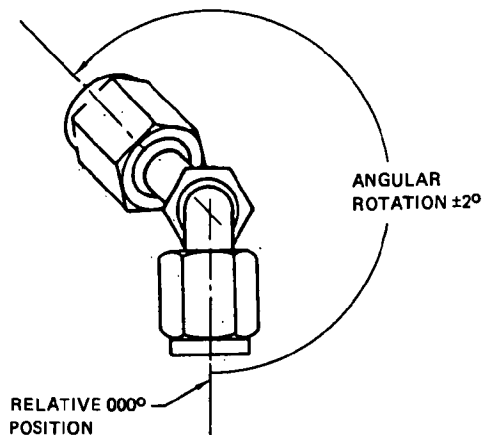


FIGURE II 2