

AMERICAN NATIONAL STANDARD

Preferred Metric Limits and Fits

ANSI B4.2 - 1978

REAFFIRMED 1999

FOR CURRENT COMMITTEE PERSONNEL
PLEASE SEE ASME MANUAL AS-11

SECRETARIAT

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS

PUBLISHED BY

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS

United Engineering Center

345 East 47th Street

New York, N. Y. 10017

Intentionally left blank

ASMENORMDOC.COM : Click to view the full PDF of ASME B4.2 1978

AMERICAN NATIONAL STANDARD

Preferred Metric Limits and Fits

ANSI B4.2 - 1978

REAFFIRMED 1984

SECRETARIAT

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS

PUBLISHED BY

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS

United Engineering Center

345 East 47th Street

New York, N. Y. 10017

No part of this document may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Second printing — March 1979
Includes corrected pages iii, 7, 15, 43, 44, and 46.

Copyright © 1978 by

THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS

All Rights Reserved

Printed in U.S.A.

FOREWORD

The American National Standards Committee B4 was organized in June 1920, and it developed the American Standard ASA B4a-1925, Tolerances, Allowances and Gages for Metal Fits.

As a result of committee work during World War II by ASA and ABC (American, British, Canadian), American Standard, Limits and Fits for Engineering and Manufacturing (Part I), ASA B4.1-1947, was produced. The preface to that document made significant reference to the contribution of the ABC meetings in developing agreement on five basic principles, four of which apply to the present standard. These related to the desirability of establishing common definitions, a table of preferred basic sizes, a system of preferred tolerances and allowances, and a uniform method of applying tolerances.

In 1973, the General Motors Corporation recognized a need for a metric standard similar to the ISO R286 and published an interim standard which was later adopted as an ANSI Special Metric Publication, SR 11.

The B4 Standards Committee was reorganized in November 1975, and renamed "Standardization of Allowances and Tolerances for Manufactured Parts". The first draft proposal of this standard was based on the principles noted above and utilized computer programs to implement the concept.

The preferred basic sizes have been selected from the American National Standard for Preferred Metric Sizes for Round, Square and Hexagonal Metal Products, B32.4-1974, and the first choice sizes are all consistently rounded off from the Renard 10 (R10) series of preferred numbers. A logical reduction or expansion of the first choice sizes can simply be achieved by utilizing the R5 or R20 series of preferred numbers as explained in this standard.

The selection of standard tolerance zones and preferred metric fits in this standard were based on international and national standards shown in the following list:

WORLD	ISO SYSTEM OF LIMITS AND FITS	PREFERRED TOLERANCE ZONES
	ISO/R286	ISO 1829
USA	ANSI SR 11	ANSI B4.1 (INCH STD)
JAPAN	JIS B 0401	JIS B 0401
GERMANY	DIN 7160/61	DIN 7157/54/55
FRANCE	NF E 02-100-118	NF E 02-131-135
U.K.	BSI 4500	BSI 4500
ITALY	UNI 6388/89	UNI 7218
CANADA	NONE	CSA B97.3 (INCH STD)
AUSTRALIA	AS 1654	AS 1654

The above standards have affected the availability of material stock, tooling and gages to the preferred ISO tolerances throughout the world. Implementation of this standard by industry can greatly reduce cost in manufacturing.

A draft proposal was circulated for letter ballot of the B4 Committee on October 16, 1976. Comments received as a result of this ballot led to changes and subsequent approval of the text by the Committee. Final approval for this standard was granted by the American National Standards Institute (ANSI) on 8 March 1978.

ACKNOWLEDGMENT

Tables 2, 3, 4 and 5 of the text and Tables A1 through A24 of the Appendix were developed by Massey-Ferguson and full rights to usage have been conveyed to ASME.

Intentionally left blank

ASMENORMDOC.COM : Click to view the full PDF of ASME B4.2 1978

AMERICAN NATIONAL STANDARDS COMMITTEE B4

Standardization of Allowances and Tolerances for Manufactured Parts

(The following is the roster of the Committee at the time of approval of this Standard)

OFFICERS

Knut O. Kverneland, *Chairman*
C. J. Gomez, *Secretary*

COMMITTEE PERSONNEL

AMERICAN MEASURING TOOL MANUFACTURERS ASSOCIATION

R. P. Knittel, Glastonbury Gage, REB Industries, Inc., Glastonbury, Connecticut

AMERICAN SOCIETY OF MECHANICAL ENGINEERS, THE

A. E. Merritt, Harnischfeger Corporation, Milwaukee, Wisconsin

R. T. Woythal, Standard Machine Div., Kearney & Trecker Corporation, Milwaukee, Wisconsin

ANTI-FRICTION BEARING MANUFACTURERS ASSOCIATION, THE

K. D. MacKenzie, The Barden Corporation, Danbury, Connecticut

COMPUTERS AND BUSINESS EQUIPMENT MANUFACTURERS ASSOCIATION

A. E. Mall, International Business Machines Corporation, Endicott, New York

METAL CUTTING TOOL INSTITUTE

D. J. Emanuelli, Greenfield Tap & Die, A United-Greenfield Div. of TRW, Inc., Greenfield, Massachusetts

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION

F. V. Kupchak, Westinghouse Electric Corporation, R & D Center, Pittsburgh, Pennsylvania

R. L. Mancini, Alternate, National Electrical Manufacturers Association, New York, New York

NATIONAL FLUID POWER ASSOCIATION

J. R. Luecke, National Fluid Power Association, Milwaukee, Wisconsin

NATIONAL MACHINE TOOL BUILDERS ASSOCIATION

F. S. Blackall, III, The Taft-Peirce Manufacturing Company, Woonsocket, Rhode Island

W. L. McCann, Fond du Lac, Wisconsin

SOCIETY OF AUTOMOTIVE ENGINEERS, INC.

K. O. Kverneland, Massey-Ferguson, Inc., Detroit, Michigan

J. E. Long, General Motors Technical Center, Warren, Michigan

C. W. Stockwell, International Harvester, Hinsdale, Illinois

SOCIETY OF MANUFACTURING ENGINEERS

J. P. Wood, Society of Manufacturing Engineers, Dearborn, Michigan

SPORTING ARMS & AMMUNITIONS MANUFACTURERS ASSOCIATION

J. F. Walsh, Winchester-Western, Olin Corporation, New Haven, Connecticut

U. S. DEPARTMENT OF THE ARMY

M. E. Taylor, U. S. Army Armament Research Development Command, Dover, New Jersey

U.S. DEPARTMENT OF THE NAVY

C. A. Fulesdy, Naval Ship Systems Command, Washington, D.C.

R. M. Petros, Alternate, Naval Ship Systems Command, Washington, D.C.

U. S. MACHINE, CAP, WOOD & TAPPING SCREW BUREAUS

H. G. Muenchinger, Continental Screw Company, New Bedford, Massachusetts

INDIVIDUAL COMPANIES

- D. C. Blewitt*, Xerox Corporation, Webster, New York
- W. K. Luety, Alternate*, Xerox Corporation, Webster, New York
- D. E. Wendeln*, Monsanto Research, Miamisburg, Ohio

INDIVIDUAL MEMBERS

- H. W. Fahrlander, Sr.*, St. Petersburg, Florida
- R. E. W. Harrison*, Harrison Engineering Services, Washington, D.C.
- A. O. Schmidt*, University of Wisconsin, Milwaukee, Wisconsin

ASMENORMDOC.COM : Click to view the full PDF of ASME B4.2 1978

CONTENTS

SECTION	Page
1 Scope	1
2 Definitions	1
3 Description of Tolerance Designation	2
4 Symbols	2
5 Preferred Basic Sizes	2
6 Preferred Tolerance Zones	3
7 Preferred Fits	3
 FIGURE	
1 Illustration of Definitions	1
2 Tolerance Zones for Internal Dimensions (Holes)	4
3 Tolerance Zones for External Dimensions (Shafts)	4
4 Preferred Hole Basis Fits	5
5 Preferred Shaft Basis Fits	6
6 Description of Preferred Fits	7
 TABLE	
1 Preferred Sizes	3
2 Preferred Hole Basis Clearance Fits	8, 9
3 Preferred Hole Basis Transition and Interference Fits	10, 11
4 Preferred Shaft Basis Clearance Fits	12, 13
5 Preferred Shaft Basis Transition and Interference Fits	14, 15
 APPENDIX	
A Tables of Deviation from Basic Sizes Up to 500 mm of Preferred Tolerance Zones	16
B Tables of International Tolerance Grades, Fundamental Deviations and Their Derivations	42
C Applications	62
D Reference Temperature	64

Intentionally left blank

ASMENORMDOC.COM : Click to view the full PDF of ASME B4.2 1978

AMERICAN NATIONAL STANDARD

PREFERRED METRIC LIMITS AND FITS

1. SCOPE

This standard describes the ISO system of limits and fits for mating parts as it is approved for general engineering usage in the United States of America. It establishes: (1) the designation symbols used to define specific dimensional limits on drawings, material stock, related tools, gages, etc., (2) the preferred basic sizes (first and second choices), (3) the preferred tolerance zones (first, second and third choices), (4) the preferred limits and fits for sizes (first choice only) up to and including 500 millimeters, and (5) definitions of related terms. Tolerance zones for basic sizes in the range from 500 to 3150 mm are specified in Appendix B.

The general terms "hole" and "shaft" can also be taken as referring to the space containing or contained by two parallel faces of any part, such as the width of a slot, the thickness of a key, etc.

2. DEFINITIONS

The most important terms relating to limits and

fits are as shown in Figure 1. The terms are defined in words below:

(1) *Basic Size*. The size to which limits or deviations are assigned. The basic size is the same for both members of a fit. It is designated by the number 40 in 40H7.

(2) *Deviation*. The algebraic difference between a size and the corresponding basic size.

(3) *Upper Deviation*. The algebraical difference between the maximum limit of size and the corresponding basic size.

(4) *Lower Deviation*. The algebraic difference between the minimum limit of size and the corresponding basic size.

(5) *Fundamental Deviation*. That one of the two deviations closest to the basic size. It is designated by the letter H in 40H7.

(6) *Tolerance*. The difference between the maximum and minimum size limits on a part.

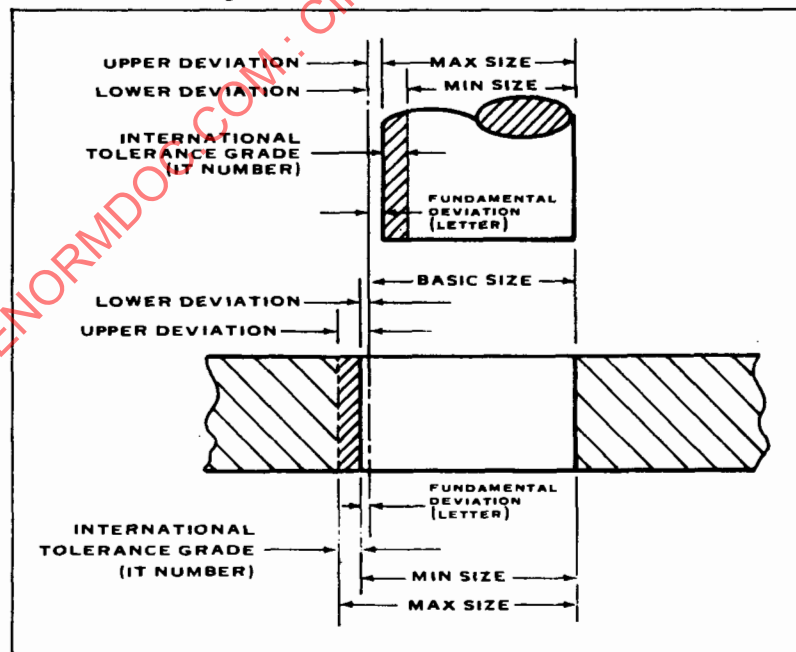


FIG. 1 ILLUSTRATION OF DEFINITIONS

(7) *Tolerance Zone*. A zone representing the tolerance and its position in relation to the basic size.

(8) *International Tolerance Grade (IT)*. A group of tolerances which vary depending on the basic size, but which provide the same relative level of accuracy within a given grade. It is designated by the number 7 in 40H7 (IT7).

(9) *Hole Basis*. The system of fits where the minimum hole size is basic. The fundamental deviation for a hole basis system is "H".

(10) *Shaft Basis*. The system of fits where the maximum shaft size is basic. The fundamental deviation for a shaft basis system is "h".

(11) *Clearance Fit*. The relationship between assembled parts when clearance occurs under all tolerance conditions.

(12) *Interference Fit*. The relationship between assembled parts when interference occurs under all tolerance conditions.

(13) *Transition Fit*. The relationship between assembled parts when either a clearance or interference fit can result depending on the tolerance conditions of the mating parts.

3. DESCRIPTION OF TOLERANCE DESIGNATION

An "International Tolerance grade," establishes the magnitude of the tolerance zone or the amount of part size variation allowed for internal and external dimensions alike (see Figure 1). Tolerances are expressed in "grade numbers", which are constant with International Tolerance grades identified by the prefix IT, i.e., "IT6", "IT11", etc. A smaller grade number provides a smaller tolerance zone (see Appendix B, Table B1).

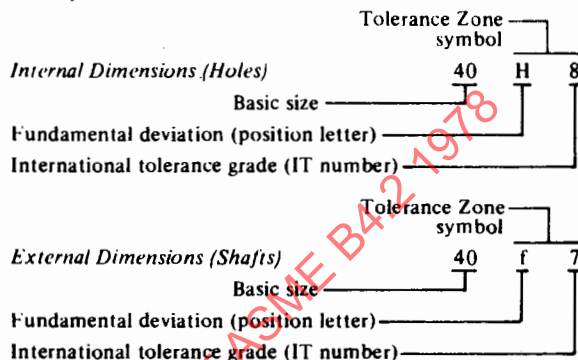
A fundamental deviation establishes the position of the tolerance zone with respect to the basic size (see Figure 1). Fundamental deviations are expressed by "tolerance position letters". Capital letters are used for internal dimensions (see Appendix B, Table B2), and lower case or small letters are used for external dimensions (see Appendix B, Table B3).

4. SYMBOLS

By combining the IT grade number and the tolerance position letter, the tolerance symbol is established which identifies the actual maximum and minimum

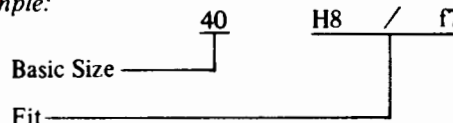
limits of the part. The toleranced size is thus defined by the basic size of the part followed by a symbol composed of a letter and a number.

Examples:



A fit is indicated by the basic size common to both components, followed by a symbol corresponding to each component, the internal part symbol preceding the external part symbol.

Example:



Some methods of designating tolerances on drawings gages, etc. are shown in the following three examples.

- a. 40H8 b. 40H8 $\begin{pmatrix} 40.039 \\ 40.000 \end{pmatrix}$ c. 40.039 $\begin{pmatrix} 40.039 \\ 40.000 \end{pmatrix}$ (40H8)

Note: Values in parentheses indicate reference only.

5. PREFERRED BASIC SIZES

The basic size of mating parts should, where possible, be chosen from the first choice sizes listed in Table 1, which were selected from the preferred diameters of round metal products in the American National Standard for Preferred Metric Sizes for Round, Square and Hexagonal Metal Products, B32.4-1974. The preference rating has been based on the RENARD'S series of preferred numbers (see American National Standards on Preferred Numbers, Z17.1-1973) and the first choice sizes shown in Table 1 follow approximately the preferred number series R10, where succeeding numbers in the series increase by 25%. The second choice series shown are rounded off from the R20 series of preferred numbers (12% increments).

The first choice sizes can be rationalized by selecting every second number in the series such as 1, 1.6, 2.5, 4, 6, 10, 16, etc., and this number series is rounded off from the R5 series of preferred numbers (60% increments).

Preferred sizes outside the range of 1 through 1000 are found by multiplying or dividing the sizes shown in Table 1 by 1000 or multiples thereof.

Table 1 Preferred Sizes

Basic Size, mm		Basic Size, mm		Basic Size, mm	
First Choice	Second Choice	First Choice	Second Choice	First Choice	Second Choice
1		10	11	100	110
1.2	1.1	12	14	120	140
1.6	1.4	16	18	160	180
2	1.8	20	22	200	220
2.5	2.2	25	28	250	280
3	2.8	30	35	300	350
4	3.5	40	45	400	450
5	4.5	50	55	500	550
6	5.5	60	70	600	700
8	7	80	90	800	900
	9			1000	

6. PREFERRED TOLERANCE ZONES

The preferred tolerance zones are shown in Figure 2 for internal dimensions and in Figure 3 for external dimensions. The encircled tolerance zones (13 each) are first choice, the framed tolerance zones are second choice, and the open tolerance zones are third choice. The encircled tolerance zones are specified for all preferred fits in this standard.

Deviations from basic size for all tolerance zones in Figures 2 and 3 are tabulated in sizes over 0 to 500 mm in Appendix A.

Deviations from basic size for all tolerance zones not shown in Figure 2 and Figure 3 may be calculated from table values given in Appendix B for sizes up to 3150 mm.

7. PREFERRED FITS

First choice tolerance zones are used to establish preferred fits in this standard, as shown to relative scale in Figure 4 for hole basis and in Figure 5 for shaft basis fits. Hole basis fits have a fundamental deviation of "H" on the hole, and shaft basis fits have a fundamental deviation of "h" on the shaft. A description of both types of fits which have the same relative fit condition is given in Figure 6. Normally, the hole basis system is preferred, however, when a common shaft mates with several holes, the shaft basis system should be used. Thus, clearance fit H7/h6 is included in both hole basis and shaft basis fits.

The hole basis and shaft basis fits of Figure 6 are combined with the first choice sizes of Table 1 to form Tables 2, 3, 4 and 5 where the specific limits as well as the resultant fits are tabulated.

If the required size is not tabulated in Tables 2, 3, 4 and 5, the preferred fit can be calculated from numerical values shown in Tables A1 through A24 in Appendix A.

It is anticipated that other fit conditions may be necessary to suit special requirements, and a preferred fit can be loosened or tightened simply by selecting a standard tolerance zone in Figure 2 or 3. Other fit conditions may be calculated from the numerical values for standard tolerance zones shown in Tables A1 through A24 in Appendix A.

Information on how to calculate the limit dimensions, clearances, and interferences, for non-preferred fits and sizes can be found in Appendix A and Appendix B.

H1	JS1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								</
----	-----	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	----

For numeric values of tolerance zones shown see Appendix A.

FIG. 2 TOLERANCE ZONES FOR INTERNAL DIMENSIONS (HOLES)

Legend: First choice tolerance zones encircled (ANSI B4.2 preferred)
Second choice tolerance zones framed (ISO 1829 selected)
Third choice tolerance zones open

h1 js1

h2 js2

h3 js3

g4 h4 js4 k4 m4 n4 p4 r4 s4 t4 u4 v4 x4 y4 z4

f5 g5 h5 js5 k5 m5 n5 p5 r5 s5 t5 u5 v5 x5 y5 z5

e6 f6 g6 h6 js6 k6 m6 n6 p6 r6 s6 t6 u6 v6 x6 y6 z6

d7 e7 f7 g7 h7 js7 k7 m7 n7 p7 r7 s7 t7 u7 v7 x7 y7 z7

c8 d8 e8 f8 g8 h8 js8 k8 m8 n8 p8 r8 s8 t8 u8 v8 x8 y8 z8

a9 b9 c9 d9 e9 f9 g9 h9 js9 k9 m9 n9 p9 r9 s9 t9 u9 v9 x9 y9 z9

a10 b10 c10 d10 e10 f10 h10 js10

a11 b11 c11 d11 e11 h11 js11

a12 b12 c12 d12 h12 js12

a13 b13 c13 h13 js13

a14 b14 h14 js14

h15 js15

h16 js16

For numeric values of tolerance zones shown see Appendix A.

FIG. 3 TOLERANCE ZONES FOR EXTERNAL DIMENSIONS (SHAFTS)

Legend: First choice tolerance zones encircled (ANSI B4.2 preferred)
Second choice tolerance zones framed (ISO 1829 selected)
Third choice tolerance zones open

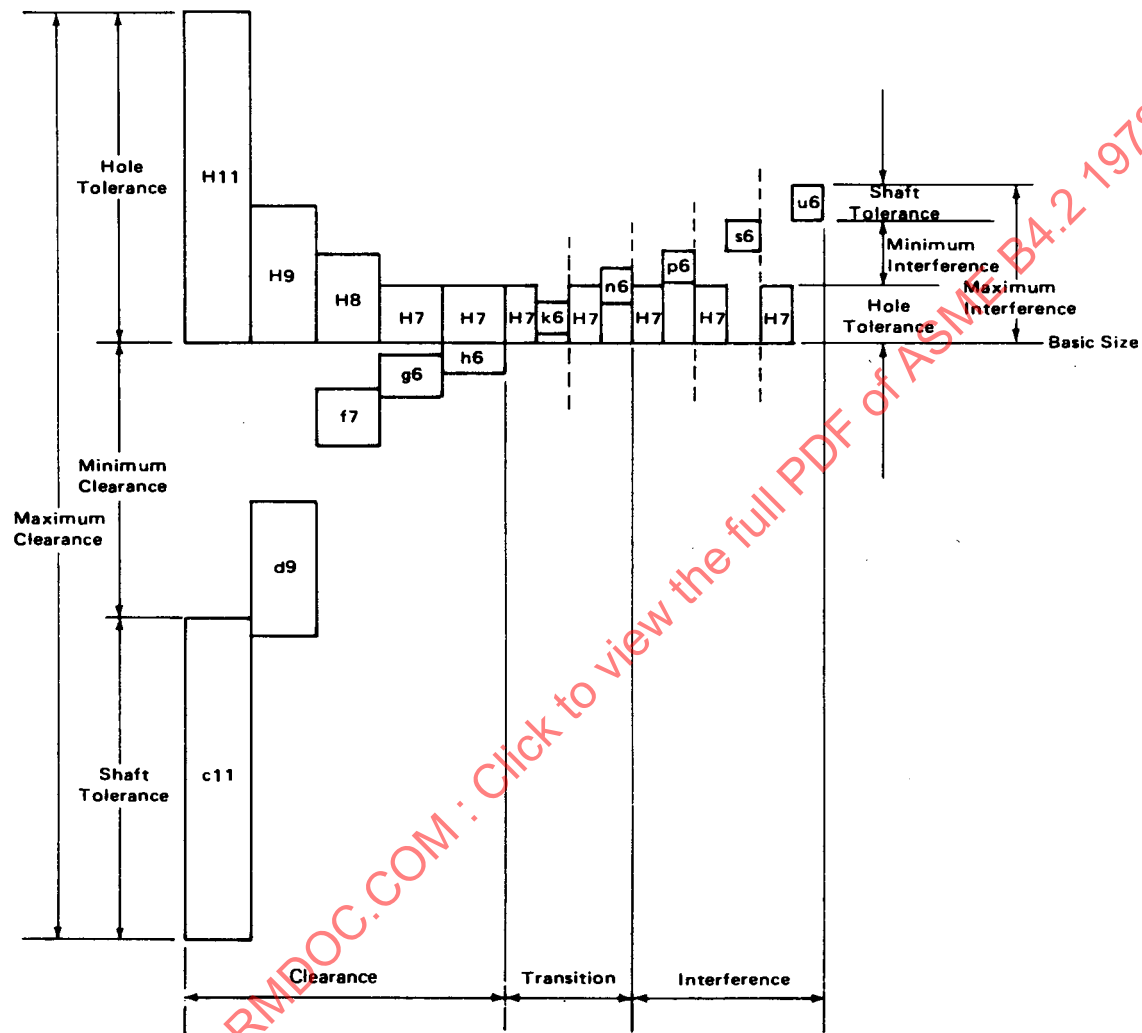


FIG. 4 PREFERRED HOLE BASIS FITS

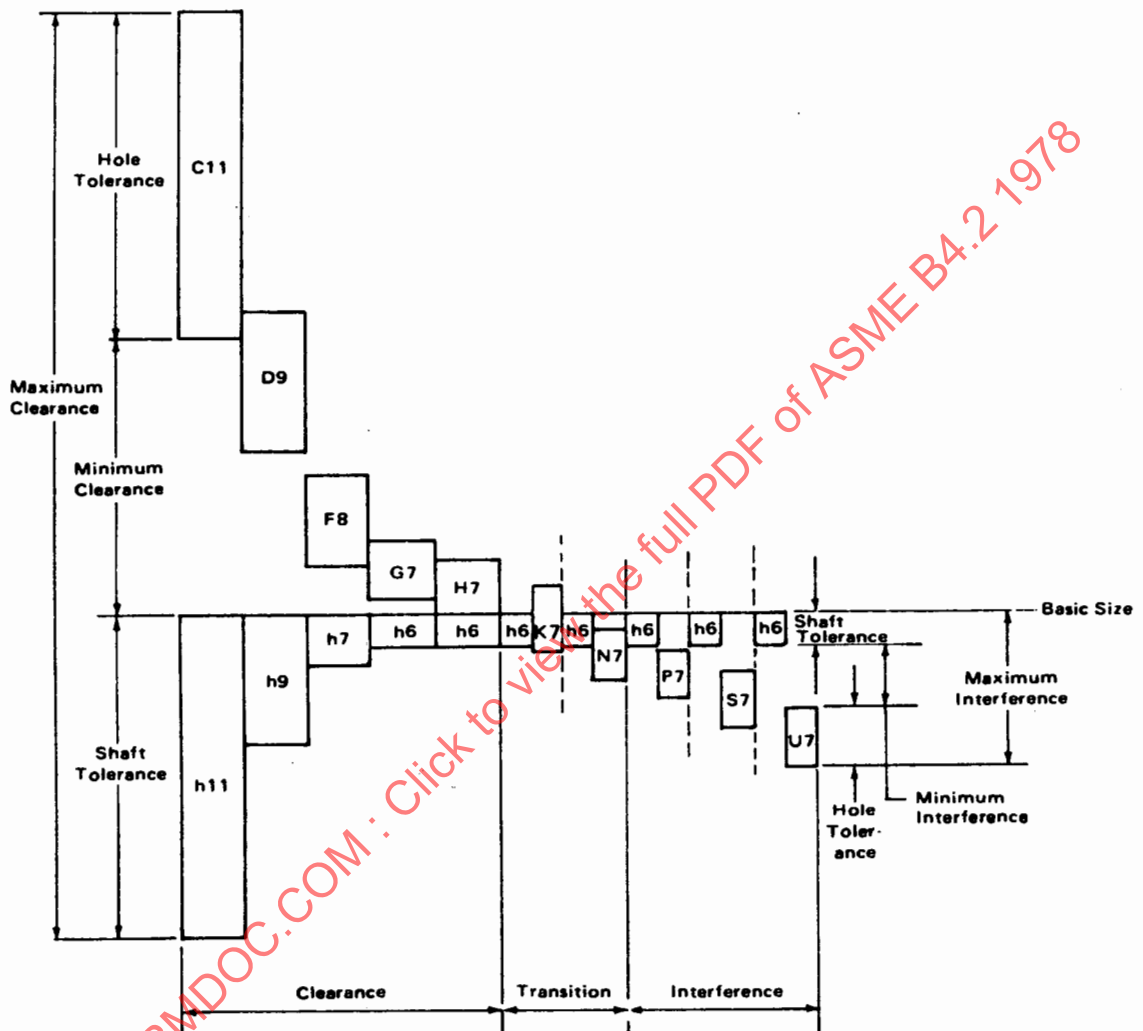


FIG. 5 PREFERRED SHAFT BASIS FITS

	ISO SYMBOL		DESCRIPTION	
	Hole Basis	Shaft ¹ Basis		
Clearance Fits	H11/c11	C11/h11	<i>Loose running</i> fit for wide commercial tolerances or allowances on external members.	More Clearance
	H9/d9	D9/h9	<i>Free running</i> fit not for use where accuracy is essential, but good for large temperature variations, high running speeds, or heavy journal pressures.	
	H8/f7	F8/h7	<i>Close running</i> fit for running on accurate machines and for accurate location at moderate speeds and journal pressures.	
	H7/g6	G7/h6	<i>Sliding</i> fit not intended to run freely, but to move and turn freely and locate accurately.	
Transition Fits	H7/h6	H7/h6	<i>Locational clearance</i> fit provides snug fit for locating stationary parts; but can be freely assembled and disassembled.	More Interference
	H7/k6	K7/h6	<i>Locational transition</i> fit for accurate location, a compromise between clearance and interference.	
	H7/n6	N7/h6	<i>Locational transition</i> fit for more accurate location where greater interference is permissible.	
Interference Fits	H7/p6	P7/h6	<i>Locational interference</i> fit for parts requiring rigidity and alignment with prime accuracy of location but without special bore pressure requirements.	More Interference
	H7/s6	S7/h6	<i>Medium drive</i> fit for ordinary steel parts or shrink fits on light sections, the tightest fit usable with cast iron.	
	H7/u6	U7/h6	<i>Force</i> fit suitable for parts which can be highly stressed or for shrink fits where the heavy pressing forces required are impractical.	

¹ The transition and interference shaft basis fits shown do not convert to exactly the same hole basis fit conditions for basic sizes in range from 0 through 3 mm. Interference fit P7/h6 converts to a transition fit H7/p6 in the above size range.

FIG. 6 DESCRIPTION OF PREFERRED FITS

TABLE 2 PREFERRED HOLE BASIS CLEARANCE FITS

Dimensions in mm.

BASIC SIZE		LOOSE RUNNING			FREE RUNNING			CLOSE RUNNING			SLIDING			LOCATIONAL CLEARANCE		
		Hole H11	Shaft c11	Fit	Hole H9	Shaft d9	Fit	Hole H8	Shaft f7	Fit	Hole H7	Shaft g6	Fit	Hole H7	Shaft h6	Fit
1	MAX	1.060	0.940	0.180	1.025	0.980	0.040	1.014	0.994	0.030	1.010	0.998	0.018	1.010	1.000	0.016
	MIN	1.000	0.880	0.060	1.000	0.955	0.020	1.000	0.984	0.006	1.000	0.992	0.002	1.000	0.994	0.000
1.2	MAX	1.260	1.140	0.180	1.225	1.180	0.040	1.214	1.194	0.030	1.210	1.198	0.018	1.210	1.200	0.016
	MIN	1.200	1.080	0.060	1.200	1.155	0.020	1.200	1.184	0.006	1.200	1.192	0.002	1.200	1.194	0.000
1.6	MAX	1.660	1.540	0.180	1.625	1.580	0.040	1.614	1.594	0.030	1.610	1.598	0.018	1.610	1.600	0.016
	MIN	1.600	1.480	0.060	1.600	1.555	0.020	1.600	1.584	0.006	1.600	1.592	0.002	1.600	1.594	0.000
2	MAX	2.060	1.940	0.180	2.025	1.980	0.040	2.014	1.994	0.030	2.010	1.998	0.018	2.010	2.000	0.016
	MIN	2.000	1.880	0.060	2.000	1.955	0.020	2.000	1.984	0.006	2.000	1.992	0.002	2.000	1.994	0.000
2.5	MAX	2.560	2.440	0.180	2.525	2.480	0.040	2.514	2.494	0.030	2.510	2.498	0.018	2.510	2.500	0.016
	MIN	2.500	2.380	0.060	2.500	2.455	0.020	2.500	2.484	0.006	2.500	2.492	0.002	2.500	2.494	0.000
3	MAX	3.060	2.940	0.180	3.025	2.980	0.040	3.014	2.994	0.030	3.010	2.998	0.018	3.010	3.000	0.016
	MIN	3.000	2.880	0.060	3.000	2.955	0.020	3.000	2.984	0.006	3.000	2.992	0.002	3.000	2.994	0.000
4	MAX	4.075	3.930	0.220	4.030	3.970	0.090	4.018	3.990	0.040	4.012	3.996	0.024	4.012	4.000	0.020
	MIN	4.000	3.855	0.070	4.000	3.940	0.030	4.000	3.978	0.010	4.000	3.988	0.004	4.000	3.992	0.000
5	MAX	5.075	4.930	0.220	5.030	4.970	0.090	5.018	4.990	0.040	5.012	4.996	0.024	5.012	5.000	0.020
	MIN	5.000	4.855	0.070	5.000	4.940	0.030	5.000	4.978	0.010	5.000	4.988	0.004	5.000	4.992	0.000
6	MAX	6.075	5.930	0.220	6.030	5.970	0.090	6.018	5.990	0.040	6.012	5.996	0.024	6.012	6.000	0.020
	MIN	6.000	5.855	0.070	6.000	5.940	0.030	6.000	5.978	0.010	6.000	5.988	0.004	6.000	5.992	0.000
8	MAX	8.090	7.920	0.260	8.036	7.960	0.112	8.022	7.987	0.050	8.015	7.995	0.029	8.015	8.000	0.024
	MIN	8.000	7.830	0.080	8.000	7.924	0.040	8.000	7.972	0.013	8.000	7.986	0.005	8.000	7.991	0.000
10	MAX	10.090	9.920	0.260	10.036	9.960	0.112	10.022	9.987	0.050	10.015	9.995	0.029	10.015	10.000	0.024
	MIN	10.000	9.830	0.080	10.000	9.924	0.040	10.000	9.972	0.013	10.000	9.986	0.005	10.000	9.991	0.000
12	MAX	12.110	11.905	0.315	12.043	11.950	0.136	12.027	11.984	0.061	12.018	11.994	0.035	12.018	12.000	0.029
	MIN	12.000	11.795	0.095	12.000	11.907	0.050	12.000	11.966	0.016	12.000	11.983	0.006	12.000	11.989	0.000
16	MAX	16.110	15.905	0.315	16.043	15.950	0.136	16.027	15.984	0.061	16.018	15.994	0.035	16.018	16.000	0.029
	MIN	16.000	15.795	0.095	16.000	15.907	0.050	16.000	15.966	0.016	16.000	15.983	0.006	16.000	15.989	0.000
20	MAX	20.130	19.890	0.370	20.052	19.935	0.169	20.033	19.980	0.074	20.021	19.993	0.041	20.021	20.000	0.034
	MIN	20.000	19.760	0.110	20.000	19.883	0.065	20.000	19.959	0.020	20.000	19.980	0.007	20.000	19.987	0.000
25	MAX	25.130	24.890	0.370	25.052	24.935	0.169	25.033	24.980	0.074	25.021	24.993	0.041	25.021	25.000	0.034
	MIN	25.000	24.760	0.110	25.000	24.883	0.065	25.000	24.959	0.020	25.000	24.980	0.007	25.000	24.987	0.000
30	MAX	30.130	29.890	0.370	30.052	29.935	0.169	30.033	29.980	0.074	30.021	29.993	0.041	30.021	30.000	0.034
	MIN	30.000	29.760	0.110	30.000	29.883	0.065	30.000	29.959	0.020	30.000	29.980	0.007	30.000	29.987	0.000

TABLE 2 PREFERRED HOLE BASIS CLEARANCE FITS (Continued)

Dimensions in mm.

BASIC SIZE		LOOSE RUNNING			FREE RUNNING			CLOSE RUNNING			SLIDING			LOCATIONAL CLEARANCE		
		Hole H11	Shaft c11	Fit	Hole H9	Shaft d9	Fit	Hole H8	Shaft f7	Fit	Hole H7	Shaft g6	Fit	Hole H7	Shat h6	Fit
40	MAX	40.160	39.880	0.440	40.062	39.920	0.204	40.039	39.975	0.089	40.025	39.991	0.050	40.025	40.000	0.041
	MIN	40.000	39.720	0.120	40.000	39.858	0.080	40.000	39.950	0.025	40.000	39.975	0.009	40.000	39.984	0.000
50	MAX	50.160	49.870	0.450	50.062	49.920	0.204	50.039	49.975	0.089	50.025	49.991	0.050	50.025	50.000	0.041
	MIN	50.000	49.710	0.130	50.000	49.858	0.080	50.000	49.950	0.025	50.000	49.975	0.009	50.000	49.984	0.000
60	MAX	60.190	59.860	0.520	60.074	59.900	0.248	60.046	59.970	0.106	60.030	59.990	0.059	60.030	60.000	0.049
	MIN	60.000	59.670	0.140	60.000	59.826	0.100	60.000	59.940	0.030	60.000	59.971	0.010	60.000	59.981	0.000
80	MAX	80.190	79.850	0.530	80.074	79.900	0.248	80.046	79.970	0.106	80.030	79.990	0.059	80.030	80.000	0.049
	MIN	80.000	79.660	0.150	80.000	79.826	0.100	80.000	79.940	0.030	80.000	79.971	0.010	80.000	79.981	0.000
100	MAX	100.220	99.830	0.610	100.087	99.880	0.294	100.054	99.964	0.125	100.035	99.988	0.069	100.035	100.000	0.057
	MIN	100.000	99.610	0.170	100.000	99.793	0.120	100.000	99.929	0.036	100.000	99.966	0.012	100.000	99.978	0.000
120	MAX	120.220	119.820	0.620	120.087	119.880	0.294	120.054	119.964	0.125	120.035	119.988	0.069	120.035	120.000	0.057
	MIN	120.000	119.600	0.180	120.000	119.793	0.120	120.000	119.929	0.036	120.000	119.966	0.012	120.000	119.978	0.000
160	MAX	160.250	159.790	0.710	160.100	159.855	0.345	160.063	159.957	0.146	160.040	159.986	0.079	160.040	160.000	0.065
	MIN	160.000	159.540	0.210	160.000	159.755	0.145	160.000	159.917	0.043	160.000	159.961	0.014	160.000	159.975	0.000
200	MAX	200.290	199.760	0.820	200.115	199.830	0.400	200.072	199.950	0.168	200.046	199.985	0.090	200.046	200.000	0.075
	MIN	200.000	199.470	0.240	200.000	199.715	0.170	200.000	199.904	0.050	200.000	199.956	0.015	200.000	199.971	0.000
250	MAX	250.290	249.720	0.860	250.115	249.830	0.400	250.072	249.950	0.168	250.046	249.985	0.090	250.046	250.000	0.075
	MIN	250.000	249.430	0.280	250.000	249.715	0.170	250.000	249.904	0.050	250.000	249.956	0.015	250.000	249.971	0.000
300	MAX	300.320	299.670	0.970	300.130	299.810	0.450	300.081	299.944	0.189	300.052	299.983	0.101	300.052	300.000	0.084
	MIN	300.000	299.350	0.330	300.000	299.680	0.190	300.000	299.892	0.056	300.000	299.951	0.017	300.000	299.968	0.000
400	MAX	400.360	399.600	1.120	400.140	399.790	0.490	400.089	399.938	0.208	400.057	399.982	0.111	400.057	400.000	0.093
	MIN	400.000	399.240	0.400	400.000	399.650	0.210	400.000	399.881	0.062	400.000	399.946	0.018	400.000	399.964	0.000
500	MAX	500.400	499.520	1.280	500.155	499.770	0.540	500.097	499.932	0.228	500.063	499.980	0.123	500.063	500.000	0.103
	MIN	500.000	499.120	0.480	500.000	499.615	0.230	500.000	499.869	0.068	500.000	499.940	0.020	500.000	499.960	0.000

TABLE 3 PREFERRED HOLE BASIS TRANSITION AND INTERFERENCE FITS

BASIC SIZE	LOCAL TRANS.			LOCAL TRANSN.			LOCAL INTER.			MEDIUM DRIVE			FORCE		
	Hole H7	Shaft k6	Fit	Hole H7	Shaft n6	Fit	Hole H7	Shaft p6	Fit	Hole H7	Shaft s6	Fit	Hole H7	Shaft u6	Fit
1	MAX 1.010 MIN 1.000	1.006 1.000 0.010 -0.006	0.010 -0.006	1.010 1.000 0.010 -0.010	1.010 1.004 0.006 -0.010	0.006 -0.010	1.010 1.000 0.012 -0.012	1.012 1.006 0.004 -0.020	0.004 -0.020	1.010 1.000 0.020 -0.020	1.020 1.014 0.004 -0.020	0.004 -0.020	1.010 1.000 0.024 -0.024	1.024 1.018 0.008 -0.024	0.008 -0.024
1.2	MAX 1.210 MIN 1.200	1.206 1.200 0.010 -0.006	0.010 -0.006	1.210 1.200 0.010 -0.010	1.204 1.198 0.006 -0.010	0.006 -0.010	1.210 1.200 0.012 -0.012	1.212 1.206 0.004 -0.020	0.004 -0.020	1.210 1.200 0.020 -0.020	1.220 1.214 0.004 -0.020	0.004 -0.020	1.210 1.200 0.024 -0.024	1.224 1.218 0.008 -0.024	0.008 -0.024
1.6	MAX 1.610 MIN 1.600	1.606 1.600 0.010 -0.006	0.010 -0.006	1.610 1.600 0.010 -0.010	1.604 1.598 0.006 -0.010	0.006 -0.010	1.610 1.600 0.012 -0.012	1.612 1.606 0.004 -0.020	0.004 -0.020	1.610 1.600 0.020 -0.020	1.620 1.614 0.004 -0.020	0.004 -0.020	1.610 1.600 0.024 -0.024	1.624 1.618 0.008 -0.024	0.008 -0.024
2	MAX 2.010 MIN 2.000	2.006 2.000 0.010 -0.006	0.010 -0.006	2.010 2.000 0.010 -0.010	2.004 1.998 0.006 -0.010	0.006 -0.010	2.010 2.000 0.012 -0.012	2.012 2.006 0.004 -0.020	0.004 -0.020	2.010 2.000 0.020 -0.020	2.020 2.014 0.004 -0.020	0.004 -0.020	2.010 2.000 0.024 -0.024	2.024 2.018 0.008 -0.024	0.008 -0.024
2.5	MAX 2.510 MIN 2.500	2.506 2.500 0.010 -0.006	0.010 -0.006	2.510 2.500 0.010 -0.010	2.504 2.498 0.006 -0.010	0.006 -0.010	2.510 2.500 0.012 -0.012	2.512 2.506 0.004 -0.020	0.004 -0.020	2.510 2.500 0.020 -0.020	2.520 2.514 0.004 -0.020	0.004 -0.020	2.510 2.500 0.024 -0.024	2.524 2.518 0.008 -0.024	0.008 -0.024
3	MAX 3.010 MIN 3.000	3.006 3.000 0.010 -0.006	0.010 -0.006	3.010 3.000 0.010 -0.010	3.004 2.998 0.006 -0.010	0.006 -0.010	3.010 3.000 0.012 -0.012	3.012 3.006 0.004 -0.020	0.004 -0.020	3.010 3.000 0.020 -0.020	3.020 3.014 0.004 -0.020	0.004 -0.020	3.010 3.000 0.024 -0.024	3.024 3.018 0.008 -0.024	0.008 -0.024
4	MAX 4.012 MIN 4.000	4.009 4.001 0.011 -0.009	0.011 -0.009	4.012 4.000 0.010 -0.010	4.008 3.996 0.008 -0.010	0.008 -0.010	4.012 4.000 0.012 -0.012	4.020 4.012 0.008 -0.020	0.008 -0.020	4.012 4.000 0.020 -0.020	4.027 4.019 0.007 -0.027	0.007 -0.027	4.012 4.000 0.024 -0.024	4.031 4.023 0.008 -0.023	0.011 -0.031
5	MAX 5.012 MIN 5.000	5.009 5.001 0.011 -0.009	0.011 -0.009	5.012 5.000 0.010 -0.010	5.008 4.996 0.008 -0.010	0.008 -0.010	5.012 5.000 0.012 -0.012	5.020 5.012 0.008 -0.020	0.008 -0.020	5.012 5.000 0.020 -0.020	5.027 5.019 0.007 -0.027	0.007 -0.027	5.012 5.000 0.024 -0.024	5.031 5.023 0.008 -0.023	0.011 -0.031
6	MAX 6.012 MIN 6.000	6.009 6.001 0.011 -0.009	0.011 -0.009	6.012 6.000 0.010 -0.010	6.008 5.996 0.008 -0.010	0.008 -0.010	6.012 6.000 0.012 -0.012	6.020 6.012 0.008 -0.020	0.008 -0.020	6.012 6.000 0.020 -0.020	6.027 6.019 0.007 -0.027	0.007 -0.027	6.012 6.000 0.024 -0.024	6.031 6.023 0.008 -0.023	0.011 -0.031
8	MAX 8.015 MIN 8.000	8.010 8.001 0.014 -0.010	0.014 -0.010	8.015 8.000 0.010 -0.010	8.010 7.996 0.008 -0.010	0.008 -0.010	8.015 8.000 0.012 -0.012	8.024 8.015 0.009 -0.024	0.009 -0.024	8.015 8.000 0.020 -0.020	8.032 8.023 0.009 -0.032	0.009 -0.032	8.015 8.000 0.024 -0.024	8.037 8.028 0.009 -0.028	0.013 -0.037
10	MAX 10.015 MIN 10.000	10.010 10.001 0.014 -0.010	0.014 -0.010	10.015 10.000 0.010 -0.010	10.010 9.996 0.008 -0.010	0.008 -0.010	10.015 10.000 0.012 -0.012	10.024 10.015 0.009 -0.024	0.009 -0.024	10.015 10.000 0.020 -0.020	10.032 10.023 0.009 -0.032	0.009 -0.032	10.015 10.000 0.024 -0.024	10.037 10.028 0.009 -0.028	0.013 -0.037
12	MAX 12.018 MIN 12.000	12.012 12.001 0.017 -0.012	0.017 -0.012	12.018 12.000 0.010 -0.010	12.012 11.996 0.008 -0.010	0.008 -0.010	12.018 12.000 0.012 -0.012	12.029 12.018 0.011 -0.029	0.011 -0.029	12.018 12.000 0.020 -0.020	12.039 12.028 0.011 -0.039	0.011 -0.039	12.018 12.000 0.024 -0.024	12.044 12.033 0.011 -0.033	0.015 -0.044
16	MAX 16.018 MIN 16.000	16.012 16.001 0.017 -0.012	0.017 -0.012	16.018 16.000 0.010 -0.010	16.012 15.996 0.008 -0.010	0.008 -0.010	16.018 16.000 0.012 -0.012	16.029 16.018 0.011 -0.029	0.011 -0.029	16.018 16.000 0.020 -0.020	16.039 16.028 0.011 -0.039	0.011 -0.039	16.018 16.000 0.024 -0.024	16.044 16.033 0.011 -0.033	0.015 -0.044
20	MAX 20.021 MIN 20.000	20.015 20.002 0.019 -0.015	0.019 -0.015	20.021 20.000 0.010 -0.010	20.015 19.996 0.008 -0.010	0.008 -0.010	20.021 20.000 0.012 -0.012	20.035 20.022 0.013 -0.035	0.013 -0.035	20.021 20.000 0.020 -0.020	20.044 20.033 0.011 -0.044	0.011 -0.044	20.021 20.000 0.024 -0.024	20.054 20.041 0.013 -0.041	0.020 -0.054
25	MAX 25.021 MIN 25.000	25.015 25.002 0.019 -0.015	0.019 -0.015	25.021 25.000 0.010 -0.010	25.015 24.996 0.008 -0.010	0.008 -0.010	25.021 25.000 0.012 -0.012	25.035 25.022 0.013 -0.035	0.013 -0.035	25.021 25.000 0.020 -0.020	25.044 25.033 0.011 -0.044	0.011 -0.044	25.021 25.000 0.024 -0.024	25.061 25.048 0.013 -0.048	0.027 -0.061
30	MAX 30.021 MIN 30.000	30.015 30.002 0.019 -0.015	0.019 -0.015	30.021 30.000 0.010 -0.010	30.015 29.996 0.008 -0.010	0.008 -0.010	30.021 30.000 0.012 -0.012	30.035 30.022 0.013 -0.035	0.013 -0.035	30.021 30.000 0.020 -0.020	30.044 30.033 0.011 -0.044	0.011 -0.044	30.021 30.000 0.024 -0.024	30.061 30.048 0.013 -0.048	0.027 -0.061

TABLE 3 PREFERRED HOLE BASIS TRANSITION AND INTERFERENCE FITS (Continued)

Dimensions in mm.

BASIC SIZE		LOCATIONAL TRANSN.			LOCATIONAL TRANSN.			LOCATIONAL INTERF.			MEDIUM DRIVE			FORCE		
		Hole H7	Shaft k6	Fit	Hole H7	Shaft n6	Fit	Hole H7	Shaft p6	Fit	Hole H7	Shaft s6	Fit	Hole H7	Shaft u6	Fit
40	MAX	40.025	40.018	0.023	40.025	40.033	0.008	40.025	40.042	-0.001	40.025	40.059	-0.018	40.025	40.076	-0.035
	MIN	40.000	40.002	-0.018	40.000	40.017	-0.033	40.000	40.026	-0.042	40.000	40.043	-0.059	40.000	40.060	-0.076
50	MAX	50.025	50.018	0.023	50.025	50.033	0.008	50.025	50.042	-0.001	50.025	50.059	-0.018	50.025	50.086	-0.045
	MIN	50.000	50.002	-0.018	50.000	50.017	-0.033	50.000	50.026	-0.042	50.000	50.043	-0.059	50.000	50.070	-0.086
60	MAX	60.030	60.021	0.028	60.030	60.039	0.010	60.030	60.051	-0.002	60.030	60.072	-0.023	60.030	60.106	-0.057
	MIN	60.000	60.002	-0.021	60.000	60.020	-0.039	60.000	60.032	-0.051	60.000	60.053	-0.072	60.000	60.087	-0.106
80	MAX	80.030	80.021	0.028	80.030	80.039	0.010	80.030	80.051	-0.002	80.030	80.078	-0.029	80.030	80.121	-0.072
	MIN	80.000	80.002	-0.021	80.000	80.020	-0.039	80.000	80.032	-0.051	80.000	80.059	-0.078	80.000	80.102	-0.121
100	MAX	100.035	100.025	0.032	100.035	100.045	0.012	100.035	100.059	-0.002	100.035	100.093	-0.036	100.035	100.146	-0.089
	MIN	100.000	100.003	-0.025	100.000	100.023	-0.045	100.000	100.037	-0.059	100.000	100.071	-0.093	100.000	100.124	-0.146
120	MAX	120.035	120.025	0.032	120.035	120.045	0.012	120.035	120.059	-0.002	120.035	120.101	-0.044	120.035	120.166	-0.109
	MIN	120.000	120.003	-0.025	120.000	120.023	-0.045	120.000	120.037	-0.059	120.000	120.079	-0.101	120.000	120.144	-0.166
160	MAX	160.040	160.028	0.037	160.040	160.052	0.013	160.040	160.068	-0.003	160.040	160.125	-0.060	160.040	160.215	-0.150
	MIN	160.000	160.003	-0.028	160.000	160.027	-0.052	160.000	160.043	-0.068	160.000	160.100	-0.125	160.000	160.190	-0.215
200	MAX	200.046	200.033	0.042	200.046	200.060	0.015	200.046	200.079	-0.004	200.046	200.151	-0.076	200.046	200.265	-0.190
	MIN	200.000	200.004	-0.033	200.000	200.031	-0.060	200.000	200.050	-0.079	200.000	200.122	-0.151	200.000	200.236	-0.265
250	MAX	250.046	250.033	0.042	250.046	250.060	0.015	250.046	250.079	-0.004	250.046	250.169	-0.094	250.046	250.313	-0.238
	MIN	250.000	250.004	-0.033	250.000	250.031	-0.060	250.000	250.050	-0.079	250.000	250.140	-0.169	250.000	250.284	-0.313
300	MAX	300.052	300.036	0.048	300.052	300.066	0.018	300.052	300.088	-0.004	300.052	300.202	-0.118	300.052	300.382	-0.298
	MIN	300.000	300.004	-0.036	300.000	300.034	-0.066	300.000	300.056	-0.088	300.000	300.170	-0.202	300.000	300.350	-0.382
400	MAX	400.057	400.040	0.053	400.057	400.073	0.020	400.057	400.098	-0.005	400.057	400.244	-0.151	400.057	400.471	-0.378
	MIN	400.000	400.004	-0.040	400.000	400.037	-0.073	400.000	400.062	-0.098	400.000	400.208	-0.244	400.000	400.435	-0.471
500	MAX	500.063	500.045	0.058	500.063	500.081	0.023	500.063	500.108	-0.005	500.063	500.292	-0.189	500.063	500.580	-0.477
	MIN	500.000	500.005	-0.045	500.000	500.040	-0.081	500.000	500.068	-0.108	500.000	500.252	-0.292	500.000	500.540	-0.580

TABLE 4 PREFERRED SHAFT BASIS CLEARANCE FITS

Dimensions in mm.

BASIC SIZE		LOOSE RUNNING			FREE RUNNING			CLOSE RUNNING			SLIDING			LOCATIONAL CLEARANCE		
		Hole C11	Shaft h11	Fit	Hole D9	Shaft h9	Fit	Hole F8	Shaft h7	Fit	Hole G7	Shaft h6	Fit	Hole H7	Shaft h6	Fit
1	MAX	1.120	1.000	0.180	1.045	1.000	0.070	1.020	1.000	0.030	1.012	1.000	0.018	1.010	1.000	0.016
	MIN	1.060	0.940	0.060	1.020	0.975	0.020	1.006	0.990	0.006	1.002	0.994	0.002	1.000	0.994	0.000
1.2	MAX	1.320	1.200	0.180	1.245	1.200	0.070	1.220	1.200	0.030	1.212	1.200	0.018	1.210	1.200	0.016
	MIN	1.260	1.140	0.060	1.220	1.175	0.020	1.206	1.190	0.006	1.202	1.194	0.002	1.200	1.194	0.000
1.6	MAX	1.720	1.600	0.180	1.645	1.600	0.070	1.620	1.600	0.030	1.612	1.600	0.018	1.610	1.600	0.016
	MIN	1.660	1.540	0.060	1.620	1.575	0.020	1.606	1.590	0.006	1.602	1.594	0.002	1.600	1.594	0.000
2	MAX	2.120	2.000	0.180	2.045	2.000	0.070	2.020	2.000	0.030	2.012	2.000	0.018	2.010	2.000	0.016
	MIN	2.060	1.940	0.060	2.020	1.975	0.020	2.006	1.990	0.006	2.002	1.994	0.002	2.000	1.994	0.000
2.5	MAX	2.620	2.500	0.180	2.545	2.500	0.070	2.520	2.500	0.030	2.512	2.500	0.018	2.510	2.500	0.016
	MIN	2.560	2.440	0.060	2.520	2.475	0.020	2.506	2.490	0.006	2.502	2.494	0.002	2.500	2.494	0.000
3	MAX	3.120	3.000	0.180	3.045	3.000	0.070	3.020	3.000	0.030	3.012	3.000	0.018	3.010	3.000	0.016
	MIN	3.060	2.940	0.060	3.020	2.975	0.020	3.006	2.990	0.006	3.002	2.994	0.002	3.000	2.994	0.000
4	MAX	4.145	4.000	0.220	4.060	4.000	0.090	4.028	4.000	0.040	4.016	4.000	0.024	4.012	4.000	0.020
	MIN	4.070	3.925	0.070	4.030	3.970	0.030	4.010	3.988	0.010	4.004	3.992	0.004	4.000	3.992	0.000
5	MAX	5.145	5.000	0.220	5.060	5.000	0.090	5.028	5.000	0.040	5.016	5.000	0.024	5.012	5.000	0.020
	MIN	5.070	4.925	0.070	5.030	4.970	0.030	5.010	4.988	0.010	5.004	4.992	0.004	5.000	4.992	0.000
6	MAX	6.145	6.000	0.220	6.060	6.000	0.090	6.028	6.000	0.040	6.016	6.000	0.024	6.012	6.000	0.020
	MIN	6.070	5.925	0.070	6.030	5.970	0.030	6.010	5.988	0.010	6.004	5.992	0.004	6.000	5.992	0.000
8	MAX	8.170	8.000	0.260	8.076	8.000	0.112	8.035	8.000	0.050	8.020	8.000	0.029	8.015	8.000	0.024
	MIN	8.080	7.910	0.080	8.040	7.964	0.040	8.013	7.985	0.013	8.005	7.991	0.005	8.000	7.991	0.000
10	MAX	10.170	10.000	0.260	10.076	10.000	0.112	10.035	10.000	0.050	10.020	10.000	0.029	10.015	10.000	0.024
	MIN	10.080	9.910	0.080	10.040	9.964	0.040	10.013	9.985	0.013	10.005	9.991	0.005	10.000	9.991	0.000
12	MAX	12.205	12.000	0.315	12.093	12.000	0.136	12.043	12.000	0.061	12.024	12.000	0.035	12.018	12.000	0.029
	MIN	12.095	11.890	0.095	12.050	11.957	0.050	12.016	11.982	0.016	12.006	11.989	0.006	12.000	11.989	0.000
16	MAX	16.205	16.000	0.315	16.093	16.000	0.136	16.043	16.000	0.061	16.024	16.000	0.035	16.018	16.000	0.029
	MIN	16.095	15.890	0.095	16.050	15.957	0.050	16.016	15.982	0.016	16.006	15.989	0.006	16.000	15.989	0.000
20	MAX	20.240	20.000	0.370	20.117	20.000	0.169	20.053	20.000	0.074	20.028	20.000	0.041	20.021	20.000	0.034
	MIN	20.110	19.870	0.110	20.065	19.948	0.065	20.020	19.979	0.020	20.007	19.987	0.007	20.000	19.987	0.000
25	MAX	25.240	25.000	0.370	25.117	25.000	0.169	25.053	25.000	0.074	25.028	25.000	0.041	25.021	25.000	0.034
	MIN	25.110	24.870	0.110	25.065	24.948	0.065	25.020	24.979	0.020	25.007	24.987	0.007	25.000	24.987	0.000
30	MAX	30.240	30.000	0.370	30.117	30.000	0.169	30.053	30.000	0.074	30.028	30.000	0.041	30.021	30.000	0.034
	MIN	30.110	29.870	0.110	30.065	29.948	0.065	30.020	29.979	0.020	30.007	29.987	0.007	30.000	29.987	0.000

TABLE 4 PREFERRED SHAFT BASIS CLEARANCE FITS (Continued)

BASIC SIZE	LOOSE RUNNING			FREE RUNNING			CLOSE RUNNING			SLIDING			LOCATIONAL CLEARANCE		
	Hole C11	Shaft h11	Fit	Hole D9	Shaft h9	Fit	Hole F8	Shaft h7	Fit	Hole G7	Shaft h6	Fit	Hole H7	Shaft h6	Fit
40	MAX 40.280	40.000	0.440	40.142	40.000	0.204	40.064	40.000	0.089	40.034	40.000	0.050	40.025	40.000	0.041
	MIN 40.120	39.840	0.120	40.080	39.938	0.080	40.025	39.975	0.025	40.009	39.984	0.009	40.000	39.984	0.000
50	MAX 50.290	50.000	0.450	50.142	50.000	0.204	50.064	50.000	0.089	50.034	50.000	0.050	50.025	50.000	0.041
	MIN 50.130	49.840	0.130	50.080	49.938	0.080	50.025	49.975	0.025	50.009	49.984	0.009	50.000	49.984	0.000
60	MAX 60.330	60.000	0.520	60.174	60.000	0.248	60.076	60.000	0.106	60.040	60.000	0.059	60.030	60.000	0.049
	MIN 60.140	59.810	0.140	60.100	59.926	0.100	60.030	59.970	0.030	60.010	59.981	0.010	60.000	59.981	0.000
80	MAX 80.340	80.000	0.530	80.174	80.000	0.248	80.076	80.000	0.106	80.040	80.000	0.059	80.030	80.000	0.049
	MIN 80.150	79.810	0.150	80.100	79.926	0.100	80.030	79.970	0.030	80.010	79.981	0.010	80.000	79.981	0.000
100	MAX 100.390	100.000	0.610	100.207	100.000	0.294	100.090	100.000	0.125	100.047	100.000	0.069	100.035	100.000	0.057
	MIN 100.170	99.780	0.170	100.120	99.913	0.120	100.036	99.965	0.036	100.012	99.978	0.012	100.000	99.978	0.000
120	MAX 120.400	120.000	0.620	120.207	120.000	0.294	120.090	120.000	0.125	120.047	120.000	0.069	120.035	120.000	0.057
	MIN 120.180	119.780	0.180	120.120	119.913	0.120	120.036	119.965	0.036	120.012	119.978	0.012	120.000	119.978	0.000
160	MAX 160.460	160.000	0.710	160.245	160.000	0.345	160.106	160.000	0.146	160.054	160.000	0.079	160.040	160.000	0.065
	MIN 160.210	159.750	0.210	160.145	159.900	0.145	160.043	159.960	0.043	160.014	159.975	0.014	160.000	159.975	0.000
200	MAX 200.530	200.000	0.820	200.285	200.000	0.400	200.122	200.000	0.168	200.061	200.000	0.090	200.046	200.000	0.075
	MIN 200.240	199.710	0.240	200.170	199.885	0.170	200.050	199.954	0.050	200.015	199.971	0.015	200.000	199.971	0.000
250	MAX 250.570	250.000	0.860	250.285	250.000	0.400	250.122	250.000	0.168	250.061	250.000	0.090	250.046	250.000	0.075
	MIN 250.280	249.710	0.280	250.170	249.885	0.170	250.050	249.954	0.050	250.015	249.971	0.015	250.000	249.971	0.000
300	MAX 300.650	300.000	0.970	300.320	300.000	0.450	300.137	300.000	0.189	300.069	300.000	0.101	300.052	300.000	0.084
	MIN 300.330	299.680	0.330	300.190	299.870	0.190	300.056	299.944	0.056	300.017	299.968	0.017	300.000	299.968	0.000
400	MAX 400.760	400.000	1.120	400.350	400.000	0.490	400.151	400.000	0.208	400.075	400.000	0.111	400.057	400.000	0.093
	MIN 400.400	399.640	0.400	400.210	399.840	0.210	400.062	399.938	0.062	400.018	399.964	0.018	400.000	399.964	0.000
500	MAX 500.880	500.000	1.280	500.385	500.000	0.540	500.165	500.000	0.228	500.083	500.000	0.123	500.063	500.000	0.103
	MIN 500.480	499.600	0.480	500.230	499.845	0.230	500.068	499.932	0.068	500.020	499.960	0.020	500.000	499.960	0.000

TABLE 5 PREFERRED SHAFT BASIS TRANSITION AND INTERFERENCE FITS

Dimensions in mm.

BASIC SIZE		LOCATIONAL TRANSN.			LOCATIONAL TRANSN.			LOCATIONAL INTERF.			MEDIUM DRIVE			FORCE		
		Hole K7	Shaft h6	Fit	Hole N7	Shaft h6	Fit	Hole P7	Shaft h6	Fit	Hole S7	Shaft h6	Fit	Hole U7	Shaft h6	Fit
1	MAX	1.000	1.000	0.006	0.996	1.000	0.002	0.994	1.000	0.000	0.986	1.000	-0.008	0.982	1.000	-0.012
	MIN	0.990	0.994	-0.010	0.986	0.994	-0.014	0.984	0.994	-0.016	0.976	0.994	-0.024	0.972	0.994	-0.028
1.2	MAX	1.200	1.200	0.006	1.196	1.200	0.002	1.194	1.200	0.000	1.186	1.200	-0.008	1.182	1.200	-0.012
	MIN	1.190	1.194	-0.010	1.186	1.194	-0.014	1.184	1.194	-0.016	1.176	1.194	-0.024	1.172	1.194	-0.028
1.6	MAX	1.600	1.600	0.006	1.596	1.600	0.002	1.594	1.600	0.000	1.586	1.600	-0.008	1.582	1.600	-0.012
	MIN	1.590	1.594	-0.010	1.586	1.594	-0.014	1.584	1.594	-0.016	1.576	1.594	-0.024	1.572	1.594	-0.028
2	MAX	2.000	2.000	0.006	1.996	2.000	0.002	1.994	2.000	0.000	1.986	2.000	-0.008	1.982	2.000	-0.012
	MIN	1.990	1.994	-0.010	1.986	1.994	-0.014	1.984	1.994	-0.016	1.976	1.994	-0.024	1.972	1.994	-0.028
2.5	MAX	2.500	2.500	0.006	2.496	2.500	0.002	2.494	2.500	0.000	2.486	2.500	-0.008	2.482	2.500	-0.012
	MIN	2.490	2.494	-0.010	2.486	2.494	-0.014	2.484	2.494	-0.016	2.476	2.494	-0.024	2.472	2.494	-0.028
3	MAX	3.000	3.000	0.006	2.996	3.000	0.002	2.994	3.000	0.000	2.986	3.000	-0.008	2.982	3.000	-0.012
	MIN	2.990	2.994	-0.010	2.986	2.994	-0.014	2.984	2.994	-0.016	2.976	2.994	-0.024	2.972	2.994	-0.028
4	MAX	4.003	4.000	0.011	3.996	4.000	0.004	3.992	4.000	0.000	3.985	4.000	-0.007	3.981	4.000	-0.011
	MIN	3.991	3.992	-0.009	3.984	3.992	-0.016	3.980	3.992	-0.020	3.973	3.992	-0.027	3.969	3.992	-0.031
5	MAX	5.003	5.000	0.011	4.996	5.000	0.004	4.992	5.000	0.000	4.985	5.000	-0.007	4.981	5.000	-0.011
	MIN	4.991	4.992	-0.009	4.984	4.992	-0.016	4.980	4.992	-0.020	4.973	4.992	-0.027	4.969	4.992	-0.031
6	MAX	6.003	6.000	0.011	5.996	6.000	0.004	5.992	6.000	0.000	5.985	6.000	-0.007	5.981	6.000	-0.011
	MIN	5.991	5.992	-0.009	5.984	5.992	-0.016	5.980	5.992	-0.020	5.973	5.992	-0.027	5.969	5.992	-0.031
8	MAX	8.005	8.000	0.014	7.996	8.000	0.005	7.991	8.000	0.000	7.983	8.000	-0.008	7.978	8.000	-0.013
	MIN	7.990	7.991	-0.010	7.981	7.991	-0.019	7.976	7.991	-0.024	7.968	7.991	-0.032	7.963	7.991	-0.037
10	MAX	10.005	10.000	0.014	9.996	10.000	0.005	9.991	10.000	0.000	9.983	10.000	-0.008	9.978	10.000	-0.013
	MIN	9.990	9.991	-0.010	9.981	9.991	-0.019	9.976	9.991	-0.024	9.968	9.991	-0.032	9.963	9.991	-0.037
12	MAX	12.006	12.000	0.017	11.995	12.000	0.006	11.989	12.000	0.000	11.979	12.000	-0.010	11.974	12.000	-0.015
	MIN	11.988	11.989	-0.012	11.977	11.989	-0.023	11.971	11.989	-0.029	11.961	11.989	-0.039	11.956	11.989	-0.044
16	MAX	16.006	16.000	0.017	15.995	16.000	0.006	15.989	16.000	0.000	15.979	16.000	-0.010	15.974	16.000	-0.015
	MIN	15.988	15.989	-0.012	15.977	15.989	-0.023	15.971	15.989	-0.029	15.961	15.989	-0.039	15.956	15.989	-0.044
20	MAX	20.006	20.000	0.019	19.993	20.000	0.006	19.986	20.000	-0.001	19.973	20.000	-0.014	19.967	20.000	-0.020
	MIN	19.985	19.987	-0.015	19.972	19.987	-0.028	19.965	19.987	-0.035	19.952	19.987	-0.048	19.946	19.987	-0.054
25	MAX	25.006	25.000	0.019	24.993	25.000	0.006	24.986	25.000	-0.001	24.973	25.000	-0.014	24.960	25.000	-0.027
	MIN	24.985	24.987	-0.015	24.972	24.987	-0.028	24.965	24.987	-0.035	24.952	24.987	-0.048	24.939	24.987	-0.061
30	MAX	30.006	30.000	0.019	29.993	30.000	0.006	29.986	30.000	-0.001	29.973	30.000	-0.014	29.960	30.000	-0.027
	MIN	29.985	29.987	-0.015	29.972	29.987	-0.028	29.965	29.987	-0.035	29.952	29.987	-0.048	29.939	29.987	-0.061

TABLE 5 PREFERRED SHAFT BASIS TRANSITION AND INTERFERENCE FITS (Continued)

Dimensions in mm.

BASIC SIZE		LOCATIONAL TRANSN.			LOCATIONAL TRANSN.			LOCATIONAL INTERF.			MEDIUM DRIVE			FORCE		
		Hole K7	Shaft h6	Fit	Hole N7	Shaft h6	Fit	Hole P7	Shaft h6	Fit	Hole S7	Shaft h6	Fit	Hole U7	Shaft h6	Fit
40	MAX	40.007	40.000	0.023	39.992	40.000	0.008	39.983	40.000	-0.001	39.966	40.000	-0.018	39.949	40.000	-0.035
	MIN	39.982	39.984	-0.018	39.967	39.984	-0.033	39.958	39.984	-0.042	39.941	39.984	-0.059	39.924	39.984	-0.076
50	MAX	50.007	50.000	0.023	49.992	50.000	0.008	49.983	50.000	-0.001	49.966	50.000	-0.018	49.939	50.000	-0.045
	MIN	49.982	49.984	-0.018	49.967	49.984	-0.033	49.958	49.984	-0.042	49.941	49.984	-0.059	49.914	49.984	-0.086
60	MAX	60.009	60.000	0.028	59.991	60.000	0.010	59.979	60.000	-0.002	59.958	60.000	-0.023	59.924	60.000	-0.057
	MIN	59.979	59.981	-0.021	59.961	59.981	-0.039	59.949	59.981	-0.051	59.928	59.981	-0.072	59.894	59.981	-0.106
80	MAX	80.009	80.000	0.028	79.991	80.000	0.010	79.979	80.000	-0.002	79.952	80.000	-0.029	79.909	80.000	-0.072
	MIN	79.979	79.981	-0.021	79.961	79.981	-0.039	79.949	79.981	-0.051	79.922	79.981	-0.078	79.879	79.981	-0.121
100	MAX	100.010	100.000	0.032	99.990	100.000	0.012	99.976	100.000	-0.002	99.942	100.000	-0.036	99.889	100.000	-0.089
	MIN	99.975	99.978	-0.025	99.955	99.978	-0.045	99.941	99.978	-0.059	99.907	99.978	-0.093	99.854	99.978	-0.146
120	MAX	120.010	120.000	0.032	119.990	120.000	0.012	119.976	120.000	-0.002	119.934	120.000	-0.044	119.869	120.000	-0.109
	MIN	119.975	119.978	-0.025	119.955	119.978	-0.045	119.941	119.978	-0.059	119.899	119.978	-0.101	119.834	119.978	-0.166
160	MAX	160.012	160.000	0.037	159.988	160.000	0.013	159.972	160.000	-0.003	159.915	160.000	-0.060	159.825	160.000	-0.150
	MIN	159.972	159.975	-0.028	159.948	159.975	-0.052	159.932	159.975	-0.068	159.875	159.975	-0.125	159.785	159.975	-0.215
200	MAX	200.013	200.000	0.042	199.986	200.000	0.015	199.967	200.000	-0.004	199.895	200.000	-0.076	199.781	200.000	-0.190
	MIN	199.967	199.971	-0.033	199.940	199.971	-0.060	199.921	199.971	-0.079	199.849	199.971	-0.151	199.735	199.971	-0.265
250	MAX	250.013	250.000	0.042	249.986	250.000	0.015	249.967	250.000	-0.004	249.877	250.000	-0.094	249.733	250.000	-0.238
	MIN	249.967	249.971	-0.033	249.940	249.971	-0.060	249.921	249.971	-0.079	249.831	249.971	-0.169	249.687	249.971	-0.313
300	MAX	300.016	300.000	0.048	299.986	300.000	0.018	299.964	300.000	-0.004	299.850	300.000	-0.118	299.670	300.000	-0.298
	MIN	299.964	299.968	-0.036	299.934	299.968	-0.066	299.912	299.968	-0.088	299.798	299.968	-0.202	299.618	299.968	-0.382
400	MAX	400.017	400.000	0.053	399.984	400.000	0.020	399.959	400.000	-0.005	399.813	400.000	-0.151	399.586	400.000	-0.378
	MIN	399.960	399.964	-0.040	399.927	399.964	-0.073	399.902	399.964	-0.098	399.756	399.964	-0.244	399.529	399.964	-0.471
500	MAX	500.018	500.000	0.058	499.983	500.000	0.023	499.955	500.000	-0.005	499.771	500.000	-0.189	499.483	500.000	-0.477
	MIN	499.955	499.960	-0.045	499.920	499.960	-0.080	499.892	499.960	-0.108	499.708	499.960	-0.292	499.420	499.960	-0.580

APPENDIX A

Tables of Deviation From Basic Sizes up to 500 mm of Preferred Tolerance Zones²

INDEX

Tolerance Zone Ranges	Table Number
Holes	
A14 through A9 and B14 through B9	A1
C13 through C8 and D12 through D7	A2
E12 through E7 and F11 through F6	A3
G10 through G5 and J8 through J6	A4
H16 through H1	A5
JS16 through JS1	A6
K10 through K5 and M10 through M5	A7
N10 through N5 and P10 through P5	A8
R10 through R5 and S10 through S5	A9
T10 through T5 and U10 through U5	A10
V10 through V5 and X10 through X5	A11
Y10 through Y5 and Z10 through Z5	A12
Shafts	
a14 through a9 and b14 through b9	A13
c13 through c8 and d12 through d7	A14
e11 through e6 and f10 through f5	A15
g9 through g4 and j7 through j5	A16
h16 through h1	A17
js16 through js1	A18
k9 through k4 and m9 through m4	A19
n9 through n4 and p9 through p4	A20
r9 through r4 and s9 through s4	A21
t9 through t4 and u9 through u4	A22
v9 through v4 and x9 through x4	A23
y9 through y4 and z9 through z4	A24

² For first, second and third choice tolerance zones see Figure 2 and Figure 3.

Table A1 Tolerance Zones for Internal (Hole) Dimensions (A14 through A9 and B14 through B9)

Dimensions in mm

BASIC SIZE		A14	A13	A12	A11	A10	A9	B14	B13	B12	B11	B10	B9
OVER	0	+0.520	+0.410	+0.370	+0.330	+0.310	+0.295	+0.390	+0.280	+0.240	+0.200	+0.180	+0.165
TO	3	+0.270	+0.270	+0.270	+0.270	+0.270	+0.270	+0.140	+0.140	+0.140	+0.140	+0.140	+0.140
OVER	3	+0.570	+0.450	+0.390	+0.345	+0.318	+0.300	+0.440	+0.320	+0.260	+0.215	+0.188	+0.170
TO	6	+0.270	+0.270	+0.270	+0.270	+0.270	+0.270	+0.140	+0.140	+0.140	+0.140	+0.140	+0.140
OVER	6	+0.640	+0.500	+0.430	+0.370	+0.338	+0.316	+0.510	+0.370	+0.300	+0.240	+0.208	+0.186
TO	10	+0.280	+0.280	+0.280	+0.280	+0.280	+0.280	+0.150	+0.150	+0.150	+0.150	+0.150	+0.150
OVER	10	+0.720	+0.560	+0.470	+0.400	+0.360	+0.338	+0.580	+0.420	+0.330	+0.260	+0.220	+0.193
TO	14	+0.290	+0.290	+0.290	+0.290	+0.290	+0.290	+0.150	+0.150	+0.150	+0.150	+0.150	+0.150
OVER	14	+0.720	+0.560	+0.470	+0.400	+0.360	+0.333	+0.580	+0.420	+0.330	+0.260	+0.220	+0.193
TO	18	+0.290	+0.290	+0.290	+0.290	+0.290	+0.290	+0.150	+0.150	+0.150	+0.150	+0.150	+0.150
OVER	18	+0.820	+0.630	+0.510	+0.430	+0.384	+0.352	+0.680	+0.490	+0.370	+0.290	+0.244	+0.212
TO	24	+0.300	+0.300	+0.300	+0.300	+0.300	+0.300	+0.160	+0.160	+0.160	+0.160	+0.160	+0.160
OVER	24	+0.820	+0.630	+0.510	+0.430	+0.384	+0.352	+0.680	+0.490	+0.370	+0.290	+0.244	+0.212
TO	30	+0.300	+0.300	+0.300	+0.300	+0.300	+0.300	+0.160	+0.160	+0.160	+0.160	+0.160	+0.160
OVER	30	+0.930	+0.700	+0.560	+0.470	+0.410	+0.372	+0.790	+0.560	+0.420	+0.330	+0.270	+0.232
TO	40	+0.310	+0.310	+0.310	+0.310	+0.310	+0.310	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER	40	+0.940	+0.710	+0.570	+0.480	+0.420	+0.382	+0.800	+0.570	+0.430	+0.340	+0.280	+0.242
TO	50	+0.320	+0.320	+0.320	+0.320	+0.320	+0.320	+0.180	+0.180	+0.180	+0.180	+0.180	+0.180
OVER	50	+1.080	+0.800	+0.640	+0.530	+0.460	+0.414	+0.930	+0.650	+0.490	+0.380	+0.310	+0.264
TO	65	+0.340	+0.340	+0.340	+0.340	+0.340	+0.340	+0.190	+0.190	+0.190	+0.190	+0.190	+0.190
OVER	65	+1.100	+0.820	+0.660	+0.550	+0.480	+0.434	+0.940	+0.660	+0.500	+0.390	+0.320	+0.274
TO	80	+0.360	+0.360	+0.360	+0.360	+0.360	+0.360	+0.200	+0.200	+0.200	+0.200	+0.200	+0.200
OVER	80	+1.250	+0.920	+0.730	+0.600	+0.520	+0.467	+1.090	+0.760	+0.570	+0.440	+0.360	+0.307
TO	100	+0.380	+0.380	+0.380	+0.380	+0.380	+0.380	+0.220	+0.220	+0.220	+0.220	+0.220	+0.220
OVER	100	+1.280	+0.950	+0.760	+0.630	+0.550	+0.497	+1.110	+0.780	+0.590	+0.460	+0.380	+0.327
TO	120	+0.410	+0.410	+0.410	+0.410	+0.410	+0.410	+0.240	+0.240	+0.240	+0.240	+0.240	+0.240
OVER	120	+1.460	+1.090	+0.860	+0.710	+0.620	+0.560	+1.260	+0.890	+0.660	+0.510	+0.420	+0.360
TO	140	+0.460	+0.460	+0.460	+0.460	+0.460	+0.460	+0.260	+0.260	+0.260	+0.260	+0.260	+0.260
OVER	140	+1.520	+1.150	+0.920	+0.770	+0.680	+0.620	+1.280	+0.910	+0.680	+0.530	+0.440	+0.380
TO	160	+0.520	+0.520	+0.520	+0.520	+0.520	+0.520	+0.280	+0.280	+0.280	+0.280	+0.280	+0.280
OVER	160	+1.580	+1.210	+0.980	+0.830	+0.740	+0.680	+1.310	+0.940	+0.710	+0.560	+0.470	+0.410
TO	180	+0.580	+0.580	+0.580	+0.580	+0.580	+0.580	+0.310	+0.310	+0.310	+0.310	+0.310	+0.310
OVER	180	+1.810	+1.380	+1.120	+0.950	+0.845	+0.775	+1.490	+1.060	+0.800	+0.630	+0.525	+0.455
TO	200	+0.660	+0.660	+0.660	+0.660	+0.660	+0.660	+0.340	+0.340	+0.340	+0.340	+0.340	+0.340
OVER	200	+1.890	+1.460	+1.200	+1.030	+0.925	+0.855	+1.530	+1.100	+0.840	+0.670	+0.565	+0.495
TO	225	+0.740	+0.740	+0.740	+0.740	+0.740	+0.740	+0.380	+0.380	+0.380	+0.380	+0.380	+0.380
OVER	225	+1.970	+1.540	+1.280	+1.110	+1.005	+0.935	+1.570	+1.140	+0.880	+0.710	+0.605	+0.535
TO	250	+0.820	+0.820	+0.820	+0.820	+0.820	+0.820	+0.420	+0.420	+0.420	+0.420	+0.420	+0.420
OVER	250	+2.220	+1.730	+1.440	+1.240	+1.130	+1.050	+1.780	+1.290	+1.000	+0.800	+0.690	+0.610
TO	280	+0.920	+0.920	+0.920	+0.920	+0.920	+0.920	+0.480	+0.480	+0.480	+0.480	+0.480	+0.480
OVER	280	+2.350	+1.860	+1.570	+1.370	+1.260	+1.180	+1.840	+1.350	+1.060	+0.860	+0.750	+0.670
TO	315	+1.050	+1.050	+1.050	+1.050	+1.050	+1.050	+0.540	+0.540	+0.540	+0.540	+0.540	+0.540
OVER	315	+2.600	+2.090	+1.770	+1.560	+1.430	+1.340	+2.000	+1.490	+1.170	+0.960	+0.830	+0.740
TO	355	+1.200	+1.200	+1.200	+1.200	+1.200	+1.200	+0.600	+0.600	+0.600	+0.600	+0.600	+0.600
OVER	355	+2.750	+2.240	+1.920	+1.710	+1.580	+1.490	+2.080	+1.570	+1.250	+1.040	+0.910	+0.820
TO	400	+1.350	+1.350	+1.350	+1.350	+1.350	+1.350	+0.680	+0.680	+0.680	+0.680	+0.680	+0.680
OVER	400	+3.050	+2.470	+2.130	+1.900	+1.750	+1.655	+2.310	+1.730	+1.390	+1.160	+1.010	+0.915
TO	450	+1.500	+1.500	+1.500	+1.500	+1.500	+1.500	+0.760	+0.760	+0.760	+0.760	+0.760	+0.760
OVER	450	+3.200	+2.620	+2.280	+2.050	+1.900	+1.805	+2.390	+1.810	+1.470	+1.240	+1.090	+0.995
TO	500	+1.650	+1.650	+1.650	+1.650	+1.650	+1.650	+0.840	+0.840	+0.840	+0.840	+0.840	+0.840

Table A2 Tolerance Zones for Internal (Hole) Dimensions (C13 through C8 and D12 through D7)

Dimensions in mm

BASIC SIZE		C13	C12	C11	C10	C9	C8	D12	D11	D10	D9	D8	D7
OVER 0		+0.200	+0.160	+0.120	+0.100	+0.085	+0.074	+0.120	+0.080	+0.060	+0.045	+0.034	+0.030
TO 3		+0.060	+0.060	+0.060	+0.060	+0.060	+0.060	+0.020	+0.020	+0.020	+0.020	+0.020	+0.020
OVER 3		+0.250	+0.190	+0.145	+0.118	+0.100	+0.088	+0.150	+0.105	+0.078	+0.060	+0.048	+0.042
TO 6		+0.070	+0.070	+0.070	+0.070	+0.070	+0.070	+0.030	+0.030	+0.030	+0.030	+0.030	+0.030
OVER 6		+0.300	+0.230	+0.170	+0.138	+0.116	+0.102	+0.190	+0.130	+0.098	+0.076	+0.062	+0.055
TO 10		+0.080	+0.080	+0.080	+0.080	+0.080	+0.080	+0.040	+0.040	+0.040	+0.040	+0.040	+0.040
OVER 10		+0.365	+0.275	+0.205	+0.165	+0.138	+0.122	+0.230	+0.160	+0.120	+0.093	+0.077	+0.068
TO 14		+0.095	+0.095	+0.095	+0.095	+0.095	+0.095	+0.050	+0.050	+0.050	+0.050	+0.050	+0.050
OVER 14		+0.365	+0.275	+0.205	+0.165	+0.138	+0.122	+0.230	+0.160	+0.120	+0.093	+0.077	+0.068
TO 18		+0.095	+0.095	+0.095	+0.095	+0.095	+0.095	+0.050	+0.050	+0.050	+0.050	+0.050	+0.050
OVER 18		+0.440	+0.320	+0.240	+0.194	+0.162	+0.143	+0.275	+0.195	+0.149	+0.117	+0.098	+0.086
TO 24		+0.110	+0.110	+0.110	+0.110	+0.110	+0.110	+0.065	+0.065	+0.065	+0.065	+0.065	+0.065
OVER 24		+0.440	+0.320	+0.240	+0.194	+0.162	+0.143	+0.275	+0.195	+0.149	+0.117	+0.098	+0.086
TO 30		+0.110	+0.110	+0.110	+0.110	+0.110	+0.110	+0.065	+0.065	+0.065	+0.065	+0.065	+0.065
OVER 30		+0.510	+0.370	+0.280	+0.220	+0.182	+0.159	+0.330	+0.240	+0.180	+0.142	+0.119	+0.105
TO 40		+0.120	+0.120	+0.120	+0.120	+0.120	+0.120	+0.080	+0.080	+0.080	+0.080	+0.080	+0.080
OVER 40		+0.520	+0.380	+0.290	+0.230	+0.192	+0.169	+0.330	+0.240	+0.180	+0.142	+0.119	+0.105
TO 50		+0.130	+0.130	+0.130	+0.130	+0.130	+0.130	+0.080	+0.080	+0.080	+0.080	+0.080	+0.080
OVER 50		+0.600	+0.440	+0.330	+0.260	+0.214	+0.186	+0.400	+0.290	+0.220	+0.174	+0.146	+0.130
TO 65		+0.140	+0.140	+0.140	+0.140	+0.140	+0.140	+0.100	+0.100	+0.100	+0.100	+0.100	+0.100
OVER 65		+0.610	+0.450	+0.340	+0.270	+0.224	+0.196	+0.400	+0.290	+0.220	+0.174	+0.146	+0.130
TO 80		+0.150	+0.150	+0.150	+0.150	+0.150	+0.150	+0.100	+0.100	+0.100	+0.100	+0.100	+0.100
OVER 80		+0.710	+0.520	+0.390	+0.310	+0.257	+0.224	+0.470	+0.340	+0.260	+0.207	+0.174	+0.155
TO 100		+0.170	+0.170	+0.170	+0.170	+0.170	+0.170	+0.120	+0.120	+0.120	+0.120	+0.120	+0.120
OVER 100		+0.720	+0.530	+0.400	+0.320	+0.267	+0.234	+0.470	+0.340	+0.260	+0.207	+0.174	+0.155
TO 120		+0.180	+0.180	+0.180	+0.180	+0.180	+0.180	+0.120	+0.120	+0.120	+0.120	+0.120	+0.120
OVER 120		+0.830	+0.600	+0.450	+0.360	+0.300	+0.263	+0.545	+0.395	+0.305	+0.245	+0.208	+0.185
TO 140		+0.200	+0.200	+0.200	+0.200	+0.200	+0.200	+0.145	+0.145	+0.145	+0.145	+0.145	+0.145
OVER 140		+0.840	+0.610	+0.460	+0.370	+0.310	+0.273	+0.545	+0.395	+0.305	+0.245	+0.208	+0.185
TO 160		+0.210	+0.210	+0.210	+0.210	+0.210	+0.210	+0.145	+0.145	+0.145	+0.145	+0.145	+0.145
OVER 160		+0.860	+0.630	+0.480	+0.390	+0.330	+0.293	+0.545	+0.395	+0.305	+0.245	+0.208	+0.185
TO 180		+0.230	+0.230	+0.230	+0.230	+0.230	+0.230	+0.145	+0.145	+0.145	+0.145	+0.145	+0.145
OVER 180		+0.960	+0.700	+0.530	+0.425	+0.355	+0.312	+0.630	+0.460	+0.355	+0.285	+0.242	+0.216
TO 200		+0.240	+0.240	+0.240	+0.240	+0.240	+0.240	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER 200		+0.980	+0.720	+0.550	+0.445	+0.375	+0.332	+0.630	+0.460	+0.355	+0.285	+0.242	+0.216
TO 225		+0.260	+0.260	+0.260	+0.260	+0.260	+0.260	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER 225		+1.000	+0.740	+0.570	+0.465	+0.395	+0.352	+0.630	+0.460	+0.355	+0.285	+0.242	+0.216
TO 250		+0.280	+0.280	+0.280	+0.280	+0.280	+0.280	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER 250		+1.110	+0.820	+0.620	+0.510	+0.430	+0.381	+0.710	+0.510	+0.400	+0.320	+0.271	+0.242
TO 280		+0.300	+0.300	+0.300	+0.300	+0.300	+0.300	+0.190	+0.190	+0.190	+0.190	+0.190	+0.190
OVER 280		+1.140	+0.850	+0.650	+0.540	+0.460	+0.411	+0.710	+0.510	+0.400	+0.320	+0.271	+0.242
TO 315		+0.330	+0.330	+0.330	+0.330	+0.330	+0.330	+0.190	+0.190	+0.190	+0.190	+0.190	+0.190
OVER 315		+1.250	+0.930	+0.720	+0.590	+0.500	+0.449	+0.780	+0.570	+0.440	+0.350	+0.299	+0.267
TO 355		+0.360	+0.360	+0.360	+0.360	+0.360	+0.360	+0.210	+0.210	+0.210	+0.210	+0.210	+0.210
OVER 355		+1.290	+0.970	+0.760	+0.630	+0.540	+0.489	+0.780	+0.570	+0.440	+0.350	+0.299	+0.267
TO 400		+0.400	+0.400	+0.400	+0.400	+0.400	+0.400	+0.210	+0.210	+0.210	+0.210	+0.210	+0.210
OVER 400		+1.410	+1.070	+0.840	+0.690	+0.595	+0.537	+0.860	+0.630	+0.480	+0.385	+0.327	+0.293
TO 450		+0.440	+0.440	+0.440	+0.440	+0.440	+0.440	+0.230	+0.230	+0.230	+0.230	+0.230	+0.230
OVER 450		+1.450	+1.110	+0.880	+0.730	+0.635	+0.577	+0.860	+0.630	+0.480	+0.385	+0.327	+0.293
TO 500		+0.480	+0.480	+0.480	+0.480	+0.480	+0.480	+0.230	+0.230	+0.230	+0.230	+0.230	+0.230

Table A3 Tolerance Zones for Internal (Hole) Dimensions (E12 through E7 and F11 through F6)

Dimensions in mm

BASIC SIZE	E12	E11	E10	E9	E8	E7	F11	F10	F9	F8	F7	F6
OVER 0 TO 3	+0.114 +0.014	+0.074 +0.014	+0.054 +0.014	+0.039 +0.014	+0.028 +0.014	+0.024 +0.014	+0.066 +0.006	+0.046 +0.006	+0.031 +0.006	+0.020 +0.006	+0.016 +0.006	+0.012 +0.006
OVER 3 TO 6	+0.140 +0.020	+0.095 +0.020	+0.068 +0.020	+0.050 +0.020	+0.038 +0.020	+0.032 +0.020	+0.085 +0.010	+0.058 +0.010	+0.040 +0.010	+0.028 +0.010	+0.022 +0.010	+0.018 +0.010
OVER 6 TO 10	+0.175 +0.025	+0.115 +0.025	+0.083 +0.025	+0.061 +0.025	+0.047 +0.025	+0.040 +0.025	+0.103 +0.013	+0.071 +0.013	+0.049 +0.013	+0.035 +0.013	+0.028 +0.013	+0.022 +0.013
OVER 10 TO 14	+0.212 +0.032	+0.142 +0.032	+0.102 +0.032	+0.075 +0.032	+0.059 +0.032	+0.050 +0.032	+0.126 +0.016	+0.086 +0.016	+0.059 +0.016	+0.043 +0.016	+0.034 +0.016	+0.027 +0.016
OVER 14 TO 18	+0.212 +0.032	+0.142 +0.032	+0.102 +0.032	+0.075 +0.032	+0.059 +0.032	+0.050 +0.032	+0.126 +0.016	+0.086 +0.016	+0.059 +0.016	+0.043 +0.016	+0.034 +0.016	+0.027 +0.016
OVER 18 TO 24	+0.250 +0.040	+0.170 +0.040	+0.124 +0.040	+0.092 +0.040	+0.073 +0.040	+0.061 +0.040	+0.150 +0.020	+0.104 +0.020	+0.072 +0.020	+0.053 +0.020	+0.041 +0.020	+0.033 +0.020
OVER 24 TO 30	+0.250 +0.040	+0.170 +0.040	+0.124 +0.040	+0.092 +0.040	+0.073 +0.040	+0.061 +0.040	+0.150 +0.020	+0.104 +0.020	+0.072 +0.020	+0.053 +0.020	+0.041 +0.020	+0.033 +0.020
OVER 30 TO 40	+0.300 +0.050	+0.210 +0.050	+0.150 +0.050	+0.112 +0.050	+0.089 +0.050	+0.075 +0.050	+0.185 +0.025	+0.125 +0.025	+0.087 +0.025	+0.064 +0.025	+0.050 +0.025	+0.041 +0.025
OVER 40 TO 50	+0.300 +0.050	+0.210 +0.050	+0.150 +0.050	+0.112 +0.050	+0.089 +0.050	+0.075 +0.050	+0.185 +0.025	+0.125 +0.025	+0.087 +0.025	+0.064 +0.025	+0.050 +0.025	+0.041 +0.025
OVER 50 TO 65	+0.360 +0.060	+0.250 +0.060	+0.180 +0.060	+0.134 +0.060	+0.106 +0.060	+0.090 +0.060	+0.220 +0.030	+0.150 +0.030	+0.104 +0.030	+0.076 +0.030	+0.060 +0.030	+0.049 +0.030
OVER 65 TO 80	+0.360 +0.060	+0.250 +0.060	+0.180 +0.060	+0.134 +0.060	+0.106 +0.060	+0.090 +0.060	+0.220 +0.030	+0.150 +0.030	+0.104 +0.030	+0.076 +0.030	+0.060 +0.030	+0.049 +0.030
OVER 80 TO 100	+0.422 +0.072	+0.292 +0.072	+0.212 +0.072	+0.159 +0.072	+0.126 +0.072	+0.107 +0.072	+0.256 +0.036	+0.176 +0.036	+0.123 +0.036	+0.090 +0.036	+0.071 +0.036	+0.058 +0.036
OVER 100 TO 120	+0.422 +0.072	+0.292 +0.072	+0.212 +0.072	+0.159 +0.072	+0.126 +0.072	+0.107 +0.072	+0.256 +0.036	+0.176 +0.036	+0.123 +0.036	+0.090 +0.036	+0.071 +0.036	+0.058 +0.036
OVER 120 TO 140	+0.485 +0.085	+0.335 +0.085	+0.245 +0.085	+0.185 +0.085	+0.148 +0.085	+0.125 +0.085	+0.293 +0.043	+0.203 +0.043	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043
OVER 140 TO 160	+0.485 +0.085	+0.335 +0.085	+0.245 +0.085	+0.185 +0.085	+0.148 +0.085	+0.125 +0.085	+0.293 +0.043	+0.203 +0.043	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043
OVER 160 TO 180	+0.485 +0.085	+0.335 +0.085	+0.245 +0.085	+0.185 +0.085	+0.148 +0.085	+0.125 +0.085	+0.293 +0.043	+0.203 +0.043	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043
OVER 180 TO 200	+0.560 +0.100	+0.390 +0.100	+0.285 +0.100	+0.215 +0.100	+0.172 +0.100	+0.146 +0.100	+0.340 +0.050	+0.235 +0.050	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050
OVER 200 TO 225	+0.560 +0.100	+0.390 +0.100	+0.285 +0.100	+0.215 +0.100	+0.172 +0.100	+0.146 +0.100	+0.340 +0.050	+0.235 +0.050	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050
OVER 225 TO 250	+0.560 +0.100	+0.390 +0.100	+0.285 +0.100	+0.215 +0.100	+0.172 +0.100	+0.146 +0.100	+0.340 +0.050	+0.235 +0.050	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050
OVER 250 TO 280	+0.630 +0.110	+0.430 +0.110	+0.320 +0.110	+0.240 +0.110	+0.191 +0.110	+0.162 +0.110	+0.376 +0.056	+0.266 +0.056	+0.186 +0.056	+0.137 +0.056	+0.108 +0.056	+0.088 +0.056
OVER 280 TO 315	+0.630 +0.110	+0.430 +0.110	+0.320 +0.110	+0.240 +0.110	+0.191 +0.110	+0.162 +0.110	+0.376 +0.056	+0.266 +0.056	+0.186 +0.056	+0.137 +0.056	+0.108 +0.056	+0.088 +0.056
OVER 315 TO 355	+0.695 +0.125	+0.485 +0.125	+0.355 +0.125	+0.265 +0.125	+0.214 +0.125	+0.182 +0.125	+0.422 +0.062	+0.292 +0.062	+0.202 +0.062	+0.151 +0.062	+0.119 +0.062	+0.098 +0.062
OVER 355 TO 400	+0.695 +0.125	+0.485 +0.125	+0.355 +0.125	+0.265 +0.125	+0.214 +0.125	+0.182 +0.125	+0.422 +0.062	+0.292 +0.062	+0.202 +0.062	+0.151 +0.062	+0.119 +0.062	+0.098 +0.062
OVER 400 TO 450	+0.765 +0.135	+0.535 +0.135	+0.385 +0.135	+0.290 +0.135	+0.232 +0.135	+0.198 +0.135	+0.468 +0.068	+0.318 +0.068	+0.223 +0.068	+0.165 +0.068	+0.131 +0.068	+0.108 +0.068
OVER 450 TO 500	+0.765 +0.135	+0.535 +0.135	+0.385 +0.135	+0.290 +0.135	+0.232 +0.135	+0.198 +0.135	+0.468 +0.068	+0.318 +0.068	+0.223 +0.068	+0.165 +0.068	+0.131 +0.068	+0.108 +0.068

Table A4 Tolerance Zones for Internal (Hole) Dimensions (G10 through G5 and J8 through J6)

Dimensions in mm

BASIC SIZE	G10	G9	G8	G7	G6	G5	J8	J7	J6
OVER 0	+0.042	+0.027	+0.016	+0.012	+0.008	+0.006	+0.006	+0.004	+0.002
TO 3	+0.002	+0.002	+0.002	+0.002	+0.002	+0.002	-0.008	-0.006	-0.004
OVER 3	+0.052	+0.034	+0.022	+0.016	+0.012	+0.009	+0.010	+0.006	+0.005
TO 6	+0.004	+0.004	+0.004	+0.004	+0.004	+0.004	-0.008	-0.006	-0.003
OVER 6	+0.063	+0.041	+0.027	+0.020	+0.014	+0.011	+0.012	+0.008	+0.005
TO 10	+0.005	+0.005	+0.005	+0.005	+0.005	+0.005	-0.010	-0.007	-0.004
OVER 10	+0.076	+0.049	+0.033	+0.024	+0.017	+0.014	+0.015	+0.010	+0.006
TO 14	+0.006	+0.006	+0.006	+0.006	+0.006	+0.006	-0.012	-0.008	-0.005
OVER 14	+0.076	+0.049	+0.033	+0.024	+0.017	+0.014	+0.015	+0.010	+0.006
TO 18	+0.006	+0.006	+0.006	+0.006	+0.006	+0.006	-0.012	-0.008	-0.005
OVER 18	+0.091	+0.059	+0.040	+0.028	+0.020	+0.016	+0.020	+0.012	+0.008
TO 24	+0.007	+0.007	+0.007	+0.007	+0.007	+0.007	-0.013	-0.009	-0.005
OVER 24	+0.091	+0.059	+0.040	+0.028	+0.020	+0.016	+0.020	+0.012	+0.008
TO 30	+0.007	+0.007	+0.007	+0.007	+0.007	+0.007	-0.013	-0.009	-0.005
OVER 30	+0.109	+0.071	+0.048	+0.034	+0.025	+0.020	+0.024	+0.014	+0.010
TO 40	+0.009	+0.009	+0.009	+0.009	+0.009	+0.009	-0.015	-0.011	-0.006
OVER 40	+0.109	+0.071	+0.048	+0.034	+0.025	+0.020	+0.024	+0.014	+0.010
TO 50	+0.009	+0.009	+0.009	+0.009	+0.009	+0.009	-0.015	-0.011	-0.006
OVER 50	+0.130	+0.084	+0.056	+0.040	+0.029	+0.023	+0.028	+0.018	+0.013
TO 65	+0.010	+0.010	+0.010	+0.010	+0.010	+0.010	-0.018	-0.012	-0.006
OVER 65	+0.130	+0.084	+0.056	+0.040	+0.029	+0.023	+0.028	+0.018	+0.013
TO 80	+0.010	+0.010	+0.010	+0.010	+0.010	+0.010	-0.018	-0.012	-0.006
OVER 80	+0.152	+0.099	+0.066	+0.047	+0.034	+0.027	+0.034	+0.022	+0.016
TO 100	+0.012	+0.012	+0.012	+0.012	+0.012	+0.012	-0.020	-0.013	-0.006
OVER 100	+0.152	+0.099	+0.066	+0.047	+0.034	+0.027	+0.034	+0.022	+0.016
TO 120	+0.012	+0.012	+0.012	+0.012	+0.012	+0.012	-0.020	-0.013	-0.006
OVER 120	+0.174	+0.114	+0.077	+0.054	+0.039	+0.032	+0.041	+0.026	+0.018
TO 140	+0.014	+0.014	+0.014	+0.014	+0.014	+0.014	-0.022	-0.014	-0.007
OVER 140	+0.174	+0.114	+0.077	+0.054	+0.039	+0.032	+0.041	+0.026	+0.018
TO 160	+0.014	+0.014	+0.014	+0.014	+0.014	+0.014	-0.022	-0.014	-0.007
OVER 160	+0.174	+0.114	+0.077	+0.054	+0.039	+0.032	+0.041	+0.026	+0.018
TO 180	+0.014	+0.014	+0.014	+0.014	+0.014	+0.014	-0.022	-0.014	-0.007
OVER 180	+0.200	+0.130	+0.087	+0.061	+0.044	+0.035	+0.047	+0.030	+0.022
TO 200	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015	-0.025	-0.016	-0.007
OVER 200	+0.200	+0.130	+0.087	+0.061	+0.044	+0.035	+0.047	+0.030	+0.022
TO 225	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015	-0.025	-0.016	-0.007
OVER 225	+0.200	+0.130	+0.087	+0.061	+0.044	+0.035	+0.047	+0.030	+0.022
TO 250	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015	-0.025	-0.016	-0.007
OVER 250	+0.227	+0.147	+0.098	+0.069	+0.049	+0.040	+0.055	+0.036	+0.025
TO 280	+0.017	+0.017	+0.017	+0.017	+0.017	+0.017	-0.026	-0.016	-0.007
OVER 280	+0.227	+0.147	+0.098	+0.069	+0.049	+0.040	+0.055	+0.036	+0.025
TO 315	+0.017	+0.017	+0.017	+0.017	+0.017	+0.017	-0.026	-0.016	-0.007
OVER 315	+0.248	+0.158	+0.107	+0.075	+0.054	+0.043	+0.060	+0.039	+0.029
TO 355	+0.018	+0.018	+0.018	+0.018	+0.018	+0.018	-0.029	-0.018	-0.007
OVER 355	+0.248	+0.158	+0.107	+0.075	+0.054	+0.043	+0.060	+0.039	+0.029
TO 400	+0.018	+0.018	+0.018	+0.018	+0.018	+0.018	-0.029	-0.018	-0.007
OVER 400	+0.270	+0.175	+0.117	+0.083	+0.060	+0.047	+0.066	+0.043	+0.033
TO 450	+0.020	+0.020	+0.020	+0.020	+0.020	+0.020	-0.031	-0.020	-0.007
OVER 450	+0.270	+0.175	+0.117	+0.083	+0.060	+0.047	+0.066	+0.043	+0.033
TO 500	+0.020	+0.020	+0.020	+0.020	+0.020	+0.020	-0.031	-0.020	-0.007

Table A5 Tolerance Zones for Internal (Hole) Dimensions (H16 through H1)

Dimensions in mm

BASIC SIZE	H16	H15	H14	H13	H12	H11	H10	H9	H8	H7	H6	H5	H4	H3	H2	H1
OVER 0 T0 3	+0.600 0.000	+0.400 0.000	+0.250 0.000	+0.140 0.000	+0.100 0.000	+0.060 0.000	+0.040 0.000	+0.025 0.000	+0.014 0.000	+0.010 0.000	+0.006 0.000	+0.004 0.000	+0.003 0.000	+0.002 0.000	+0.0012 0.0000	+0.0008 0.0000
OVER 3 T0 6	+0.750 0.000	+0.480 0.000	+0.300 0.000	+0.180 0.000	+0.120 0.000	+0.075 0.000	+0.048 0.000	+0.030 0.000	+0.018 0.000	+0.012 0.000	+0.008 0.000	+0.005 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000	+0.001 0.0000
OVER 6 T0 10	+0.900 0.000	+0.580 0.000	+0.360 0.000	+0.220 0.000	+0.150 0.000	+0.090 0.000	+0.058 0.000	+0.036 0.000	+0.022 0.000	+0.015 0.000	+0.009 0.000	+0.006 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000	+0.001 0.0000
OVER 10 T0 14	+1.100 0.000	+0.700 0.000	+0.430 0.000	+0.270 0.000	+0.180 0.000	+0.110 0.000	+0.070 0.000	+0.043 0.000	+0.027 0.000	+0.018 0.000	+0.011 0.000	+0.008 0.000	+0.005 0.000	+0.003 0.000	+0.002 0.000	+0.0012 0.0000
OVER 14 T0 18	+1.100 0.000	+0.700 0.000	+0.430 0.000	+0.270 0.000	+0.180 0.000	+0.110 0.000	+0.070 0.000	+0.043 0.000	+0.027 0.000	+0.018 0.000	+0.011 0.000	+0.008 0.000	+0.005 0.000	+0.003 0.000	+0.002 0.000	+0.0012 0.0000
OVER 18 T0 24	+1.300 0.000	+0.840 0.000	+0.520 0.000	+0.330 0.000	+0.210 0.000	+0.130 0.000	+0.084 0.000	+0.052 0.000	+0.033 0.000	+0.021 0.000	+0.013 0.000	+0.009 0.000	+0.006 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000
OVER 24 T0 30	+1.300 0.000	+0.840 0.000	+0.520 0.000	+0.330 0.000	+0.210 0.000	+0.130 0.000	+0.084 0.000	+0.052 0.000	+0.033 0.000	+0.021 0.000	+0.013 0.000	+0.009 0.000	+0.006 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000
OVER 30 T0 40	+1.600 0.000	+1.000 0.000	+0.620 0.000	+0.390 0.000	+0.250 0.000	+0.160 0.000	+0.100 0.000	+0.062 0.000	+0.039 0.000	+0.025 0.000	+0.016 0.000	+0.011 0.000	+0.007 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000
OVER 40 T0 50	+1.600 0.000	+1.000 0.000	+0.620 0.000	+0.390 0.000	+0.250 0.000	+0.160 0.000	+0.100 0.000	+0.062 0.000	+0.039 0.000	+0.025 0.000	+0.016 0.000	+0.011 0.000	+0.007 0.000	+0.004 0.000	+0.0025 0.0000	+0.0015 0.0000
OVER 50 T0 65	+1.900 0.000	+1.200 0.000	+0.740 0.000	+0.460 0.000	+0.300 0.000	+0.190 0.000	+0.120 0.000	+0.074 0.000	+0.046 0.000	+0.030 0.000	+0.019 0.000	+0.013 0.000	+0.008 0.000	+0.005 0.000	+0.003 0.000	+0.002 0.000
OVER 65 T0 80	+1.900 0.000	+1.200 0.000	+0.740 0.000	+0.460 0.000	+0.300 0.000	+0.190 0.000	+0.120 0.000	+0.074 0.000	+0.046 0.000	+0.030 0.000	+0.019 0.000	+0.013 0.000	+0.008 0.000	+0.005 0.000	+0.003 0.000	+0.002 0.000
OVER 80 T0 100	+2.200 0.000	+1.400 0.000	+0.870 0.000	+0.540 0.000	+0.350 0.000	+0.220 0.000	+0.140 0.000	+0.087 0.000	+0.054 0.000	+0.035 0.000	+0.022 0.000	+0.015 0.000	+0.010 0.000	+0.006 0.000	+0.004 0.000	+0.0025 0.0000
OVER 100 T0 120	+2.200 0.000	+1.400 0.000	+0.870 0.000	+0.540 0.000	+0.350 0.000	+0.220 0.000	+0.140 0.000	+0.087 0.000	+0.054 0.000	+0.035 0.000	+0.022 0.000	+0.015 0.000	+0.010 0.000	+0.006 0.000	+0.004 0.000	+0.0025 0.0000
OVER 120 T0 140	+2.500 0.000	+1.600 0.000	+1.000 0.000	+0.630 0.000	+0.400 0.000	+0.250 0.000	+0.160 0.000	+0.100 0.000	+0.063 0.000	+0.040 0.000	+0.025 0.000	+0.018 0.000	+0.012 0.000	+0.008 0.000	+0.005 0.000	+0.0035 0.0000
OVER 140 T0 160	+2.500 0.000	+1.600 0.000	+1.000 0.000	+0.630 0.000	+0.400 0.000	+0.250 0.000	+0.160 0.000	+0.100 0.000	+0.063 0.000	+0.040 0.000	+0.025 0.000	+0.018 0.000	+0.012 0.000	+0.008 0.000	+0.005 0.000	+0.0035 0.0000
OVER 160 T0 180	+2.500 0.000	+1.600 0.000	+1.000 0.000	+0.630 0.000	+0.400 0.000	+0.250 0.000	+0.160 0.000	+0.100 0.000	+0.063 0.000	+0.040 0.000	+0.025 0.000	+0.018 0.000	+0.012 0.000	+0.008 0.000	+0.005 0.000	+0.0035 0.0000
OVER 180 T0 200	+2.900 0.000	+1.850 0.000	+1.150 0.000	+0.720 0.000	+0.460 0.000	+0.290 0.000	+0.185 0.000	+0.115 0.000	+0.072 0.000	+0.046 0.000	+0.029 0.000	+0.020 0.000	+0.014 0.000	+0.010 0.000	+0.007 0.000	+0.0045 0.0000
OVER 200 T0 225	+2.900 0.000	+1.850 0.000	+1.150 0.000	+0.720 0.000	+0.460 0.000	+0.290 0.000	+0.185 0.000	+0.115 0.000	+0.072 0.000	+0.046 0.000	+0.029 0.000	+0.020 0.000	+0.014 0.000	+0.010 0.000	+0.007 0.000	+0.0045 0.0000
OVER 225 T0 250	+2.900 0.000	+1.850 0.000	+1.150 0.000	+0.720 0.000	+0.460 0.000	+0.290 0.000	+0.185 0.000	+0.115 0.000	+0.072 0.000	+0.046 0.000	+0.029 0.000	+0.020 0.000	+0.014 0.000	+0.010 0.000	+0.007 0.000	+0.0045 0.0000
OVER 250 T0 280	+3.200 0.000	+2.100 0.000	+1.300 0.000	+0.810 0.000	+0.520 0.000	+0.320 0.000	+0.210 0.000	+0.130 0.000	+0.081 0.000	+0.052 0.000	+0.032 0.000	+0.023 0.000	+0.016 0.000	+0.012 0.000	+0.008 0.000	+0.006 0.000
OVER 280 T0 315	+3.200 0.000	+2.100 0.000	+1.300 0.000	+0.810 0.000	+0.520 0.000	+0.320 0.000	+0.210 0.000	+0.130 0.000	+0.081 0.000	+0.052 0.000	+0.032 0.000	+0.023 0.000	+0.016 0.000	+0.012 0.000	+0.008 0.000	+0.006 0.000
OVER 315 T0 355	+3.600 0.000	+2.300 0.000	+1.400 0.000	+0.890 0.000	+0.570 0.000	+0.360 0.000	+0.230 0.000	+0.140 0.000	+0.089 0.000	+0.057 0.000	+0.036 0.000	+0.025 0.000	+0.018 0.000	+0.013 0.000	+0.009 0.000	+0.007 0.000
OVER 355 T0 400	+3.600 0.000	+2.300 0.000	+1.400 0.000	+0.890 0.000	+0.570 0.000	+0.360 0.000	+0.230 0.000	+0.140 0.000	+0.089 0.000	+0.057 0.000	+0.036 0.000	+0.025 0.000	+0.018 0.000	+0.013 0.000	+0.009 0.000	+0.007 0.000
OVER 400 T0 450	+4.000 0.000	+2.500 0.000	+1.550 0.000	+0.970 0.000	+0.630 0.000	+0.400 0.000	+0.250 0.000	+0.155 0.000	+0.097 0.000	+0.063 0.000	+0.040 0.000	+0.027 0.000	+0.020 0.000	+0.015 0.000	+0.010 0.000	+0.008 0.000
OVER 450 T0 500	+4.000 0.000	+2.500 0.000	+1.550 0.000	+0.970 0.000	+0.630 0.000	+0.400 0.000	+0.250 0.000	+0.155 0.000	+0.097 0.000	+0.063 0.000	+0.040 0.000	+0.027 0.000	+0.020 0.000	+0.015 0.000	+0.010 0.000	+0.008 0.000

Table A6 Tolerance Zones for Internal (Hole) Dimensions (JS16 through JS1)

Dimensions in mm

BASIC SIZE	JS16	JS15	JS14	JS13	JS12	JS11	JS10	JS9	JS8	JS7	JS6	JS5	JS4	JS3	JS2	JS1
OVER 0 TO 3	+0.300 -0.300	+0.200 -0.200	+0.125 -0.125	+0.070 -0.070	+0.050 -0.050	+0.030 -0.030	+0.020 -0.020	+0.012 -0.012	+0.007 -0.007	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006	+0.0004 -0.0004
OVER 3 TO 6	+0.375 -0.375	+0.240 -0.240	+0.150 -0.150	+0.090 -0.090	+0.060 -0.060	+0.037 -0.037	+0.024 -0.024	+0.015 -0.015	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075	+0.0005 -0.0005
OVER 6 TO 10	+0.450 -0.450	+0.290 -0.290	+0.180 -0.180	+0.110 -0.110	+0.075 -0.075	+0.045 -0.045	+0.029 -0.029	+0.018 -0.018	+0.011 -0.011	+0.007 -0.007	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075	+0.0005 -0.0005
OVER 10 TO 14	+0.550 -0.550	+0.350 -0.350	+0.215 -0.215	+0.135 -0.135	+0.090 -0.090	+0.055 -0.055	+0.035 -0.035	+0.021 -0.021	+0.013 -0.013	+0.009 -0.009	+0.0055 -0.0055	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006
OVER 14 TO 18	+0.550 -0.550	+0.350 -0.350	+0.215 -0.215	+0.135 -0.135	+0.090 -0.090	+0.055 -0.055	+0.035 -0.035	+0.021 -0.021	+0.013 -0.013	+0.009 -0.009	+0.0055 -0.0055	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006
OVER 18 TO 24	+0.650 -0.650	+0.420 -0.420	+0.260 -0.260	+0.165 -0.165	+0.105 -0.105	+0.065 -0.065	+0.042 -0.042	+0.026 -0.026	+0.016 -0.016	+0.010 -0.010	+0.0065 -0.0065	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 24 TO 30	+0.650 -0.650	+0.420 -0.420	+0.260 -0.260	+0.165 -0.165	+0.105 -0.105	+0.065 -0.065	+0.042 -0.042	+0.026 -0.026	+0.016 -0.016	+0.010 -0.010	+0.0065 -0.0065	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 30 TO 40	+0.800 -0.800	+0.500 -0.500	+0.310 -0.310	+0.195 -0.195	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.019 -0.019	+0.012 -0.012	+0.008 -0.008	+0.0055 -0.0055	+0.0035 -0.0035	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 40 TO 50	+0.800 -0.800	+0.500 -0.500	+0.310 -0.310	+0.195 -0.195	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.019 -0.019	+0.012 -0.012	+0.008 -0.008	+0.0055 -0.0055	+0.0035 -0.0035	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 50 TO 65	+0.950 -0.950	+0.600 -0.600	+0.370 -0.370	+0.230 -0.230	+0.150 -0.150	+0.095 -0.095	+0.060 -0.060	+0.037 -0.037	+0.023 -0.023	+0.015 -0.015	+0.0095 -0.0095	+0.0065 -0.0065	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001
OVER 65 TO 80	+0.950 -0.950	+0.600 -0.600	+0.370 -0.370	+0.230 -0.230	+0.150 -0.150	+0.095 -0.095	+0.060 -0.060	+0.037 -0.037	+0.023 -0.023	+0.015 -0.015	+0.0095 -0.0095	+0.0065 -0.0065	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001
OVER 80 TO 100	+1.100 -1.100	+0.700 -0.700	+0.435 -0.435	+0.270 -0.270	+0.175 -0.175	+0.110 -0.110	+0.070 -0.070	+0.043 -0.043	+0.027 -0.027	+0.017 -0.017	+0.011 -0.011	+0.0075 -0.0075	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125
OVER 100 TO 120	+1.100 -1.100	+0.700 -0.700	+0.435 -0.435	+0.270 -0.270	+0.175 -0.175	+0.110 -0.110	+0.070 -0.070	+0.043 -0.043	+0.027 -0.027	+0.017 -0.017	+0.011 -0.011	+0.0075 -0.0075	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125
OVER 120 TO 140	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 140 TO 160	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 160 TO 180	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 180 TO 200	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 200 TO 225	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 225 TO 250	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 250 TO 280	+1.600 -1.600	+1.050 -1.050	+0.650 -0.650	+0.405 -0.405	+0.260 -0.260	+0.160 -0.160	+0.105 -0.105	+0.065 -0.065	+0.040 -0.040	+0.026 -0.026	+0.016 -0.016	+0.0115 -0.0115	+0.008 -0.008	+0.006 -0.006	+0.004 -0.004	+0.003 -0.003
OVER 280 TO 315	+1.600 -1.600	+1.050 -1.050	+0.650 -0.650	+0.405 -0.405	+0.260 -0.260	+0.160 -0.160	+0.105 -0.105	+0.065 -0.065	+0.040 -0.040	+0.026 -0.026	+0.016 -0.016	+0.0115 -0.0115	+0.008 -0.008	+0.006 -0.006	+0.004 -0.004	+0.003 -0.003
OVER 315 TO 355	+1.800 -1.800	+1.150 -1.150	+0.700 -0.700	+0.445 -0.445	+0.285 -0.285	+0.180 -0.180	+0.115 -0.115	+0.070 -0.070	+0.044 -0.044	+0.028 -0.028	+0.018 -0.018	+0.0125 -0.0125	+0.009 -0.009	+0.0065 -0.0065	+0.0045 -0.0045	+0.0035 -0.0035
OVER 355 TO 400	+1.800 -1.800	+1.150 -1.150	+0.700 -0.700	+0.445 -0.445	+0.285 -0.285	+0.180 -0.180	+0.115 -0.115	+0.070 -0.070	+0.044 -0.044	+0.028 -0.028	+0.018 -0.018	+0.0125 -0.0125	+0.009 -0.009	+0.0065 -0.0065	+0.0045 -0.0045	+0.0035 -0.0035
OVER 400 TO 450	+2.000 -2.000	+1.250 -1.250	+0.775 -0.775	+0.485 -0.485	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.077 -0.077	+0.048 -0.048	+0.031 -0.031	+0.020 -0.020	+0.0135 -0.0135	+0.010 -0.010	+0.0075 -0.0075	+0.005 -0.005	+0.004 -0.004
OVER 450 TO 500	+2.000 -2.000	+1.250 -1.250	+0.775 -0.775	+0.485 -0.485	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.077 -0.077	+0.048 -0.048	+0.031 -0.031	+0.020 -0.020	+0.0135 -0.0135	+0.010 -0.010	+0.0075 -0.0075	+0.005 -0.005	+0.004 -0.004

Note: Some JS deviations in the grades 7 to 11 have been rounded off to $\frac{1}{2}$ (IT - 0.001) when the IT value is odd.

Table A7 Tolerance Zones for Internal (Hole) Dimensions (K10 through K5 and M10 through M5)

Dimensions in mm

BASIC SIZE	K10	K9	K8	K7	K6	K5	M10	M9	M8	M7	M6	M5
OVER 0 TO 3	0.000 -0.040	0.000 -0.025	0.000 -0.014	0.000 -0.010	0.000 -0.006	0.000 -0.004	-0.002 -0.042	-0.002 -0.027	-0.002 -0.016	-0.002 -0.012	-0.002 -0.008	-0.002 -0.006
OVER 3 TO 6	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED						-0.004 -0.052	-0.004 -0.034	+0.002 -0.016	0.000 -0.012	+0.001 -0.009	-0.003 -0.008
OVER 6 TO 10							-0.006 -0.064	-0.006 -0.042	+0.001 -0.021	0.000 -0.015	+0.003 -0.012	-0.004 -0.010
OVER 10 TO 14							+0.007 -0.077	-0.007 -0.050	+0.002 -0.025	0.000 -0.018	+0.004 -0.015	-0.004 -0.012
OVER 14 TO 18							+0.007 -0.077	-0.007 -0.050	+0.002 -0.025	0.000 -0.018	+0.004 -0.015	-0.004 -0.012
OVER 18 TO 24							+0.008 -0.092	-0.008 -0.060	+0.004 -0.029	0.000 -0.021	+0.004 -0.017	-0.005 -0.014
OVER 24 TO 30							+0.008 -0.092	-0.008 -0.060	+0.004 -0.029	0.000 -0.021	+0.004 -0.017	-0.005 -0.014
OVER 30 TO 40							+0.009 -0.109	-0.009 -0.071	+0.005 -0.034	0.000 -0.025	+0.004 -0.020	-0.005 -0.016
OVER 40 TO 50							+0.009 -0.109	-0.009 -0.071	+0.005 -0.034	0.000 -0.025	+0.004 -0.020	-0.005 -0.016
OVER 50 TO 65							+0.011 -0.131	-0.011 -0.085	+0.005 -0.041	0.000 -0.030	+0.005 -0.024	-0.006 -0.019
OVER 65 TO 80							+0.011 -0.131	-0.011 -0.085	+0.005 -0.041	0.000 -0.030	+0.005 -0.024	-0.006 -0.019
OVER 80 TO 100							+0.013 -0.153	-0.013 -0.100	+0.006 -0.048	0.000 -0.035	+0.006 -0.028	-0.008 -0.023
OVER 100 TO 120							+0.013 -0.153	-0.013 -0.100	+0.006 -0.048	0.000 -0.035	+0.006 -0.028	-0.008 -0.023
OVER 120 TO 140							+0.015 -0.175	-0.015 -0.115	+0.008 -0.055	0.000 -0.040	+0.008 -0.033	-0.009 -0.027
OVER 140 TO 160							+0.015 -0.175	-0.015 -0.115	+0.008 -0.055	0.000 -0.040	+0.008 -0.033	-0.009 -0.027
OVER 160 TO 180							+0.015 -0.175	-0.015 -0.115	+0.008 -0.055	0.000 -0.040	+0.008 -0.033	-0.009 -0.027
OVER 180 TO 200							+0.017 -0.202	-0.017 -0.132	+0.009 -0.063	0.000 -0.046	+0.008 -0.037	-0.011 -0.031
OVER 200 TO 225							+0.017 -0.202	-0.017 -0.132	+0.009 -0.063	0.000 -0.046	+0.008 -0.037	-0.011 -0.031
OVER 225 TO 250							+0.017 -0.202	-0.017 -0.132	+0.009 -0.063	0.000 -0.046	+0.008 -0.037	-0.011 -0.031
OVER 250 TO 280							+0.020 -0.230	-0.020 -0.150	+0.009 -0.072	0.000 -0.052	+0.009 -0.041	-0.013 -0.036
OVER 280 TO 315							+0.020 -0.230	-0.020 -0.150	+0.009 -0.072	0.000 -0.052	+0.009 -0.041	-0.013 -0.036
OVER 315 TO 355							+0.021 -0.251	-0.021 -0.161	+0.011 -0.078	0.000 -0.057	+0.010 -0.046	-0.014 -0.039
OVER 355 TO 400							+0.021 -0.251	-0.021 -0.161	+0.011 -0.078	0.000 -0.057	+0.010 -0.046	-0.014 -0.039
OVER 400 TO 450							+0.023 -0.273	-0.023 -0.178	+0.011 -0.086	0.000 -0.063	+0.010 -0.050	-0.016 -0.043
OVER 450 TO 500							+0.023 -0.273	-0.023 -0.178	+0.011 -0.086	0.000 -0.063	+0.010 -0.050	-0.016 -0.043

Table A8 Tolerance Zones for Internal (Hole) Dimensions (N10 through N5 and P10 through P5)

Dimensions in mm

BASIC SIZE	N10	N9	N8	N7	N6	N5	P10	P9	P8	P7	P6	P5
OVER 0	-0.004	-0.004	-0.004	-0.004	-0.004	-0.004	-0.006	-0.006	-0.006	-0.006	-0.006	-0.006
TO 3	-0.044	-0.029	-0.018	-0.014	-0.010	-0.008	-0.046	-0.031	-0.020	-0.016	-0.012	-0.010
OVER 3	0.000	0.000	-0.002	-0.004	-0.005	-0.007	-0.012	-0.012	-0.012	-0.008	-0.009	-0.011
TO 6	-0.048	-0.030	-0.020	-0.016	-0.013	-0.012	-0.060	-0.042	-0.030	-0.020	-0.017	-0.016
OVER 6	0.000	0.000	-0.003	-0.004	-0.007	-0.008	-0.015	-0.015	-0.015	-0.009	-0.012	-0.013
TO 10	-0.058	-0.036	-0.025	-0.019	-0.016	-0.014	-0.073	-0.051	-0.037	-0.024	-0.021	-0.019
OVER 10	0.000	0.000	-0.003	-0.005	-0.009	-0.009	-0.018	-0.018	-0.018	-0.011	-0.015	-0.015
TO 14	-0.070	-0.043	-0.030	-0.023	-0.020	-0.017	-0.088	-0.061	-0.045	-0.029	-0.026	-0.023
OVER 14	0.000	0.000	-0.003	-0.005	-0.009	-0.009	-0.018	-0.018	-0.018	-0.011	-0.015	-0.015
TO 18	-0.070	-0.043	-0.030	-0.023	-0.020	-0.017	-0.088	-0.061	-0.045	-0.029	-0.026	-0.023
OVER 18	0.000	0.000	-0.003	-0.007	-0.011	-0.012	-0.022	-0.022	-0.022	-0.014	-0.018	-0.019
TO 24	-0.084	-0.052	-0.036	-0.028	-0.024	-0.021	-0.106	-0.074	-0.055	-0.035	-0.031	-0.028
OVER 24	0.000	0.000	-0.003	-0.007	-0.011	-0.012	-0.022	-0.022	-0.022	-0.014	-0.018	-0.019
TO 30	-0.084	-0.052	-0.036	-0.028	-0.024	-0.021	-0.106	-0.074	-0.055	-0.035	-0.031	-0.028
OVER 30	0.000	0.000	-0.003	-0.008	-0.012	-0.013	-0.026	-0.026	-0.026	-0.017	-0.021	-0.022
TO 40	-0.100	-0.062	-0.042	-0.033	-0.028	-0.024	-0.126	-0.088	-0.065	-0.042	-0.037	-0.033
OVER 40	0.000	0.000	-0.003	-0.008	-0.012	-0.013	-0.026	-0.026	-0.026	-0.017	-0.021	-0.022
TO 50	-0.100	-0.062	-0.042	-0.033	-0.028	-0.024	-0.126	-0.088	-0.065	-0.042	-0.037	-0.033
OVER 50	0.000	0.000	-0.004	-0.009	-0.014	-0.015	-0.032	-0.032	-0.032	-0.021	-0.026	-0.027
TO 65	-0.120	-0.074	-0.050	-0.039	-0.033	-0.028	-0.152	-0.106	-0.078	-0.051	-0.045	-0.040
OVER 65	0.000	0.000	-0.004	-0.009	-0.014	-0.015	-0.032	-0.032	-0.032	-0.021	-0.026	-0.027
TO 80	-0.120	-0.074	-0.050	-0.039	-0.033	-0.028	-0.152	-0.106	-0.078	-0.051	-0.045	-0.040
OVER 80	0.000	0.000	-0.004	-0.010	-0.016	-0.018	-0.037	-0.037	-0.037	-0.024	-0.030	-0.032
TO 100	-0.140	-0.087	-0.058	-0.045	-0.038	-0.033	-0.177	-0.124	-0.091	-0.059	-0.052	-0.047
OVER 100	0.000	0.000	-0.004	-0.010	-0.016	-0.018	-0.037	-0.037	-0.037	-0.024	-0.030	-0.032
TO 120	-0.140	-0.087	-0.058	-0.045	-0.038	-0.033	-0.177	-0.124	-0.091	-0.059	-0.052	-0.047
OVER 120	0.000	0.000	-0.004	-0.012	-0.020	-0.021	-0.043	-0.043	-0.043	-0.028	-0.036	-0.037
TO 140	-0.160	-0.100	-0.067	-0.052	-0.045	-0.039	-0.203	-0.143	-0.106	-0.068	-0.061	-0.055
OVER 140	0.000	0.000	-0.004	-0.012	-0.020	-0.021	-0.043	-0.043	-0.043	-0.028	-0.036	-0.037
TO 160	-0.160	-0.100	-0.067	-0.052	-0.045	-0.039	-0.203	-0.143	-0.106	-0.068	-0.061	-0.055
OVER 160	0.000	0.000	-0.004	-0.012	-0.020	-0.021	-0.043	-0.043	-0.043	-0.028	-0.036	-0.037
TO 180	-0.160	-0.100	-0.067	-0.052	-0.045	-0.039	-0.203	-0.143	-0.106	-0.068	-0.061	-0.055
OVER 180	0.000	0.000	-0.005	-0.014	-0.022	-0.025	-0.050	-0.050	-0.050	-0.033	-0.041	-0.044
TO 200	-0.185	-0.115	-0.077	-0.060	-0.051	-0.045	-0.235	-0.165	-0.122	-0.079	-0.070	-0.064
OVER 200	0.000	0.000	-0.005	-0.014	-0.022	-0.025	-0.050	-0.050	-0.050	-0.033	-0.041	-0.044
TO 225	-0.185	-0.115	-0.077	-0.060	-0.051	-0.045	-0.235	-0.165	-0.122	-0.079	-0.070	-0.064
OVER 225	0.000	0.000	-0.005	-0.014	-0.022	-0.025	-0.050	-0.050	-0.050	-0.033	-0.041	-0.044
TO 250	-0.185	-0.115	-0.077	-0.060	-0.051	-0.045	-0.235	-0.165	-0.122	-0.079	-0.070	-0.064
OVER 250	0.000	0.000	-0.005	-0.014	-0.025	-0.027	-0.056	-0.056	-0.056	-0.036	-0.047	-0.049
TO 280	-0.210	-0.130	-0.086	-0.066	-0.057	-0.050	-0.266	-0.186	-0.137	-0.088	-0.079	-0.072
OVER 280	0.000	0.000	-0.005	-0.014	-0.025	-0.027	-0.056	-0.056	-0.056	-0.036	-0.047	-0.049
TO 315	-0.210	-0.130	-0.086	-0.066	-0.057	-0.050	-0.266	-0.186	-0.137	-0.088	-0.079	-0.072
OVER 315	0.000	0.000	-0.005	-0.016	-0.026	-0.030	-0.062	-0.062	-0.062	-0.041	-0.051	-0.055
TO 355	-0.230	-0.140	-0.094	-0.073	-0.062	-0.055	-0.292	-0.202	-0.151	-0.098	-0.087	-0.080
OVER 355	0.000	0.000	-0.005	-0.016	-0.026	-0.030	-0.062	-0.062	-0.062	-0.041	-0.051	-0.055
TO 400	-0.230	-0.140	-0.094	-0.073	-0.062	-0.055	-0.292	-0.202	-0.151	-0.098	-0.087	-0.080
OVER 400	0.000	0.000	-0.006	-0.017	-0.027	-0.033	-0.068	-0.068	-0.068	-0.045	-0.055	-0.061
TO 450	-0.250	-0.155	-0.103	-0.080	-0.067	-0.060	-0.318	-0.223	-0.165	-0.108	-0.095	-0.088
OVER 450	0.000	0.000	-0.006	-0.017	-0.027	-0.033	-0.068	-0.068	-0.068	-0.045	-0.055	-0.061
TO 500	-0.250	-0.155	-0.103	-0.080	-0.067	-0.060	-0.318	-0.223	-0.165	-0.108	-0.095	-0.088

Table A9 Tolerance Zones for Internal (Hole) Dimensions (R10 through R5 and S10 through S5)

Dimensions in mm

BASIC SIZE	R10	R9	R8	R7	R6	R5	S10	S9	S8	S7	S6	S5
OVER 0	-0.010	-0.010	-0.010	-0.010	-0.010	-0.010	-0.014	-0.014	-0.014	-0.014	-0.014	-0.014
TO 3	-0.050	-0.035	-0.024	-0.020	-0.016	-0.014	-0.054	-0.039	-0.028	-0.024	-0.020	-0.018
OVER 3	-0.015	-0.015	-0.015	-0.011	-0.012	-0.014	-0.019	-0.019	-0.019	-0.015	-0.016	-0.018
TO 6	-0.063	-0.045	-0.033	-0.023	-0.020	-0.019	-0.067	-0.049	-0.037	-0.027	-0.024	-0.023
OVER 6	-0.019	-0.019	-0.019	-0.013	-0.016	-0.017	-0.023	-0.023	-0.023	-0.017	-0.020	-0.021
TO 10	-0.077	-0.055	-0.041	-0.028	-0.025	-0.023	-0.081	-0.059	-0.045	-0.032	-0.029	-0.027
OVER 10	-0.023	-0.023	-0.023	-0.016	-0.020	-0.020	-0.028	-0.028	-0.028	-0.021	-0.025	-0.025
TO 14	-0.093	-0.066	-0.050	-0.034	-0.031	-0.028	-0.098	-0.071	-0.055	-0.039	-0.036	-0.033
OVER 14	-0.023	-0.023	-0.023	-0.016	-0.020	-0.020	-0.028	-0.028	-0.028	-0.021	-0.025	-0.025
TO 18	-0.093	-0.066	-0.050	-0.034	-0.031	-0.028	-0.098	-0.071	-0.055	-0.039	-0.036	-0.033
OVER 18	-0.028	-0.028	-0.028	-0.020	-0.024	-0.025	-0.035	-0.035	-0.035	-0.027	-0.031	-0.032
TO 24	-0.112	-0.080	-0.061	-0.041	-0.037	-0.034	-0.119	-0.087	-0.068	-0.048	-0.044	-0.041
OVER 24	-0.028	-0.028	-0.028	-0.020	-0.024	-0.025	-0.035	-0.035	-0.035	-0.027	-0.031	-0.032
TO 30	-0.112	-0.080	-0.061	-0.041	-0.037	-0.034	-0.119	-0.087	-0.068	-0.048	-0.044	-0.041
OVER 30	-0.034	-0.034	-0.034	-0.025	-0.029	-0.030	-0.043	-0.043	-0.043	-0.034	-0.038	-0.039
TO 40	-0.134	-0.096	-0.073	-0.050	-0.045	-0.041	-0.143	-0.105	-0.082	-0.059	-0.054	-0.050
OVER 40	-0.034	-0.034	-0.034	-0.025	-0.029	-0.030	-0.043	-0.043	-0.043	-0.034	-0.038	-0.039
TO 50	-0.134	-0.096	-0.073	-0.050	-0.045	-0.041	-0.143	-0.105	-0.082	-0.059	-0.054	-0.050
OVER 50	-0.041	-0.041	-0.041	-0.030	-0.035	-0.036	-0.053	-0.053	-0.053	-0.042	-0.047	-0.048
TO 65	-0.161	-0.115	-0.087	-0.060	-0.054	-0.049	-0.173	-0.127	-0.099	-0.072	-0.066	-0.061
OVER 65	-0.043	-0.043	-0.043	-0.032	-0.037	-0.038	-0.059	-0.059	-0.059	-0.048	-0.053	-0.054
TO 80	-0.163	-0.117	-0.089	-0.062	-0.056	-0.051	-0.179	-0.133	-0.105	-0.078	-0.072	-0.067
OVER 80	-0.051	-0.051	-0.051	-0.038	-0.044	-0.046	-0.071	-0.071	-0.071	-0.058	-0.064	-0.066
TO 100	-0.191	-0.138	-0.105	-0.073	-0.066	-0.061	-0.211	-0.158	-0.125	-0.093	-0.086	-0.081
OVER 100	-0.054	-0.054	-0.054	-0.041	-0.047	-0.049	-0.079	-0.079	-0.079	-0.066	-0.072	-0.074
TO 120	-0.194	-0.141	-0.108	-0.076	-0.069	-0.064	-0.219	-0.166	-0.133	-0.101	-0.094	-0.089
OVER 120	-0.063	-0.063	-0.063	-0.048	-0.056	-0.057	-0.092	-0.092	-0.092	-0.077	-0.085	-0.086
TO 140	-0.223	-0.163	-0.126	-0.088	-0.081	-0.075	-0.252	-0.192	-0.155	-0.117	-0.110	-0.104
OVER 140	-0.065	-0.065	-0.065	-0.050	-0.058	-0.059	-0.100	-0.100	-0.100	-0.085	-0.093	-0.094
TO 160	-0.225	-0.165	-0.128	-0.090	-0.083	-0.077	-0.260	-0.200	-0.163	-0.125	-0.118	-0.112
OVER 160	-0.068	-0.068	-0.068	-0.053	-0.061	-0.062	-0.108	-0.108	-0.108	-0.093	-0.101	-0.102
TO 180	-0.228	-0.168	-0.131	-0.093	-0.086	-0.080	-0.268	-0.208	-0.171	-0.133	-0.126	-0.120
OVER 180	-0.077	-0.077	-0.077	-0.060	-0.068	-0.071	-0.122	-0.122	-0.122	-0.105	-0.113	-0.116
TO 200	-0.262	-0.192	-0.149	-0.106	-0.097	-0.091	-0.307	-0.237	-0.194	-0.151	-0.142	-0.136
OVER 200	-0.080	-0.080	-0.080	-0.063	-0.071	-0.074	-0.130	-0.130	-0.130	-0.113	-0.121	-0.124
TO 225	-0.265	-0.195	-0.152	-0.109	-0.100	-0.094	-0.315	-0.245	-0.202	-0.159	-0.150	-0.144
OVER 225	-0.084	-0.084	-0.084	-0.067	-0.075	-0.078	-0.140	-0.140	-0.140	-0.123	-0.131	-0.134
TO 250	-0.269	-0.199	-0.156	-0.113	-0.104	-0.098	-0.325	-0.255	-0.212	-0.169	-0.160	-0.154
OVER 250	-0.094	-0.094	-0.094	-0.074	-0.085	-0.087	-0.158	-0.158	-0.158	-0.138	-0.149	-0.151
TO 280	-0.304	-0.224	-0.175	-0.126	-0.117	-0.110	-0.368	-0.288	-0.239	-0.190	-0.181	-0.174
OVER 280	-0.098	-0.098	-0.098	-0.078	-0.089	-0.091	-0.170	-0.170	-0.170	-0.150	-0.161	-0.163
TO 315	-0.308	-0.228	-0.179	-0.130	-0.121	-0.114	-0.380	-0.300	-0.251	-0.202	-0.193	-0.186
OVER 315	-0.108	-0.108	-0.108	-0.087	-0.097	-0.101	-0.190	-0.190	-0.190	-0.169	-0.179	-0.183
TO 355	-0.338	-0.248	-0.197	-0.144	-0.133	-0.126	-0.420	-0.330	-0.279	-0.226	-0.215	-0.208
OVER 355	-0.114	-0.114	-0.114	-0.093	-0.103	-0.107	-0.208	-0.208	-0.208	-0.187	-0.197	-0.201
TO 400	-0.344	-0.254	-0.203	-0.150	-0.139	-0.132	-0.438	-0.348	-0.297	-0.244	-0.233	-0.226
OVER 400	-0.126	-0.126	-0.126	-0.103	-0.113	-0.119	-0.232	-0.232	-0.232	-0.209	-0.219	-0.225
TO 450	-0.376	-0.281	-0.223	-0.166	-0.153	-0.146	-0.482	-0.387	-0.329	-0.272	-0.259	-0.252
OVER 450	-0.132	-0.132	-0.132	-0.109	-0.119	-0.125	-0.252	-0.252	-0.252	-0.229	-0.239	-0.245
TO 500	-0.382	-0.287	-0.229	-0.172	-0.159	-0.152	-0.502	-0.407	-0.349	-0.292	-0.279	-0.272

Table A10 Tolerance Zones for Internal (Hole) Dimensions (T10 through T5 and U10 through U5)

Dimensions in mm

BASIC SIZE	T10	T9	T8	T7	T6	T5	U10	U9	U8	U7	U6	U5
OVER 0 T5 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						-0.018	-0.018	-0.018	-0.018	-0.018	-0.018
OVER 3 T5 6							-0.058	-0.043	-0.032	-0.028	-0.024	-0.022
OVER 6 T5 10							-0.023	-0.023	-0.023	-0.019	-0.020	-0.022
OVER 10 T5 14							-0.071	-0.053	-0.041	-0.031	-0.028	-0.027
OVER 14 T5 18							-0.028	-0.028	-0.028	-0.022	-0.025	-0.026
OVER 18 T5 24							-0.086	-0.064	-0.050	-0.037	-0.034	-0.032
OVER 24 T5 30	-0.033	-0.033	-0.033	-0.026	-0.030	-0.030	-0.033	-0.033	-0.033	-0.026	-0.030	-0.030
OVER 30 T5 40	-0.103	-0.076	-0.060	-0.044	-0.041	-0.038	-0.103	-0.076	-0.060	-0.044	-0.041	-0.038
OVER 40 T5 50	-0.033	-0.033	-0.033	-0.026	-0.030	-0.030	-0.033	-0.033	-0.033	-0.026	-0.030	-0.030
OVER 50 T5 65	-0.103	-0.076	-0.060	-0.044	-0.041	-0.038	-0.041	-0.041	-0.041	-0.033	-0.037	-0.038
OVER 65 T5 80	-0.125	-0.093	-0.074	-0.054	-0.050	-0.047	-0.125	-0.093	-0.074	-0.054	-0.050	-0.047
OVER 80 T5 100	-0.048	-0.048	-0.048	-0.039	-0.043	-0.044	-0.048	-0.048	-0.048	-0.040	-0.044	-0.045
OVER 100 T5 120	-0.132	-0.100	-0.081	-0.061	-0.057	-0.054	-0.060	-0.060	-0.060	-0.051	-0.055	-0.056
OVER 120 T5 140	-0.148	-0.110	-0.087	-0.064	-0.059	-0.055	-0.160	-0.122	-0.099	-0.076	-0.071	-0.067
OVER 140 T5 160	-0.054	-0.054	-0.054	-0.045	-0.049	-0.050	-0.070	-0.070	-0.070	-0.061	-0.065	-0.066
OVER 160 T5 180	-0.154	-0.116	-0.093	-0.070	-0.065	-0.061	-0.170	-0.132	-0.109	-0.086	-0.081	-0.077
OVER 180 T5 200	-0.066	-0.066	-0.066	-0.055	-0.060	-0.061	-0.087	-0.087	-0.087	-0.076	-0.081	-0.082
OVER 200 T5 225	-0.186	-0.140	-0.112	-0.085	-0.079	-0.074	-0.207	-0.161	-0.133	-0.106	-0.100	-0.095
OVER 225 T5 250	-0.075	-0.075	-0.075	-0.064	-0.069	-0.070	-0.102	-0.102	-0.102	-0.091	-0.096	-0.097
OVER 250 T5 280	-0.195	-0.149	-0.121	-0.094	-0.088	-0.083	-0.222	-0.176	-0.148	-0.121	-0.115	-0.110
OVER 280 T5 315	-0.091	-0.091	-0.091	-0.078	-0.084	-0.086	-0.124	-0.124	-0.124	-0.111	-0.117	-0.119
OVER 315 T5 355	-0.231	-0.178	-0.145	-0.113	-0.106	-0.101	-0.264	-0.211	-0.178	-0.146	-0.139	-0.134
OVER 355 T5 400	-0.104	-0.104	-0.104	-0.091	-0.097	-0.099	-0.144	-0.144	-0.144	-0.131	-0.137	-0.139
OVER 400 T5 450	-0.244	-0.191	-0.158	-0.126	-0.119	-0.114	-0.284	-0.231	-0.198	-0.166	-0.159	-0.154
OVER 450 T5 500	-0.122	-0.122	-0.122	-0.107	-0.115	-0.116	-0.170	-0.170	-0.170	-0.155	-0.163	-0.164
OVER 500 T5 550	-0.282	-0.222	-0.185	-0.147	-0.140	-0.134	-0.330	-0.270	-0.233	-0.195	-0.188	-0.182
OVER 550 T5 600	-0.134	-0.134	-0.134	-0.119	-0.127	-0.128	-0.190	-0.190	-0.190	-0.175	-0.183	-0.184
OVER 600 T5 650	-0.294	-0.234	-0.197	-0.159	-0.152	-0.146	-0.350	-0.290	-0.253	-0.215	-0.208	-0.202
OVER 650 T5 700	-0.146	-0.146	-0.146	-0.131	-0.139	-0.140	-0.210	-0.210	-0.210	-0.195	-0.203	-0.204
OVER 700 T5 750	-0.306	-0.246	-0.209	-0.171	-0.164	-0.158	-0.370	-0.310	-0.273	-0.235	-0.228	-0.222
OVER 750 T5 800	-0.166	-0.166	-0.166	-0.149	-0.157	-0.160	-0.236	-0.236	-0.236	-0.219	-0.227	-0.230
OVER 800 T5 850	-0.351	-0.281	-0.238	-0.195	-0.186	-0.180	-0.421	-0.351	-0.308	-0.265	-0.256	-0.250
OVER 850 T5 900	-0.180	-0.180	-0.180	-0.163	-0.171	-0.174	-0.258	-0.258	-0.258	-0.241	-0.249	-0.252
OVER 900 T5 950	-0.365	-0.295	-0.252	-0.209	-0.200	-0.194	-0.443	-0.373	-0.330	-0.287	-0.278	-0.272
OVER 950 T5 1000	-0.196	-0.196	-0.196	-0.179	-0.187	-0.190	-0.284	-0.284	-0.284	-0.267	-0.275	-0.278
OVER 1000 T5 1100	-0.381	-0.311	-0.268	-0.225	-0.216	-0.210	-0.469	-0.399	-0.356	-0.313	-0.304	-0.298
OVER 1100 T5 1200	-0.218	-0.218	-0.218	-0.198	-0.209	-0.211	-0.315	-0.315	-0.315	-0.295	-0.306	-0.308
OVER 1200 T5 1300	-0.428	-0.348	-0.299	-0.250	-0.241	-0.234	-0.525	-0.445	-0.396	-0.347	-0.338	-0.331
OVER 1300 T5 1400	-0.240	-0.240	-0.240	-0.220	-0.231	-0.233	-0.350	-0.350	-0.350	-0.330	-0.341	-0.343
OVER 1400 T5 1500	-0.450	-0.370	-0.321	-0.272	-0.263	-0.256	-0.560	-0.480	-0.431	-0.382	-0.373	-0.366
OVER 1500 T5 1600	-0.268	-0.268	-0.268	-0.247	-0.257	-0.261	-0.390	-0.390	-0.390	-0.369	-0.379	-0.383
OVER 1600 T5 1700	-0.498	-0.408	-0.357	-0.304	-0.293	-0.286	-0.620	-0.530	-0.479	-0.426	-0.415	-0.408
OVER 1700 T5 1800	-0.294	-0.294	-0.294	-0.273	-0.283	-0.287	-0.435	-0.435	-0.435	-0.414	-0.424	-0.428
OVER 1800 T5 1900	-0.524	-0.434	-0.383	-0.330	-0.319	-0.312	-0.665	-0.575	-0.524	-0.471	-0.460	-0.453
OVER 1900 T5 2000	-0.330	-0.330	-0.330	-0.307	-0.317	-0.323	-0.490	-0.490	-0.490	-0.467	-0.477	-0.483
OVER 2000 T5 2100	-0.580	-0.485	-0.427	-0.370	-0.357	-0.350	-0.740	-0.645	-0.587	-0.530	-0.517	-0.510
OVER 2100 T5 2200	-0.360	-0.360	-0.360	-0.337	-0.347	-0.353	-0.540	-0.540	-0.540	-0.517	-0.527	-0.533
OVER 2200 T5 2300	-0.610	-0.515	-0.457	-0.400	-0.387	-0.380	-0.790	-0.695	-0.637	-0.580	-0.567	-0.560

Table A11 Tolerance Zones for Internal (Hole) Dimensions (V10 through V5 and X10 through X5)

Dimensions in mm

BASIC SIZE	V10	V9	V8	V7	V6	V5	X10	X9	X8	X7	X6	X5
OVER 0 TO 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						-0.020	-0.020	-0.020	-0.020	-0.020	-0.020
OVER 3 TO 6							-0.060	-0.045	-0.034	-0.030	-0.026	-0.024
OVER 6 TO 10							-0.028	-0.028	-0.028	-0.024	-0.025	-0.027
OVER 10 TO 14							-0.076	-0.058	-0.046	-0.036	-0.033	-0.032
OVER 14 TO 18	-0.039	-0.039	-0.039	-0.032	-0.036	-0.036	-0.034	-0.034	-0.034	-0.028	-0.031	-0.032
OVER 18 TO 24	-0.092	-0.070	-0.056	-0.043	-0.040	-0.038	-0.040	-0.040	-0.040	-0.033	-0.037	-0.037
OVER 24 TO 30	-0.110	-0.083	-0.067	-0.051	-0.048	-0.045	-0.045	-0.045	-0.045	-0.038	-0.042	-0.042
OVER 30 TO 40	-0.115	-0.088	-0.072	-0.056	-0.053	-0.051	-0.054	-0.054	-0.054	-0.046	-0.050	-0.051
OVER 40 TO 50	-0.131	-0.099	-0.080	-0.060	-0.056	-0.053	-0.138	-0.106	-0.087	-0.067	-0.063	-0.060
OVER 50 TO 65	-0.055	-0.055	-0.055	-0.047	-0.051	-0.052	-0.064	-0.064	-0.064	-0.056	-0.060	-0.061
OVER 65 TO 80	-0.139	-0.107	-0.088	-0.068	-0.064	-0.061	-0.148	-0.116	-0.097	-0.077	-0.073	-0.070
OVER 80 TO 100	-0.068	-0.068	-0.068	-0.059	-0.063	-0.064	-0.080	-0.080	-0.080	-0.071	-0.075	-0.076
OVER 100 TO 120	-0.168	-0.130	-0.107	-0.084	-0.079	-0.075	-0.180	-0.142	-0.119	-0.096	-0.091	-0.087
OVER 120 TO 140	-0.081	-0.081	-0.081	-0.072	-0.076	-0.077	-0.097	-0.097	-0.097	-0.088	-0.092	-0.093
OVER 140 TO 160	-0.181	-0.143	-0.120	-0.097	-0.092	-0.088	-0.197	-0.155	-0.136	-0.113	-0.108	-0.104
OVER 160 TO 180	-0.102	-0.102	-0.102	-0.091	-0.096	-0.097	-0.122	-0.122	-0.122	-0.111	-0.116	-0.117
OVER 180 TO 200	-0.222	-0.176	-0.148	-0.121	-0.115	-0.110	-0.242	-0.196	-0.168	-0.141	-0.135	-0.130
OVER 200 TO 225	-0.120	-0.120	-0.120	-0.109	-0.114	-0.115	-0.146	-0.146	-0.146	-0.135	-0.140	-0.141
OVER 225 TO 250	-0.240	-0.194	-0.166	-0.139	-0.133	-0.128	-0.266	-0.220	-0.192	-0.165	-0.159	-0.154
OVER 250 TO 280	-0.146	-0.146	-0.146	-0.133	-0.139	-0.141	-0.178	-0.178	-0.178	-0.165	-0.171	-0.173
OVER 280 TO 315	-0.286	-0.233	-0.200	-0.168	-0.161	-0.156	-0.318	-0.265	-0.232	-0.200	-0.193	-0.188
OVER 315 TO 355	-0.172	-0.172	-0.172	-0.159	-0.165	-0.167	-0.210	-0.210	-0.210	-0.197	-0.203	-0.205
OVER 355 TO 400	-0.312	-0.259	-0.226	-0.194	-0.187	-0.182	-0.350	-0.297	-0.264	-0.232	-0.225	-0.220
OVER 400 TO 450	-0.202	-0.202	-0.202	-0.187	-0.195	-0.196	-0.248	-0.248	-0.248	-0.233	-0.241	-0.242
OVER 450 TO 500	-0.362	-0.302	-0.265	-0.227	-0.220	-0.214	-0.408	-0.348	-0.311	-0.273	-0.266	-0.260
OVER 500 TO 550	-0.228	-0.228	-0.228	-0.213	-0.221	-0.222	-0.280	-0.280	-0.280	-0.265	-0.273	-0.274
OVER 550 TO 600	-0.388	-0.328	-0.291	-0.253	-0.246	-0.240	-0.440	-0.380	-0.343	-0.305	-0.298	-0.292
OVER 600 TO 650	-0.252	-0.252	-0.252	-0.237	-0.245	-0.246	-0.310	-0.310	-0.310	-0.295	-0.303	-0.304
OVER 650 TO 700	-0.412	-0.352	-0.315	-0.277	-0.270	-0.264	-0.470	-0.410	-0.373	-0.335	-0.328	-0.322
OVER 700 TO 750	-0.284	-0.284	-0.284	-0.267	-0.275	-0.278	-0.350	-0.350	-0.350	-0.333	-0.341	-0.344
OVER 750 TO 800	-0.469	-0.399	-0.356	-0.313	-0.304	-0.298	-0.535	-0.465	-0.422	-0.379	-0.370	-0.364
OVER 800 TO 850	-0.310	-0.310	-0.310	-0.293	-0.301	-0.304	-0.385	-0.385	-0.385	-0.368	-0.376	-0.379
OVER 850 TO 900	-0.495	-0.425	-0.382	-0.339	-0.330	-0.324	-0.570	-0.500	-0.457	-0.414	-0.405	-0.399
OVER 900 TO 950	-0.340	-0.340	-0.340	-0.323	-0.331	-0.334	-0.425	-0.425	-0.425	-0.408	-0.416	-0.419
OVER 950 TO 1000	-0.525	-0.455	-0.412	-0.369	-0.360	-0.354	-0.610	-0.540	-0.497	-0.454	-0.445	-0.439
OVER 1000 TO 1050	-0.385	-0.385	-0.385	-0.365	-0.376	-0.378	-0.475	-0.475	-0.475	-0.455	-0.466	-0.468
OVER 1050 TO 1100	-0.595	-0.515	-0.466	-0.417	-0.408	-0.401	-0.685	-0.605	-0.556	-0.507	-0.498	-0.491
OVER 1100 TO 1150	-0.425	-0.425	-0.425	-0.405	-0.416	-0.418	-0.525	-0.525	-0.525	-0.505	-0.516	-0.518
OVER 1150 TO 1200	-0.635	-0.555	-0.506	-0.457	-0.448	-0.441	-0.735	-0.655	-0.606	-0.557	-0.548	-0.541
OVER 1200 TO 1250	-0.475	-0.475	-0.475	-0.454	-0.464	-0.468	-0.590	-0.590	-0.590	-0.569	-0.579	-0.583
OVER 1250 TO 1300	-0.705	-0.615	-0.564	-0.511	-0.500	-0.493	-0.820	-0.730	-0.679	-0.626	-0.615	-0.608
OVER 1300 TO 1350	-0.530	-0.530	-0.530	-0.509	-0.519	-0.523	-0.660	-0.660	-0.660	-0.639	-0.649	-0.653
OVER 1350 TO 1400	-0.760	-0.670	-0.619	-0.566	-0.555	-0.548	-0.890	-0.800	-0.749	-0.696	-0.685	-0.678
OVER 1400 TO 1450	-0.595	-0.595	-0.595	-0.572	-0.582	-0.588	-0.740	-0.740	-0.740	-0.717	-0.727	-0.733
OVER 1450 TO 1500	-0.845	-0.750	-0.692	-0.635	-0.622	-0.615	-0.990	-0.895	-0.837	-0.780	-0.767	-0.760
OVER 1500 TO 1550	-0.660	-0.660	-0.660	-0.637	-0.647	-0.653	-0.820	-0.820	-0.820	-0.797	-0.807	-0.813
OVER 1550 TO 1600	-0.910	-0.815	-0.757	-0.700	-0.687	-0.680	-1.070	-0.975	-0.917	-0.860	-0.847	-0.840

Table A12 Tolerance Zones for Internal (Hole) Dimensions (Y10 through Y5 and Z10 through Z5)

Dimensions in mm

BASIC SIZE	Y10	Y9	Y8	Y7	Y6	Y5	Z10	Z9	Z8	Z7	Z6	Z5
OVER 0 TO 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						-0.026	-0.026	-0.026	-0.026	-0.026	-0.026
OVER 3 TO 6							-0.066	-0.051	-0.040	-0.036	-0.032	-0.030
OVER 6 TO 10							-0.035	-0.035	-0.035	-0.031	-0.032	-0.034
OVER 10 TO 14							-0.083	-0.065	-0.053	-0.043	-0.040	-0.039
OVER 14 TO 18							-0.042	-0.042	-0.042	-0.036	-0.039	-0.040
OVER 18 TO 24	-0.063	-0.063	-0.063	-0.055	-0.059	-0.060	-0.100	-0.078	-0.064	-0.051	-0.048	-0.046
OVER 24 TO 30	-0.075	-0.075	-0.075	-0.067	-0.071	-0.072	-0.050	-0.050	-0.050	-0.043	-0.047	-0.047
OVER 30 TO 40	-0.094	-0.094	-0.094	-0.085	-0.089	-0.090	-0.120	-0.093	-0.077	-0.061	-0.058	-0.055
OVER 40 TO 50	-0.114	-0.114	-0.114	-0.105	-0.109	-0.110	-0.060	-0.060	-0.060	-0.053	-0.057	-0.057
OVER 50 TO 65	-0.144	-0.144	-0.144	-0.133	-0.138	-0.139	-0.130	-0.103	-0.087	-0.071	-0.068	-0.065
OVER 65 TO 80	-0.174	-0.174	-0.174	-0.163	-0.168	-0.169	-0.157	-0.125	-0.106	-0.086	-0.082	-0.079
OVER 80 TO 100	-0.214	-0.214	-0.214	-0.201	-0.207	-0.209	-0.172	-0.140	-0.121	-0.101	-0.097	-0.094
OVER 100 TO 120	-0.254	-0.254	-0.254	-0.241	-0.247	-0.249	-0.112	-0.112	-0.112	-0.103	-0.107	-0.108
OVER 120 TO 140	-0.300	-0.300	-0.300	-0.285	-0.293	-0.294	-0.212	-0.174	-0.151	-0.128	-0.123	-0.119
OVER 140 TO 160	-0.340	-0.340	-0.340	-0.325	-0.333	-0.334	-0.136	-0.136	-0.136	-0.127	-0.131	-0.132
OVER 160 TO 180	-0.380	-0.380	-0.380	-0.365	-0.373	-0.374	-0.236	-0.198	-0.175	-0.152	-0.147	-0.143
OVER 180 TO 200	-0.425	-0.425	-0.425	-0.408	-0.416	-0.419	-0.172	-0.172	-0.172	-0.161	-0.166	-0.167
OVER 200 TO 225	-0.470	-0.470	-0.470	-0.453	-0.461	-0.464	-0.292	-0.246	-0.218	-0.191	-0.185	-0.180
OVER 225 TO 250	-0.520	-0.520	-0.520	-0.503	-0.511	-0.514	-0.210	-0.210	-0.210	-0.199	-0.204	-0.205
OVER 250 TO 280	-0.580	-0.580	-0.580	-0.560	-0.571	-0.573	-0.330	-0.284	-0.256	-0.229	-0.223	-0.218
OVER 280 TO 315	-0.650	-0.650	-0.650	-0.630	-0.641	-0.643	-0.258	-0.258	-0.258	-0.245	-0.251	-0.253
OVER 315 TO 355	-0.730	-0.730	-0.730	-0.709	-0.719	-0.723	-0.398	-0.345	-0.312	-0.280	-0.273	-0.268
OVER 355 TO 400	-0.820	-0.820	-0.820	-0.799	-0.809	-0.813	-0.310	-0.310	-0.310	-0.297	-0.303	-0.305
OVER 400 TO 450	-0.920	-0.920	-0.920	-0.897	-0.907	-0.913	-0.450	-0.397	-0.364	-0.332	-0.325	-0.320
OVER 450 TO 500	-1.000	-1.000	-1.000	-0.977	-0.987	-0.993	-0.365	-0.365	-0.365	-0.350	-0.358	-0.359
	-1.250	-1.155	-1.097	-1.040	-1.027	-1.020	-0.525	-0.465	-0.428	-0.390	-0.383	-0.377
							-0.415	-0.415	-0.415	-0.400	-0.408	-0.409
							-0.575	-0.515	-0.478	-0.440	-0.433	-0.427
							-0.465	-0.465	-0.465	-0.450	-0.458	-0.459
							-0.625	-0.565	-0.528	-0.490	-0.483	-0.477
							-0.520	-0.520	-0.520	-0.503	-0.511	-0.514
							-0.705	-0.635	-0.592	-0.549	-0.540	-0.534
							-0.575	-0.575	-0.575	-0.558	-0.566	-0.569
							-0.760	-0.690	-0.647	-0.604	-0.595	-0.589
							-0.640	-0.640	-0.640	-0.623	-0.631	-0.634
							-0.825	-0.755	-0.712	-0.669	-0.660	-0.654
							-0.710	-0.710	-0.710	-0.690	-0.701	-0.703
							-0.920	-0.840	-0.791	-0.742	-0.733	-0.726
							-0.790	-0.790	-0.790	-0.770	-0.781	-0.783
							-1.000	-0.920	-0.871	-0.822	-0.813	-0.806
							-0.900	-0.900	-0.900	-0.879	-0.889	-0.893
							-1.130	-1.040	-0.989	-0.936	-0.925	-0.918
							-1.000	-1.000	-1.000	-0.979	-0.989	-0.993
							-1.230	-1.140	-1.089	-1.036	-1.025	-1.018
							-1.100	-1.100	-1.100	-1.077	-1.087	-1.093
							-1.350	-1.255	-1.197	-1.140	-1.127	-1.120
							-1.250	-1.250	-1.250	-1.227	-1.237	-1.243
							-1.500	-1.405	-1.347	-1.290	-1.277	-1.270

Table A13 Tolerance Zones for External (Shaft) Dimensions (a14 through a9 and b14 through b9)

Dimensions in mm

BASIC SIZE		a14	a13	a12	a11	a10	a9	b14	b13	b12	b11	b10	b9
OVER 0		-0.270	-0.270	-0.270	-0.270	-0.270	-0.270	-0.140	-0.140	-0.140	-0.140	-0.140	-0.140
TS 3		-0.520	-0.410	-0.370	-0.330	-0.310	-0.295	-0.390	-0.280	-0.240	-0.200	-0.180	-0.165
OVER 3		-0.270	-0.270	-0.270	-0.270	-0.270	-0.270	-0.140	-0.140	-0.140	-0.140	-0.140	-0.140
TS 6		-0.570	-0.450	-0.390	-0.345	-0.318	-0.300	-0.440	-0.320	-0.260	-0.215	-0.188	-0.170
OVER 6		-0.280	-0.280	-0.280	-0.280	-0.280	-0.280	-0.150	-0.150	-0.150	-0.150	-0.150	-0.150
TS 10		-0.640	-0.500	-0.430	-0.370	-0.338	-0.316	-0.510	-0.370	-0.300	-0.240	-0.208	-0.186
OVER 10		-0.290	-0.290	-0.290	-0.290	-0.290	-0.290	-0.150	-0.150	-0.150	-0.150	-0.150	-0.150
TS 14		-0.720	-0.560	-0.470	-0.400	-0.360	-0.333	-0.580	-0.420	-0.330	-0.260	-0.220	-0.193
OVER 14		-0.290	-0.290	-0.290	-0.290	-0.290	-0.290	-0.150	-0.150	-0.150	-0.150	-0.150	-0.150
TS 18		-0.720	-0.560	-0.470	-0.400	-0.360	-0.333	-0.580	-0.420	-0.330	-0.260	-0.220	-0.193
OVER 18		-0.300	-0.300	-0.300	-0.300	-0.300	-0.300	-0.160	-0.160	-0.160	-0.160	-0.160	-0.160
TS 24		-0.820	-0.630	-0.510	-0.430	-0.384	-0.352	-0.680	-0.490	-0.370	-0.290	-0.244	-0.212
OVER 24		-0.300	-0.300	-0.300	-0.300	-0.300	-0.300	-0.160	-0.160	-0.160	-0.160	-0.160	-0.160
TS 30		-0.820	-0.630	-0.510	-0.430	-0.384	-0.352	-0.680	-0.490	-0.370	-0.290	-0.244	-0.212
OVER 30		-0.310	-0.310	-0.310	-0.310	-0.310	-0.310	-0.170	-0.170	-0.170	-0.170	-0.170	-0.170
TS 40		-0.930	-0.700	-0.560	-0.470	-0.410	-0.372	-0.790	-0.560	-0.420	-0.330	-0.270	-0.232
OVER 40		-0.320	-0.320	-0.320	-0.320	-0.320	-0.320	-0.180	-0.180	-0.180	-0.180	-0.180	-0.180
TS 50		-0.940	-0.710	-0.570	-0.480	-0.420	-0.382	-0.800	-0.570	-0.430	-0.340	-0.280	-0.242
OVER 50		-0.340	-0.340	-0.340	-0.340	-0.340	-0.340	-0.190	-0.190	-0.190	-0.190	-0.190	-0.190
TS 65		-1.080	-0.800	-0.640	-0.530	-0.460	-0.414	-0.930	-0.650	-0.490	-0.380	-0.310	-0.264
OVER 65		-0.360	-0.360	-0.360	-0.360	-0.360	-0.360	-0.200	-0.200	-0.200	-0.200	-0.200	-0.200
TS 80		-1.100	-0.820	-0.660	-0.550	-0.480	-0.434	-0.940	-0.660	-0.500	-0.390	-0.320	-0.274
OVER 80		-0.380	-0.380	-0.380	-0.380	-0.380	-0.380	-0.220	-0.220	-0.220	-0.220	-0.220	-0.220
TS 100		-1.250	-0.920	-0.730	-0.600	-0.520	-0.467	-1.090	-0.760	-0.570	-0.440	-0.360	-0.307
OVER 100		-0.410	-0.410	-0.410	-0.410	-0.410	-0.410	-0.240	-0.240	-0.240	-0.240	-0.240	-0.240
TS 120		-1.280	-0.950	-0.760	-0.630	-0.550	-0.497	-1.110	-0.780	-0.590	-0.460	-0.380	-0.327
OVER 120		-0.460	-0.460	-0.460	-0.460	-0.460	-0.460	-0.260	-0.260	-0.260	-0.260	-0.260	-0.260
TS 140		-1.460	-1.090	-0.860	-0.710	-0.620	-0.560	-1.260	-0.890	-0.660	-0.510	-0.420	-0.360
OVER 140		-0.520	-0.520	-0.520	-0.520	-0.520	-0.520	-0.280	-0.280	-0.280	-0.280	-0.280	-0.280
TS 160		-1.520	-1.150	-0.920	-0.770	-0.680	-0.620	-1.280	-0.910	-0.680	-0.530	-0.440	-0.380
OVER 160		-0.580	-0.580	-0.580	-0.580	-0.580	-0.580	-0.310	-0.310	-0.310	-0.310	-0.310	-0.310
TS 180		-1.580	-1.210	-0.980	-0.830	-0.740	-0.680	-1.310	-0.940	-0.710	-0.560	-0.470	-0.410
OVER 180		-0.660	-0.660	-0.660	-0.660	-0.660	-0.660	-0.340	-0.340	-0.340	-0.340	-0.340	-0.340
TS 200		-1.810	-1.380	-1.120	-0.950	-0.845	-0.775	-1.490	-1.060	-0.800	-0.630	-0.525	-0.455
OVER 200		-0.740	-0.740	-0.740	-0.740	-0.740	-0.740	-0.380	-0.380	-0.380	-0.380	-0.380	-0.380
TS 225		-1.890	-1.460	-1.200	-1.030	-0.925	-0.855	-1.530	-1.100	-0.840	-0.670	-0.565	-0.495
OVER 225		-0.820	-0.820	-0.820	-0.820	-0.820	-0.820	-0.420	-0.420	-0.420	-0.420	-0.420	-0.420
TS 250		-1.970	-1.540	-1.280	-1.110	-1.005	-0.935	-1.570	-1.140	-0.880	-0.710	-0.605	-0.535
OVER 250		-0.920	-0.920	-0.920	-0.920	-0.920	-0.920	-0.480	-0.480	-0.480	-0.480	-0.480	-0.480
TS 280		-2.220	-1.730	-1.440	-1.240	-1.130	-1.050	-1.780	-1.290	-1.000	-0.800	-0.690	-0.610
OVER 280		-1.050	-1.050	-1.050	-1.050	-1.050	-1.050	-0.540	-0.540	-0.540	-0.540	-0.540	-0.540
TS 315		-2.350	-1.860	-1.570	-1.370	-1.260	-1.180	-1.840	-1.350	-1.060	-0.860	-0.750	-0.670
OVER 315		-1.200	-1.200	-1.200	-1.200	-1.200	-1.200	-0.600	-0.600	-0.600	-0.600	-0.600	-0.600
TS 355		-2.600	-2.090	-1.770	-1.560	-1.430	-1.340	-2.000	-1.490	-1.170	-0.960	-0.830	-0.740
OVER 355		-1.350	-1.350	-1.350	-1.350	-1.350	-1.350	-0.680	-0.680	-0.680	-0.680	-0.680	-0.680
TS 400		-2.750	-2.240	-1.920	-1.710	-1.580	-1.490	-2.080	-1.570	-1.250	-1.040	-0.910	-0.820
OVER 400		-1.500	-1.500	-1.500	-1.500	-1.500	-1.500	-0.760	-0.760	-0.760	-0.760	-0.760	-0.760
TS 450		-3.050	-2.470	-2.130	-1.900	-1.750	-1.655	-2.310	-1.730	-1.390	-1.160	-1.010	-0.915
OVER 450		-1.650	-1.650	-1.650	-1.650	-1.650	-1.650	-0.840	-0.840	-0.840	-0.840	-0.840	-0.840
TS 500		-3.200	-2.620	-2.280	-2.050	-1.900	-1.805	-2.390	-1.810	-1.470	-1.240	-1.090	-0.995

Table A14 Tolerance Zones for External (Shaft) Dimensions (c13 through c8 and d12 through d7)

Dimensions in mm

BASIC SIZE		c13	c12	c11	c10	c9	c8	d12	d11	d10	d9	d8	d7
OVER 0		-0.060	-0.060	-0.060	-0.060	-0.060	-0.060	-0.020	-0.020	-0.020	-0.020	-0.020	-0.020
TO 3		-0.200	-0.160	-0.120	-0.100	-0.085	-0.074	-0.120	-0.080	-0.060	-0.045	-0.034	-0.030
OVER 3		-0.070	-0.070	-0.070	-0.070	-0.070	-0.070	-0.030	-0.030	-0.030	-0.030	-0.030	-0.030
TO 6		-0.250	-0.190	-0.145	-0.118	-0.100	-0.088	-0.150	-0.105	-0.078	-0.060	-0.048	-0.042
OVER 6		-0.080	-0.080	-0.080	-0.080	-0.080	-0.080	-0.040	-0.040	-0.040	-0.040	-0.040	-0.040
TO 10		-0.300	-0.230	-0.170	-0.138	-0.116	-0.102	-0.190	-0.130	-0.098	-0.076	-0.062	-0.055
OVER 10		-0.095	-0.095	-0.095	-0.095	-0.095	-0.095	-0.050	-0.050	-0.050	-0.050	-0.050	-0.050
TO 14		-0.365	-0.275	-0.205	-0.165	-0.138	-0.122	-0.230	-0.160	-0.120	-0.093	-0.077	-0.068
OVER 14		-0.095	-0.095	-0.095	-0.095	-0.095	-0.095	-0.050	-0.050	-0.050	-0.050	-0.050	-0.050
TO 18		-0.365	-0.275	-0.205	-0.165	-0.138	-0.122	-0.230	-0.160	-0.120	-0.093	-0.077	-0.068
OVER 18		-0.110	-0.110	-0.110	-0.110	-0.110	-0.110	-0.065	-0.065	-0.065	-0.065	-0.065	-0.065
TO 24		-0.440	-0.320	-0.240	-0.194	-0.162	-0.143	-0.275	-0.195	-0.149	-0.117	-0.098	-0.086
OVER 24		-0.110	-0.110	-0.110	-0.110	-0.110	-0.110	-0.065	-0.065	-0.065	-0.065	-0.065	-0.065
TO 30		-0.440	-0.320	-0.240	-0.194	-0.162	-0.143	-0.275	-0.195	-0.149	-0.117	-0.098	-0.086
OVER 30		-0.120	-0.120	-0.120	-0.120	-0.120	-0.120	-0.080	-0.080	-0.080	-0.080	-0.080	-0.080
TO 40		-0.510	-0.370	-0.280	-0.220	-0.182	-0.159	-0.330	-0.240	-0.180	-0.142	-0.119	-0.105
OVER 40		-0.130	-0.130	-0.130	-0.130	-0.130	-0.130	-0.080	-0.080	-0.080	-0.080	-0.080	-0.080
TO 50		-0.520	-0.380	-0.290	-0.230	-0.192	-0.169	-0.330	-0.240	-0.180	-0.142	-0.119	-0.105
OVER 50		-0.140	-0.140	-0.140	-0.140	-0.140	-0.140	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100
TO 65		-0.600	-0.440	-0.330	-0.260	-0.214	-0.186	-0.400	-0.290	-0.220	-0.174	-0.146	-0.130
OVER 65		-0.150	-0.150	-0.150	-0.150	-0.150	-0.150	-0.100	-0.100	-0.100	-0.100	-0.100	-0.100
TO 80		-0.610	-0.450	-0.340	-0.270	-0.224	-0.196	-0.400	-0.290	-0.220	-0.174	-0.146	-0.130
OVER 80		-0.170	-0.170	-0.170	-0.170	-0.170	-0.170	-0.120	-0.120	-0.120	-0.120	-0.120	-0.120
TO 100		-0.710	-0.520	-0.390	-0.310	-0.257	-0.224	-0.470	-0.340	-0.260	-0.207	-0.174	-0.155
OVER 100		-0.180	-0.180	-0.180	-0.180	-0.180	-0.180	-0.120	-0.120	-0.120	-0.120	-0.120	-0.120
TO 120		-0.720	-0.530	-0.400	-0.320	-0.267	-0.234	-0.470	-0.340	-0.260	-0.207	-0.174	-0.155
OVER 120		-0.200	-0.200	-0.200	-0.200	-0.200	-0.200	-0.145	-0.145	-0.145	-0.145	-0.145	-0.145
TO 140		-0.830	-0.600	-0.450	-0.360	-0.300	-0.263	-0.545	-0.395	-0.305	-0.245	-0.208	-0.185
OVER 140		-0.210	-0.210	-0.210	-0.210	-0.210	-0.210	-0.145	-0.145	-0.145	-0.145	-0.145	-0.145
TO 160		-0.840	-0.610	-0.460	-0.370	-0.310	-0.273	-0.545	-0.395	-0.305	-0.245	-0.208	-0.185
OVER 160		-0.230	-0.230	-0.230	-0.230	-0.230	-0.230	-0.145	-0.145	-0.145	-0.145	-0.145	-0.145
TO 180		-0.860	-0.630	-0.480	-0.390	-0.330	-0.293	-0.545	-0.395	-0.305	-0.245	-0.208	-0.185
OVER 180		-0.240	-0.240	-0.240	-0.240	-0.240	-0.240	-0.170	-0.170	-0.170	-0.170	-0.170	-0.170
TO 200		-0.960	-0.700	-0.530	-0.425	-0.355	-0.312	-0.630	-0.460	-0.355	-0.285	-0.242	-0.216
OVER 200		-0.260	-0.260	-0.260	-0.260	-0.260	-0.260	-0.170	-0.170	-0.170	-0.170	-0.170	-0.170
TO 225		-0.980	-0.720	-0.550	-0.445	-0.375	-0.332	-0.630	-0.460	-0.355	-0.285	-0.242	-0.216
OVER 225		-0.280	-0.280	-0.280	-0.280	-0.280	-0.280	-0.170	-0.170	-0.170	-0.170	-0.170	-0.170
TO 250		-1.000	-0.740	-0.570	-0.465	-0.395	-0.352	-0.630	-0.460	-0.355	-0.285	-0.242	-0.216
OVER 250		-0.300	-0.300	-0.300	-0.300	-0.300	-0.300	-0.190	-0.190	-0.190	-0.190	-0.190	-0.190
TO 280		-1.110	-0.820	-0.620	-0.510	-0.430	-0.381	-0.710	-0.510	-0.400	-0.320	-0.271	-0.242
OVER 280		-0.330	-0.330	-0.330	-0.330	-0.330	-0.330	-0.190	-0.190	-0.190	-0.190	-0.190	-0.190
TO 315		-1.140	-0.850	-0.650	-0.540	-0.460	-0.411	-0.710	-0.510	-0.400	-0.320	-0.271	-0.242
OVER 315		-0.360	-0.360	-0.360	-0.360	-0.360	-0.360	-0.210	-0.210	-0.210	-0.210	-0.210	-0.210
TO 355		-1.250	-0.930	-0.720	-0.590	-0.500	-0.449	-0.780	-0.570	-0.440	-0.350	-0.299	-0.267
OVER 355		-0.400	-0.400	-0.400	-0.400	-0.400	-0.400	-0.210	-0.210	-0.210	-0.210	-0.210	-0.210
TO 400		-1.290	-0.970	-0.760	-0.630	-0.540	-0.489	-0.780	-0.570	-0.440	-0.350	-0.299	-0.267
OVER 400		-0.440	-0.440	-0.440	-0.440	-0.440	-0.440	-0.230	-0.230	-0.230	-0.230	-0.230	-0.230
TO 450		-1.410	-1.070	-0.840	-0.690	-0.595	-0.537	-0.860	-0.630	-0.480	-0.385	-0.327	-0.293
OVER 450		-0.480	-0.480	-0.480	-0.480	-0.480	-0.480	-0.230	-0.230	-0.230	-0.230	-0.230	-0.230
TO 500		-1.450	-1.110	-0.880	-0.730	-0.635	-0.577	-0.860	-0.630	-0.480	-0.385	-0.327	-0.293

Table A15 Tolerance Zones for External (Shaft) Dimensions (e11 through e6 and f10 through f5)

Dimensions in mm

BASIC SIZE		e11	e10	e9	e8	e7	e6	f10	f9	f8	f7	f6	f5
OVER 0		-0.014	-0.014	-0.014	-0.014	-0.014	-0.014	-0.006	-0.006	-0.006	-0.006	-0.006	-0.006
TO 3		-0.074	-0.054	-0.039	-0.028	-0.024	-0.020	-0.046	-0.031	-0.020	-0.016	-0.012	-0.010
OVER 3		-0.020	-0.020	-0.020	-0.020	-0.020	-0.020	-0.010	-0.010	-0.010	-0.010	-0.010	-0.010
TO 6		-0.095	-0.068	-0.050	-0.038	-0.032	-0.028	-0.058	-0.040	-0.028	-0.022	-0.018	-0.015
OVER 6		-0.025	-0.025	-0.025	-0.025	-0.025	-0.025	-0.013	-0.013	-0.013	-0.013	-0.013	-0.013
TO 10		-0.115	-0.083	-0.061	-0.047	-0.040	-0.034	-0.071	-0.049	-0.035	-0.028	-0.022	-0.019
OVER 10		-0.032	-0.032	-0.032	-0.032	-0.032	-0.032	-0.016	-0.016	-0.016	-0.016	-0.016	-0.016
TO 14		-0.142	-0.102	-0.075	-0.059	-0.050	-0.043	-0.086	-0.059	-0.043	-0.034	-0.027	-0.024
OVER 14		-0.032	-0.032	-0.032	-0.032	-0.032	-0.032	-0.016	-0.016	-0.016	-0.016	-0.016	-0.016
TO 18		-0.142	-0.102	-0.075	-0.059	-0.050	-0.043	-0.086	-0.059	-0.043	-0.034	-0.027	-0.024
OVER 18		-0.040	-0.040	-0.040	-0.040	-0.040	-0.040	-0.020	-0.020	-0.020	-0.020	-0.020	-0.020
TO 24		-0.170	-0.124	-0.092	-0.073	-0.061	-0.053	-0.104	-0.072	-0.053	-0.041	-0.033	-0.029
OVER 24		-0.040	-0.040	-0.040	-0.040	-0.040	-0.040	-0.020	-0.020	-0.020	-0.020	-0.020	-0.020
TO 30		-0.170	-0.124	-0.092	-0.073	-0.061	-0.053	-0.104	-0.072	-0.053	-0.041	-0.033	-0.029
OVER 30		-0.050	-0.050	-0.050	-0.050	-0.050	-0.050	-0.025	-0.025	-0.025	-0.025	-0.025	-0.025
TO 40		-0.210	-0.150	-0.112	-0.089	-0.075	-0.066	-0.125	-0.087	-0.064	-0.050	-0.041	-0.036
OVER 40		-0.050	-0.050	-0.050	-0.050	-0.050	-0.050	-0.025	-0.025	-0.025	-0.025	-0.025	-0.025
TO 50		-0.210	-0.150	-0.112	-0.089	-0.075	-0.066	-0.125	-0.087	-0.064	-0.050	-0.041	-0.036
OVER 50		-0.060	-0.060	-0.060	-0.060	-0.060	-0.060	-0.030	-0.030	-0.030	-0.030	-0.030	-0.030
TO 65		-0.250	-0.180	-0.134	-0.106	-0.090	-0.079	-0.150	-0.104	-0.076	-0.060	-0.049	-0.043
OVER 65		-0.060	-0.060	-0.060	-0.060	-0.060	-0.060	-0.030	-0.030	-0.030	-0.030	-0.030	-0.030
TO 80		-0.250	-0.180	-0.134	-0.106	-0.090	-0.079	-0.150	-0.104	-0.076	-0.060	-0.049	-0.043
OVER 80		-0.072	-0.072	-0.072	-0.072	-0.072	-0.072	-0.036	-0.036	-0.036	-0.036	-0.036	-0.036
TO 100		-0.292	-0.212	-0.159	-0.126	-0.107	-0.094	-0.176	-0.123	-0.090	-0.071	-0.058	-0.051
OVER 100		-0.072	-0.072	-0.072	-0.072	-0.072	-0.072	-0.036	-0.036	-0.036	-0.036	-0.036	-0.036
TO 120		-0.292	-0.212	-0.159	-0.126	-0.107	-0.094	-0.176	-0.123	-0.090	-0.071	-0.058	-0.051
OVER 120		-0.085	-0.085	-0.085	-0.085	-0.085	-0.085	-0.043	-0.043	-0.043	-0.043	-0.043	-0.043
TO 140		-0.335	-0.245	-0.185	-0.148	-0.125	-0.110	-0.203	-0.143	-0.106	-0.083	-0.068	-0.061
OVER 140		-0.085	-0.085	-0.085	-0.085	-0.085	-0.085	-0.043	-0.043	-0.043	-0.043	-0.043	-0.043
TO 160		-0.335	-0.245	-0.185	-0.148	-0.125	-0.110	-0.203	-0.143	-0.106	-0.083	-0.068	-0.061
OVER 160		-0.085	-0.085	-0.085	-0.085	-0.085	-0.085	-0.043	-0.043	-0.043	-0.043	-0.043	-0.043
TO 180		-0.335	-0.245	-0.185	-0.148	-0.125	-0.110	-0.203	-0.143	-0.106	-0.083	-0.068	-0.061
OVER 180		-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.050	-0.050	-0.050	-0.050	-0.050	-0.050
TO 200		-0.390	-0.285	-0.215	-0.172	-0.146	-0.129	-0.235	-0.165	-0.122	-0.096	-0.079	-0.070
OVER 200		-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.050	-0.050	-0.050	-0.050	-0.050	-0.050
TO 225		-0.390	-0.285	-0.215	-0.172	-0.146	-0.129	-0.235	-0.165	-0.122	-0.096	-0.079	-0.070
OVER 225		-0.100	-0.100	-0.100	-0.100	-0.100	-0.100	-0.050	-0.050	-0.050	-0.050	-0.050	-0.050
TO 250		-0.390	-0.285	-0.215	-0.172	-0.146	-0.129	-0.235	-0.165	-0.122	-0.096	-0.079	-0.070
OVER 250		-0.110	-0.110	-0.110	-0.110	-0.110	-0.110	-0.056	-0.056	-0.056	-0.056	-0.056	-0.056
TO 280		-0.430	-0.320	-0.240	-0.191	-0.162	-0.142	-0.266	-0.186	-0.137	-0.108	-0.088	-0.079
OVER 280		-0.110	-0.110	-0.110	-0.110	-0.110	-0.110	-0.056	-0.056	-0.056	-0.056	-0.056	-0.056
TO 315		-0.430	-0.320	-0.240	-0.191	-0.162	-0.142	-0.266	-0.186	-0.137	-0.108	-0.088	-0.079
OVER 315		-0.125	-0.125	-0.125	-0.125	-0.125	-0.125	-0.062	-0.062	-0.062	-0.062	-0.062	-0.062
TO 355		-0.485	-0.355	-0.265	-0.214	-0.182	-0.161	-0.292	-0.202	-0.151	-0.119	-0.098	-0.087
OVER 355		-0.125	-0.125	-0.125	-0.125	-0.125	-0.125	-0.062	-0.062	-0.062	-0.062	-0.062	-0.062
TO 400		-0.485	-0.355	-0.265	-0.214	-0.182	-0.161	-0.292	-0.202	-0.151	-0.119	-0.098	-0.087
OVER 400		-0.135	-0.135	-0.135	-0.135	-0.135	-0.135	-0.068	-0.068	-0.068	-0.068	-0.068	-0.068
TO 450		-0.535	-0.385	-0.290	-0.232	-0.198	-0.175	-0.318	-0.223	-0.165	-0.131	-0.108	-0.095
OVER 450		-0.135	-0.135	-0.135	-0.135	-0.135	-0.135	-0.068	-0.068	-0.068	-0.068	-0.068	-0.068
TO 500		-0.535	-0.385	-0.290	-0.232	-0.198	-0.175	-0.318	-0.223	-0.165	-0.131	-0.108	-0.095

Table A16 Tolerance Zones for External (Shaft) Dimensions (g9 through g4 and j7 through j5)

Dimensions in mm

BASIC SIZE		g9	g8	g7	g6	g5	g4	j7	j6	j5
OVER 0		-0.002	-0.002	-0.002	-0.002	-0.002	-0.002	+0.006	+0.004	+0.002
TO 3		-0.027	-0.016	-0.012	-0.008	-0.006	-0.005	-0.004	-0.002	-0.002
OVER 3		-0.004	-0.004	-0.004	-0.004	-0.004	-0.004	+0.008	+0.006	+0.003
TO 6		-0.034	-0.022	-0.016	-0.012	-0.009	-0.008	-0.004	-0.002	-0.002
OVER 6		-0.005	-0.005	-0.005	-0.005	-0.005	-0.005	+0.010	+0.007	+0.004
TO 10		-0.041	-0.027	-0.020	-0.014	-0.011	-0.009	-0.005	-0.002	-0.002
OVER 10		-0.006	-0.006	-0.006	-0.006	-0.006	-0.006	+0.012	+0.008	+0.005
TO 14		-0.049	-0.033	-0.024	-0.017	-0.014	-0.011	-0.006	-0.003	-0.003
OVER 14		-0.006	-0.006	-0.006	-0.006	-0.006	-0.006	+0.012	+0.008	+0.005
TO 18		-0.049	-0.033	-0.024	-0.017	-0.014	-0.011	-0.006	-0.003	-0.003
OVER 18		-0.007	-0.007	-0.007	-0.007	-0.007	-0.007	+0.013	+0.009	+0.005
TO 24		-0.059	-0.040	-0.028	-0.020	-0.016	-0.013	-0.008	-0.004	-0.004
OVER 24		-0.007	-0.007	-0.007	-0.007	-0.007	-0.007	+0.013	+0.009	+0.005
TO 30		-0.059	-0.040	-0.028	-0.020	-0.016	-0.013	-0.008	-0.004	-0.004
OVER 30		-0.009	-0.009	-0.009	-0.009	-0.009	-0.009	+0.015	+0.011	+0.006
TO 40		-0.071	-0.048	-0.034	-0.025	-0.020	-0.016	-0.010	-0.005	-0.005
OVER 40		-0.009	-0.009	-0.009	-0.009	-0.009	-0.009	+0.015	+0.011	+0.006
TO 50		-0.071	-0.048	-0.034	-0.025	-0.020	-0.016	-0.010	-0.005	-0.005
OVER 50		-0.010	-0.010	-0.010	-0.010	-0.010	-0.010	+0.018	+0.012	+0.006
TO 65		-0.084	-0.056	-0.040	-0.029	-0.023	-0.018	-0.012	-0.007	-0.007
OVER 65		-0.010	-0.010	-0.010	-0.010	-0.010	-0.010	+0.018	+0.012	+0.006
TO 80		-0.084	-0.056	-0.040	-0.029	-0.023	-0.018	-0.012	-0.007	-0.007
OVER 80		-0.012	-0.012	-0.012	-0.012	-0.012	-0.012	+0.020	+0.013	+0.006
TO 100		-0.099	-0.066	-0.047	-0.034	-0.027	-0.022	-0.015	-0.009	-0.009
OVER 100		-0.012	-0.012	-0.012	-0.012	-0.012	-0.012	+0.020	+0.013	+0.006
TO 120		-0.099	-0.066	-0.047	-0.034	-0.027	-0.022	-0.015	-0.009	-0.009
OVER 120		-0.014	-0.014	-0.014	-0.014	-0.014	-0.014	+0.022	+0.014	+0.007
TO 140		-0.114	-0.077	-0.054	-0.039	-0.032	-0.026	-0.018	-0.011	-0.011
OVER 140		-0.014	-0.014	-0.014	-0.014	-0.014	-0.014	+0.022	+0.014	+0.007
TO 160		-0.114	-0.077	-0.054	-0.039	-0.032	-0.026	-0.018	-0.011	-0.011
OVER 160		-0.014	-0.014	-0.014	-0.014	-0.014	-0.014	+0.022	+0.014	+0.007
TO 180		-0.114	-0.077	-0.054	-0.039	-0.032	-0.026	-0.018	-0.011	-0.011
OVER 180		-0.015	-0.015	-0.015	-0.015	-0.015	-0.015	+0.025	+0.016	+0.007
TO 200		-0.130	-0.087	-0.061	-0.044	-0.035	-0.029	-0.021	-0.013	-0.013
OVER 200		-0.015	-0.015	-0.015	-0.015	-0.015	-0.015	+0.025	+0.016	+0.007
TO 225		-0.130	-0.087	-0.061	-0.044	-0.035	-0.029	-0.021	-0.013	-0.013
OVER 225		-0.015	-0.015	-0.015	-0.015	-0.015	-0.015	+0.025	+0.016	+0.007
TO 250		-0.130	-0.087	-0.061	-0.044	-0.035	-0.029	-0.021	-0.013	-0.013
OVER 250		-0.017	-0.017	-0.017	-0.017	-0.017	-0.017	+0.026	+0.016	+0.007
TO 280		-0.147	-0.098	-0.069	-0.049	-0.040	-0.033	-0.026	-0.016	-0.016
OVER 280		-0.017	-0.017	-0.017	-0.017	-0.017	-0.017	+0.026	+0.016	+0.007
TO 315		-0.147	-0.098	-0.069	-0.049	-0.040	-0.033	-0.026	-0.016	-0.016
OVER 315		-0.018	-0.018	-0.018	-0.018	-0.018	-0.018	+0.029	+0.018	+0.007
TO 355		-0.158	-0.107	-0.075	-0.054	-0.043	-0.036	-0.028	-0.018	-0.018
OVER 355		-0.018	-0.018	-0.018	-0.018	-0.018	-0.018	+0.029	+0.018	+0.007
TO 400		-0.158	-0.107	-0.075	-0.054	-0.043	-0.036	-0.028	-0.018	-0.018
OVER 400		-0.020	-0.020	-0.020	-0.020	-0.020	-0.020	+0.031	+0.020	+0.007
TO 450		-0.175	-0.117	-0.083	-0.060	-0.047	-0.040	-0.032	-0.020	-0.020
OVER 450		-0.020	-0.020	-0.020	-0.020	-0.020	-0.020	+0.031	+0.020	+0.007
TO 500		-0.175	-0.117	-0.083	-0.060	-0.047	-0.040	-0.032	-0.020	-0.020

abl A17 Tolerance Zones for External (Shaft) Dimensions (h16 through h1)

Dimensions in mm

BASIC SIZE	h16	h15	h14	h13	h12	h11	h10	h9	h8	h7	h6	h5	h4	h3	h2	h1
VER 0 T0 3	0.000 -0.600	0.000 -0.400	0.000 -0.250	0.000 -0.140	0.000 -0.100	0.000 -0.060	0.000 -0.040	0.000 -0.025	0.000 -0.014	0.000 -0.010	0.000 -0.006	0.000 -0.004	0.000 -0.003	0.000 -0.002	0.0000 -0.0012	0.0000 -0.0008
VER 3 T0 6	0.000 -0.750	0.000 -0.480	0.000 -0.300	0.000 -0.180	0.000 -0.120	0.000 -0.075	0.000 -0.048	0.000 -0.030	0.000 -0.018	0.000 -0.012	0.000 -0.008	0.000 -0.005	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015	0.000 -0.001
VER 6 T0 10	0.000 -0.900	0.000 -0.580	0.000 -0.360	0.000 -0.220	0.000 -0.150	0.000 -0.090	0.000 -0.058	0.000 -0.036	0.000 -0.022	0.000 -0.015	0.000 -0.009	0.000 -0.006	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015	0.000 -0.001
VER 10 T0 14	0.000 -1.100	0.000 -0.700	0.000 -0.430	0.000 -0.270	0.000 -0.180	0.000 -0.110	0.000 -0.070	0.000 -0.043	0.000 -0.027	0.000 -0.018	0.000 -0.011	0.000 -0.008	0.000 -0.005	0.000 -0.003	0.000 -0.002	0.000 -0.0012
VER 14 T0 18	0.000 -1.100	0.000 -0.700	0.000 -0.430	0.000 -0.270	0.000 -0.180	0.000 -0.110	0.000 -0.070	0.000 -0.043	0.000 -0.027	0.000 -0.018	0.000 -0.011	0.000 -0.008	0.000 -0.005	0.000 -0.003	0.000 -0.002	0.000 -0.0012
VER 18 T0 24	0.000 -1.300	0.000 -0.840	0.000 -0.520	0.000 -0.330	0.000 -0.210	0.000 -0.130	0.000 -0.084	0.000 -0.052	0.000 -0.033	0.000 -0.021	0.000 -0.013	0.000 -0.009	0.000 -0.006	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015
VER 24 T0 30	0.000 -1.300	0.000 -0.840	0.000 -0.520	0.000 -0.330	0.000 -0.210	0.000 -0.130	0.000 -0.084	0.000 -0.052	0.000 -0.033	0.000 -0.021	0.000 -0.013	0.000 -0.009	0.000 -0.006	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015
VER 30 T0 40	0.000 -1.600	0.000 -1.000	0.000 -0.620	0.000 -0.390	0.000 -0.250	0.000 -0.160	0.000 -0.100	0.000 -0.062	0.000 -0.039	0.000 -0.025	0.000 -0.016	0.000 -0.011	0.000 -0.007	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015
VER 40 T0 50	0.000 -1.600	0.000 -1.000	0.000 -0.620	0.000 -0.390	0.000 -0.250	0.000 -0.160	0.000 -0.100	0.000 -0.062	0.000 -0.039	0.000 -0.025	0.000 -0.016	0.000 -0.011	0.000 -0.007	0.000 -0.004	0.0000 -0.0025	0.0000 -0.0015
VER 50 T0 65	0.000 -1.900	0.000 -1.200	0.000 -0.740	0.000 -0.460	0.000 -0.300	0.000 -0.190	0.000 -0.120	0.000 -0.074	0.000 -0.046	0.000 -0.030	0.000 -0.019	0.000 -0.013	0.000 -0.008	0.000 -0.005	0.000 -0.003	0.000 -0.002
VER 65 T0 80	0.000 -1.900	0.000 -1.200	0.000 -0.740	0.000 -0.460	0.000 -0.300	0.000 -0.190	0.000 -0.120	0.000 -0.074	0.000 -0.046	0.000 -0.030	0.000 -0.019	0.000 -0.013	0.000 -0.008	0.000 -0.005	0.000 -0.003	0.000 -0.002
VER 80 T0 100	0.000 -2.200	0.000 -1.400	0.000 -0.870	0.000 -0.540	0.000 -0.350	0.000 -0.220	0.000 -0.140	0.000 -0.087	0.000 -0.054	0.000 -0.035	0.000 -0.022	0.000 -0.015	0.000 -0.010	0.000 -0.006	0.000 -0.004	0.0000 -0.0025
VER 100 T0 120	0.000 -2.200	0.000 -1.400	0.000 -0.870	0.000 -0.540	0.000 -0.350	0.000 -0.220	0.000 -0.140	0.000 -0.087	0.000 -0.054	0.000 -0.035	0.000 -0.022	0.000 -0.015	0.000 -0.010	0.000 -0.006	0.000 -0.004	0.0000 -0.0025
VER 120 T0 140	0.000 -2.500	0.000 -1.600	0.000 -1.000	0.000 -0.630	0.000 -0.400	0.000 -0.250	0.000 -0.160	0.000 -0.100	0.000 -0.063	0.000 -0.040	0.000 -0.025	0.000 -0.018	0.000 -0.012	0.000 -0.008	0.000 -0.005	0.0000 -0.0035
VER 140 T0 160	0.000 -2.500	0.000 -1.600	0.000 -1.000	0.000 -0.630	0.000 -0.400	0.000 -0.250	0.000 -0.160	0.000 -0.100	0.000 -0.063	0.000 -0.040	0.000 -0.025	0.000 -0.018	0.000 -0.012	0.000 -0.008	0.000 -0.005	0.0000 -0.0035
VER 160 T0 180	0.000 -2.500	0.000 -1.600	0.000 -1.000	0.000 -0.630	0.000 -0.400	0.000 -0.250	0.000 -0.160	0.000 -0.100	0.000 -0.063	0.000 -0.040	0.000 -0.025	0.000 -0.018	0.000 -0.012	0.000 -0.008	0.000 -0.005	0.0000 -0.0035
VER 180 T0 200	0.000 -2.900	0.000 -1.850	0.000 -1.150	0.000 -0.720	0.000 -0.460	0.000 -0.290	0.000 -0.185	0.000 -0.115	0.000 -0.072	0.000 -0.046	0.000 -0.029	0.000 -0.020	0.000 -0.014	0.000 -0.010	0.000 -0.007	0.0000 -0.0045
VER 200 T0 225	0.000 -2.900	0.000 -1.850	0.000 -1.150	0.000 -0.720	0.000 -0.460	0.000 -0.290	0.000 -0.185	0.000 -0.115	0.000 -0.072	0.000 -0.046	0.000 -0.029	0.000 -0.020	0.000 -0.014	0.000 -0.010	0.000 -0.007	0.0000 -0.0045
VER 225 T0 250	0.000 -2.900	0.000 -1.850	0.000 -1.150	0.000 -0.720	0.000 -0.460	0.000 -0.290	0.000 -0.185	0.000 -0.115	0.000 -0.072	0.000 -0.046	0.000 -0.029	0.000 -0.020	0.000 -0.014	0.000 -0.010	0.000 -0.007	0.0000 -0.0045
VER 250 T0 280	0.000 -3.200	0.000 -2.100	0.000 -1.300	0.000 -0.810	0.000 -0.520	0.000 -0.320	0.000 -0.210	0.000 -0.130	0.000 -0.081	0.000 -0.052	0.000 -0.032	0.000 -0.023	0.000 -0.016	0.000 -0.012	0.000 -0.008	0.000 -0.006
VER 280 T0 315	0.000 -3.200	0.000 -2.100	0.000 -1.300	0.000 -0.810	0.000 -0.520	0.000 -0.320	0.000 -0.210	0.000 -0.130	0.000 -0.081	0.000 -0.052	0.000 -0.032	0.000 -0.023	0.000 -0.016	0.000 -0.012	0.000 -0.008	0.000 -0.006
VER 315 T0 355	0.000 -3.600	0.000 -2.300	0.000 -1.400	0.000 -0.890	0.000 -0.570	0.000 -0.360	0.000 -0.230	0.000 -0.140	0.000 -0.089	0.000 -0.057	0.000 -0.036	0.000 -0.025	0.000 -0.018	0.000 -0.013	0.000 -0.009	0.000 -0.007
VER 355 T0 400	0.000 -3.600	0.000 -2.300	0.000 -1.400	0.000 -0.890	0.000 -0.570	0.000 -0.360	0.000 -0.230	0.000 -0.140	0.000 -0.089	0.000 -0.057	0.000 -0.036	0.000 -0.025	0.000 -0.018	0.000 -0.013	0.000 -0.009	0.000 -0.007
VER 400 T0 450	0.000 -4.000	0.000 -2.500	0.000 -1.550	0.000 -0.970	0.000 -0.630	0.000 -0.400	0.000 -0.250	0.000 -0.155	0.000 -0.097	0.000 -0.063	0.000 -0.040	0.000 -0.027	0.000 -0.020	0.000 -0.015	0.000 -0.010	0.000 -0.008
VER 450 T0 500	0.000 -4.000	0.000 -2.500	0.000 -1.550	0.000 -0.970	0.000 -0.630	0.000 -0.400	0.000 -0.250	0.000 -0.155	0.000 -0.097	0.000 -0.063	0.000 -0.040	0.000 -0.027	0.000 -0.020	0.000 -0.015	0.000 -0.010	0.000 -0.008

Table A18 Tolerance Zones for External (Shaft) Dimensions (js16 through js1)

Dimensions in mm

BASIC SIZE	js16	js15	js14	js13	js12	js11	js10	js9	js8	js7	js6	js5	js4	js3	js2	js1
OVER 6 TO 3	+0.300 -0.300	+0.200 -0.200	+0.125 -0.125	+0.070 -0.070	+0.050 -0.050	+0.030 -0.030	+0.020 -0.020	+0.012 -0.012	+0.007 -0.007	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006	+0.0004 -0.0004
OVER 3 TO 6	+0.375 -0.375	+0.240 -0.240	+0.150 -0.150	+0.090 -0.090	+0.060 -0.060	+0.037 -0.037	+0.024 -0.024	+0.015 -0.015	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075	+0.0005 -0.0005
OVER 6 TO 10	+0.450 -0.450	+0.290 -0.290	+0.180 -0.180	+0.110 -0.110	+0.075 -0.075	+0.045 -0.045	+0.029 -0.029	+0.018 -0.018	+0.011 -0.011	+0.007 -0.007	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075	+0.0005 -0.0005
OVER 10 TO 14	+0.550 -0.550	+0.350 -0.350	+0.215 -0.215	+0.135 -0.135	+0.090 -0.090	+0.055 -0.055	+0.035 -0.035	+0.021 -0.021	+0.013 -0.013	+0.009 -0.009	+0.0055 -0.0055	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006
OVER 14 TO 18	+0.550 -0.550	+0.350 -0.350	+0.215 -0.215	+0.135 -0.135	+0.090 -0.090	+0.055 -0.055	+0.035 -0.035	+0.021 -0.021	+0.013 -0.013	+0.009 -0.009	+0.0055 -0.0055	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001	+0.0006 -0.0006
OVER 18 TO 24	+0.650 -0.650	+0.420 -0.420	+0.260 -0.260	+0.165 -0.165	+0.105 -0.105	+0.065 -0.065	+0.042 -0.042	+0.026 -0.026	+0.016 -0.016	+0.010 -0.010	+0.0065 -0.0065	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 24 TO 30	+0.650 -0.650	+0.420 -0.420	+0.260 -0.260	+0.165 -0.165	+0.105 -0.105	+0.065 -0.065	+0.042 -0.042	+0.026 -0.026	+0.016 -0.016	+0.010 -0.010	+0.0065 -0.0065	+0.0045 -0.0045	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 30 TO 40	+0.800 -0.800	+0.500 -0.500	+0.310 -0.310	+0.195 -0.195	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.019 -0.019	+0.012 -0.012	+0.008 -0.008	+0.0055 -0.0055	+0.0035 -0.0035	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 40 TO 50	+0.800 -0.800	+0.500 -0.500	+0.310 -0.310	+0.195 -0.195	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.019 -0.019	+0.012 -0.012	+0.008 -0.008	+0.0055 -0.0055	+0.0035 -0.0035	+0.002 -0.002	+0.00125 -0.00125	+0.00075 -0.00075
OVER 50 TO 65	+0.950 -0.950	+0.600 -0.600	+0.370 -0.370	+0.230 -0.230	+0.150 -0.150	+0.095 -0.095	+0.060 -0.060	+0.037 -0.037	+0.023 -0.023	+0.015 -0.015	+0.0095 -0.0095	+0.0065 -0.0065	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001
OVER 65 TO 80	+0.950 -0.950	+0.600 -0.600	+0.370 -0.370	+0.230 -0.230	+0.150 -0.150	+0.095 -0.095	+0.060 -0.060	+0.037 -0.037	+0.023 -0.023	+0.015 -0.015	+0.0095 -0.0095	+0.0065 -0.0065	+0.004 -0.004	+0.0025 -0.0025	+0.0015 -0.0015	+0.001 -0.001
OVER 80 TO 100	+1.100 -1.100	+0.700 -0.700	+0.435 -0.435	+0.270 -0.270	+0.175 -0.175	+0.110 -0.110	+0.070 -0.070	+0.043 -0.043	+0.027 -0.027	+0.017 -0.017	+0.011 -0.011	+0.0075 -0.0075	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125
OVER 100 TO 120	+1.100 -1.100	+0.700 -0.700	+0.435 -0.435	+0.270 -0.270	+0.175 -0.175	+0.110 -0.110	+0.070 -0.070	+0.043 -0.043	+0.027 -0.027	+0.017 -0.017	+0.011 -0.011	+0.0075 -0.0075	+0.005 -0.005	+0.003 -0.003	+0.002 -0.002	+0.00125 -0.00125
OVER 120 TO 140	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 140 TO 160	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 160 TO 180	+1.250 -1.250	+0.800 -0.800	+0.500 -0.500	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.080 -0.080	+0.050 -0.050	+0.031 -0.031	+0.020 -0.020	+0.0125 -0.0125	+0.009 -0.009	+0.006 -0.006	+0.004 -0.004	+0.0025 -0.0025	+0.00175 -0.00175
OVER 180 TO 200	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 200 TO 225	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 225 TO 250	+1.450 -1.450	+0.925 -0.925	+0.575 -0.575	+0.360 -0.360	+0.230 -0.230	+0.145 -0.145	+0.092 -0.092	+0.057 -0.057	+0.036 -0.036	+0.023 -0.023	+0.0145 -0.0145	+0.010 -0.010	+0.007 -0.007	+0.005 -0.005	+0.0035 -0.0035	+0.00225 -0.00225
OVER 250 TO 280	+1.600 -1.600	+1.050 -1.050	+0.650 -0.650	+0.405 -0.405	+0.260 -0.260	+0.160 -0.160	+0.105 -0.105	+0.065 -0.065	+0.040 -0.040	+0.026 -0.026	+0.016 -0.016	+0.0115 -0.0115	+0.008 -0.008	+0.006 -0.006	+0.004 -0.004	+0.003 -0.003
OVER 280 TO 315	+1.600 -1.600	+1.050 -1.050	+0.650 -0.650	+0.405 -0.405	+0.260 -0.260	+0.160 -0.160	+0.105 -0.105	+0.065 -0.065	+0.040 -0.040	+0.026 -0.026	+0.016 -0.016	+0.0115 -0.0115	+0.008 -0.008	+0.006 -0.006	+0.004 -0.004	+0.003 -0.003
OVER 315 TO 355	+1.800 -1.800	+1.150 -1.150	+0.700 -0.700	+0.445 -0.445	+0.285 -0.285	+0.180 -0.180	+0.115 -0.115	+0.070 -0.070	+0.044 -0.044	+0.028 -0.028	+0.018 -0.018	+0.0125 -0.0125	+0.009 -0.009	+0.0065 -0.0065	+0.0045 -0.0045	+0.0035 -0.0035
OVER 355 TO 400	+1.800 -1.800	+1.150 -1.150	+0.700 -0.700	+0.445 -0.445	+0.285 -0.285	+0.180 -0.180	+0.115 -0.115	+0.070 -0.070	+0.044 -0.044	+0.028 -0.028	+0.018 -0.018	+0.0125 -0.0125	+0.009 -0.009	+0.0065 -0.0065	+0.0045 -0.0045	+0.0035 -0.0035
OVER 400 TO 450	+2.000 -2.000	+1.250 -1.250	+0.775 -0.775	+0.485 -0.485	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.077 -0.077	+0.048 -0.048	+0.031 -0.031	+0.020 -0.020	+0.0135 -0.0135	+0.010 -0.010	+0.0075 -0.0075	+0.005 -0.005	+0.004 -0.004
OVER 450 TO 500	+2.000 -2.000	+1.250 -1.250	+0.775 -0.775	+0.485 -0.485	+0.315 -0.315	+0.200 -0.200	+0.125 -0.125	+0.077 -0.077	+0.048 -0.048	+0.031 -0.031	+0.020 -0.020	+0.0135 -0.0135	+0.010 -0.010	+0.0075 -0.0075	+0.005 -0.005	+0.004 -0.004

Note: Some js deviations in the grades 7 to 11 have been rounded off to 1/2 (IT - 0.001) when the IT value is odd.

Table A19 Tolerance Zones for External (Shaft) Dimensions (k9 through k4 and m9 through m4)

Dimensions in mm

BASIC SIZE		k9	k8	k7	k6	k5	k4	m9	m8	m7	m6	m5	m4
OVER 0		+0.025	+0.014	+0.010	+0.006	+0.004	+0.003	+0.027	+0.016	+0.012	+0.008	+0.006	+0.005
TO 3		0.000	0.000	0.000	0.000	0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.002	+0.002
OVER 3		+0.030	+0.018	+0.013	+0.009	+0.006	+0.005	+0.034	+0.022	+0.016	+0.012	+0.009	+0.008
TO 6		0.000	0.000	+0.001	+0.001	+0.001	+0.001	+0.004	+0.004	+0.004	+0.004	+0.004	+0.004
OVER 6		+0.036	+0.022	+0.016	+0.010	+0.007	+0.005	+0.042	+0.028	+0.021	+0.015	+0.012	+0.010
TO 10		0.000	0.000	+0.001	+0.001	+0.001	+0.001	+0.006	+0.006	+0.006	+0.006	+0.006	+0.006
OVER 10		+0.043	+0.027	+0.019	+0.012	+0.009	+0.006	+0.050	+0.034	+0.025	+0.018	+0.015	+0.012
TO 14		0.000	0.000	+0.001	+0.001	+0.001	+0.001	+0.007	+0.007	+0.007	+0.007	+0.007	+0.007
OVER 14		+0.043	+0.027	+0.019	+0.012	+0.009	+0.006	+0.050	+0.034	+0.025	+0.018	+0.015	+0.012
TO 18		0.000	0.000	+0.001	+0.001	+0.001	+0.001	+0.007	+0.007	+0.007	+0.007	+0.007	+0.007
OVER 18		+0.052	+0.033	+0.023	+0.015	+0.011	+0.008	+0.060	+0.041	+0.029	+0.021	+0.017	+0.014
TO 24		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.008	+0.008	+0.008	+0.008	+0.008	+0.008
OVER 24		+0.052	+0.033	+0.023	+0.015	+0.011	+0.008	+0.060	+0.041	+0.029	+0.021	+0.017	+0.014
TO 30		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.008	+0.008	+0.008	+0.008	+0.008	+0.008
OVER 30		+0.062	+0.039	+0.027	+0.018	+0.013	+0.009	+0.071	+0.048	+0.034	+0.025	+0.020	+0.016
TO 40		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.009	+0.009	+0.009	+0.009	+0.009	+0.009
OVER 40		+0.062	+0.039	+0.027	+0.018	+0.013	+0.009	+0.071	+0.048	+0.034	+0.025	+0.020	+0.016
TO 50		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.009	+0.009	+0.009	+0.009	+0.009	+0.009
OVER 50		+0.074	+0.046	+0.032	+0.021	+0.015	+0.010	+0.085	+0.057	+0.041	+0.030	+0.024	+0.019
TO 65		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.011	+0.011	+0.011	+0.011	+0.011	+0.011
OVER 65		+0.074	+0.046	+0.032	+0.021	+0.015	+0.010	+0.085	+0.057	+0.041	+0.030	+0.024	+0.019
TO 80		0.000	0.000	+0.002	+0.002	+0.002	+0.002	+0.011	+0.011	+0.011	+0.011	+0.011	+0.011
OVER 80		+0.087	+0.054	+0.038	+0.025	+0.018	+0.013	+0.100	+0.067	+0.048	+0.035	+0.028	+0.023
TO 100		0.000	0.000	+0.003	+0.003	+0.003	+0.003	+0.013	+0.013	+0.013	+0.013	+0.013	+0.013
OVER 100		+0.087	+0.054	+0.038	+0.025	+0.018	+0.013	+0.100	+0.067	+0.048	+0.035	+0.028	+0.023
TO 120		0.000	0.000	+0.003	+0.003	+0.003	+0.003	+0.013	+0.013	+0.013	+0.013	+0.013	+0.013
OVER 120		+0.100	+0.063	+0.043	+0.028	+0.021	+0.015	+0.115	+0.078	+0.055	+0.040	+0.033	+0.027
TO 140		0.000	0.000	+0.003	+0.003	+0.003	+0.003	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015
OVER 140		+0.100	+0.063	+0.043	+0.028	+0.021	+0.015	+0.115	+0.078	+0.055	+0.040	+0.033	+0.027
TO 160		0.000	0.000	+0.003	+0.003	+0.003	+0.003	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015
OVER 160		+0.100	+0.063	+0.043	+0.028	+0.021	+0.015	+0.115	+0.078	+0.055	+0.040	+0.033	+0.027
TO 180		0.000	0.000	+0.003	+0.003	+0.003	+0.003	+0.015	+0.015	+0.015	+0.015	+0.015	+0.015
OVER 180		+0.115	+0.072	+0.050	+0.033	+0.024	+0.018	+0.132	+0.089	+0.063	+0.046	+0.037	+0.031
TO 200		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.017	+0.017	+0.017	+0.017	+0.017	+0.017
OVER 200		+0.115	+0.072	+0.050	+0.033	+0.024	+0.018	+0.132	+0.089	+0.063	+0.046	+0.037	+0.031
TO 225		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.017	+0.017	+0.017	+0.017	+0.017	+0.017
OVER 225		+0.115	+0.072	+0.050	+0.033	+0.024	+0.018	+0.132	+0.089	+0.063	+0.046	+0.037	+0.031
TO 250		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.017	+0.017	+0.017	+0.017	+0.017	+0.017
OVER 250		+0.130	+0.081	+0.056	+0.036	+0.027	+0.020	+0.150	+0.101	+0.072	+0.052	+0.043	+0.036
TO 280		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.020	+0.020	+0.020	+0.020	+0.020	+0.020
OVER 280		+0.130	+0.081	+0.056	+0.036	+0.027	+0.020	+0.150	+0.101	+0.072	+0.052	+0.043	+0.036
TO 315		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.020	+0.020	+0.020	+0.020	+0.020	+0.020
OVER 315		+0.140	+0.089	+0.061	+0.040	+0.029	+0.022	+0.161	+0.110	+0.078	+0.057	+0.046	+0.039
TO 355		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.021	+0.021	+0.021	+0.021	+0.021	+0.021
OVER 355		+0.140	+0.089	+0.061	+0.040	+0.029	+0.022	+0.161	+0.110	+0.078	+0.057	+0.046	+0.039
TO 400		0.000	0.000	+0.004	+0.004	+0.004	+0.004	+0.021	+0.021	+0.021	+0.021	+0.021	+0.021
OVER 400		+0.155	+0.097	+0.068	+0.045	+0.032	+0.025	+0.178	+0.120	+0.086	+0.063	+0.050	+0.043
TO 450		0.000	0.000	+0.005	+0.005	+0.005	+0.005	+0.023	+0.023	+0.023	+0.023	+0.023	+0.023
OVER 450		+0.155	+0.097	+0.068	+0.045	+0.032	+0.025	+0.178	+0.120	+0.086	+0.063	+0.050	+0.043
TO 500		0.000	0.000	+0.005	+0.005	+0.005	+0.005	+0.023	+0.023	+0.023	+0.023	+0.023	+0.023

Table A20 Tolerance Zones for External (Shaft) Dimensions (n9 through n4 and p9 through p4)

Dimensions in mm

BASIC SIZE	n9	n8	n7	n6	n5	n4	p9	p8	p7	p6	p5	p4
OVER 0 TO 3	+0.029 +0.004	+0.018 +0.004	+0.014 +0.004	+0.010 +0.004	+0.008 +0.004	+0.007 +0.004	+0.031 +0.006	+0.020 +0.006	+0.016 +0.006	+0.012 +0.006	+0.010 +0.006	+0.009 +0.006
OVER 3 TO 6	+0.038 +0.008	+0.026 +0.008	+0.020 +0.008	+0.016 +0.008	+0.013 +0.008	+0.012 +0.008	+0.042 +0.012	+0.030 +0.012	+0.024 +0.012	+0.020 +0.012	+0.017 +0.012	+0.016 +0.012
OVER 6 TO 10	+0.046 +0.010	+0.032 +0.010	+0.025 +0.010	+0.019 +0.010	+0.016 +0.010	+0.014 +0.010	+0.051 +0.015	+0.037 +0.015	+0.030 +0.015	+0.024 +0.015	+0.021 +0.015	+0.019 +0.015
OVER 10 TO 14	+0.055 +0.012	+0.039 +0.012	+0.030 +0.012	+0.023 +0.012	+0.020 +0.012	+0.017 +0.012	+0.061 +0.018	+0.045 +0.018	+0.036 +0.018	+0.029 +0.018	+0.026 +0.018	+0.023 +0.018
OVER 14 TO 18	+0.055 +0.012	+0.039 +0.012	+0.030 +0.012	+0.023 +0.012	+0.020 +0.012	+0.017 +0.012	+0.061 +0.018	+0.045 +0.018	+0.036 +0.018	+0.029 +0.018	+0.026 +0.018	+0.023 +0.018
OVER 18 TO 24	+0.067 +0.015	+0.048 +0.015	+0.036 +0.015	+0.028 +0.015	+0.024 +0.015	+0.021 +0.015	+0.074 +0.022	+0.055 +0.022	+0.043 +0.022	+0.035 +0.022	+0.031 +0.022	+0.028 +0.022
OVER 24 TO 30	+0.067 +0.015	+0.048 +0.015	+0.036 +0.015	+0.028 +0.015	+0.024 +0.015	+0.021 +0.015	+0.074 +0.022	+0.055 +0.022	+0.043 +0.022	+0.035 +0.022	+0.031 +0.022	+0.028 +0.022
OVER 30 TO 40	+0.079 +0.017	+0.056 +0.017	+0.042 +0.017	+0.033 +0.017	+0.028 +0.017	+0.024 +0.017	+0.088 +0.026	+0.065 +0.026	+0.051 +0.026	+0.042 +0.026	+0.037 +0.026	+0.033 +0.026
OVER 40 TO 50	+0.079 +0.017	+0.056 +0.017	+0.042 +0.017	+0.033 +0.017	+0.028 +0.017	+0.024 +0.017	+0.088 +0.026	+0.065 +0.026	+0.051 +0.026	+0.042 +0.026	+0.037 +0.026	+0.033 +0.026
OVER 50 TO 65	+0.094 +0.020	+0.066 +0.020	+0.050 +0.020	+0.039 +0.020	+0.033 +0.020	+0.028 +0.020	+0.106 +0.032	+0.078 +0.032	+0.062 +0.032	+0.051 +0.032	+0.045 +0.032	+0.040 +0.032
OVER 65 TO 80	+0.094 +0.020	+0.066 +0.020	+0.050 +0.020	+0.039 +0.020	+0.033 +0.020	+0.028 +0.020	+0.106 +0.032	+0.078 +0.032	+0.062 +0.032	+0.051 +0.032	+0.045 +0.032	+0.040 +0.032
OVER 80 TO 100	+0.110 +0.023	+0.077 +0.023	+0.058 +0.023	+0.045 +0.023	+0.038 +0.023	+0.033 +0.023	+0.124 +0.037	+0.091 +0.037	+0.072 +0.037	+0.059 +0.037	+0.052 +0.037	+0.047 +0.037
OVER 100 TO 120	+0.110 +0.023	+0.077 +0.023	+0.058 +0.023	+0.045 +0.023	+0.038 +0.023	+0.033 +0.023	+0.124 +0.037	+0.091 +0.037	+0.072 +0.037	+0.059 +0.037	+0.052 +0.037	+0.047 +0.037
OVER 120 TO 140	+0.127 +0.027	+0.090 +0.027	+0.067 +0.027	+0.052 +0.027	+0.045 +0.027	+0.039 +0.027	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043	+0.061 +0.043	+0.055 +0.043
OVER 140 TO 160	+0.127 +0.027	+0.090 +0.027	+0.067 +0.027	+0.052 +0.027	+0.045 +0.027	+0.039 +0.027	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043	+0.061 +0.043	+0.055 +0.043
OVER 160 TO 180	+0.127 +0.027	+0.090 +0.027	+0.067 +0.027	+0.052 +0.027	+0.045 +0.027	+0.039 +0.027	+0.143 +0.043	+0.106 +0.043	+0.083 +0.043	+0.068 +0.043	+0.061 +0.043	+0.055 +0.043
OVER 180 TO 200	+0.146 +0.031	+0.103 +0.031	+0.077 +0.031	+0.060 +0.031	+0.051 +0.031	+0.045 +0.031	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050	+0.070 +0.050	+0.064 +0.050
OVER 200 TO 225	+0.146 +0.031	+0.103 +0.031	+0.077 +0.031	+0.060 +0.031	+0.051 +0.031	+0.045 +0.031	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050	+0.070 +0.050	+0.064 +0.050
OVER 225 TO 250	+0.146 +0.031	+0.103 +0.031	+0.077 +0.031	+0.060 +0.031	+0.051 +0.031	+0.045 +0.031	+0.165 +0.050	+0.122 +0.050	+0.096 +0.050	+0.079 +0.050	+0.070 +0.050	+0.064 +0.050
OVER 250 TO 280	+0.164 +0.034	+0.115 +0.034	+0.086 +0.034	+0.066 +0.034	+0.057 +0.034	+0.050 +0.034	+0.186 +0.056	+0.137 +0.056	+0.108 +0.056	+0.088 +0.056	+0.079 +0.056	+0.072 +0.056
OVER 280 TO 315	+0.164 +0.034	+0.115 +0.034	+0.086 +0.034	+0.066 +0.034	+0.057 +0.034	+0.050 +0.034	+0.186 +0.056	+0.137 +0.056	+0.108 +0.056	+0.088 +0.056	+0.079 +0.056	+0.072 +0.056
OVER 315 TO 355	+0.177 +0.037	+0.126 +0.037	+0.094 +0.037	+0.073 +0.037	+0.062 +0.037	+0.055 +0.037	+0.202 +0.062	+0.151 +0.062	+0.119 +0.062	+0.098 +0.062	+0.087 +0.062	+0.080 +0.062
OVER 355 TO 400	+0.177 +0.037	+0.126 +0.037	+0.094 +0.037	+0.073 +0.037	+0.062 +0.037	+0.055 +0.037	+0.202 +0.062	+0.151 +0.062	+0.119 +0.062	+0.098 +0.062	+0.087 +0.062	+0.080 +0.062
OVER 400 TO 450	+0.195 +0.040	+0.137 +0.040	+0.103 +0.040	+0.080 +0.040	+0.067 +0.040	+0.060 +0.040	+0.223 +0.068	+0.165 +0.068	+0.131 +0.068	+0.108 +0.068	+0.095 +0.068	+0.088 +0.068
OVER 450 TO 500	+0.195 +0.040	+0.137 +0.040	+0.103 +0.040	+0.080 +0.040	+0.067 +0.040	+0.060 +0.040	+0.223 +0.068	+0.165 +0.068	+0.131 +0.068	+0.108 +0.068	+0.095 +0.068	+0.088 +0.068

Table A21 Tolerance Zones for External (Shaft) Dimensions (r9 through r4 and s9 through s4)

Dimensions in mm

BASIC SIZE		r9	r8	r7	r6	r5	r4	s9	s8	s7	s6	s5	s4
OVER 0		+0.035	+0.024	+0.020	+0.016	+0.014	+0.013	+0.039	+0.028	+0.024	+0.020	+0.018	+0.017
TO 3		+0.010	+0.010	+0.010	+0.010	+0.010	+0.010	+0.014	+0.014	+0.014	+0.014	+0.014	+0.014
OVER 3		+0.045	+0.033	+0.027	+0.023	+0.020	+0.019	+0.049	+0.037	+0.031	+0.027	+0.024	+0.023
TO 6		+0.015	+0.015	+0.015	+0.015	+0.015	+0.015	+0.019	+0.019	+0.019	+0.019	+0.019	+0.019
OVER 6		+0.055	+0.041	+0.034	+0.028	+0.025	+0.023	+0.059	+0.045	+0.038	+0.032	+0.029	+0.027
TO 10		+0.019	+0.019	+0.019	+0.019	+0.019	+0.019	+0.023	+0.023	+0.023	+0.023	+0.023	+0.023
OVER 10		+0.066	+0.050	+0.041	+0.034	+0.031	+0.028	+0.071	+0.055	+0.046	+0.039	+0.036	+0.033
TO 14		+0.023	+0.023	+0.023	+0.023	+0.023	+0.023	+0.028	+0.028	+0.028	+0.028	+0.028	+0.028
OVER 14		+0.066	+0.050	+0.041	+0.034	+0.031	+0.028	+0.071	+0.055	+0.046	+0.039	+0.036	+0.033
TO 18		+0.023	+0.023	+0.023	+0.023	+0.023	+0.023	+0.028	+0.028	+0.028	+0.028	+0.028	+0.028
OVER 18		+0.080	+0.061	+0.049	+0.041	+0.037	+0.034	+0.087	+0.068	+0.056	+0.048	+0.044	+0.041
TO 24		+0.028	+0.028	+0.028	+0.028	+0.028	+0.028	+0.035	+0.035	+0.035	+0.035	+0.035	+0.035
OVER 24		+0.080	+0.061	+0.049	+0.041	+0.037	+0.034	+0.087	+0.068	+0.056	+0.048	+0.044	+0.041
TO 30		+0.028	+0.028	+0.028	+0.028	+0.028	+0.028	+0.035	+0.035	+0.035	+0.035	+0.035	+0.035
OVER 30		+0.096	+0.073	+0.059	+0.050	+0.045	+0.041	+0.105	+0.082	+0.068	+0.059	+0.054	+0.050
TO 40		+0.034	+0.034	+0.034	+0.034	+0.034	+0.034	+0.043	+0.043	+0.043	+0.043	+0.043	+0.043
OVER 40		+0.096	+0.073	+0.059	+0.050	+0.045	+0.041	+0.105	+0.082	+0.068	+0.059	+0.054	+0.050
TO 50		+0.034	+0.034	+0.034	+0.034	+0.034	+0.034	+0.043	+0.043	+0.043	+0.043	+0.043	+0.043
OVER 50		+0.115	+0.087	+0.071	+0.060	+0.054	+0.049	+0.127	+0.099	+0.083	+0.072	+0.066	+0.061
TO 65		+0.041	+0.041	+0.041	+0.041	+0.041	+0.041	+0.053	+0.053	+0.053	+0.053	+0.053	+0.053
OVER 65		+0.117	+0.089	+0.073	+0.062	+0.056	+0.051	+0.131	+0.105	+0.089	+0.078	+0.072	+0.067
TO 80		+0.043	+0.043	+0.043	+0.043	+0.043	+0.043	+0.055	+0.055	+0.055	+0.055	+0.055	+0.055
OVER 80		+0.138	+0.105	+0.086	+0.073	+0.066	+0.061	+0.158	+0.125	+0.106	+0.093	+0.086	+0.081
TO 100		+0.051	+0.051	+0.051	+0.051	+0.051	+0.051	+0.071	+0.071	+0.071	+0.071	+0.071	+0.071
OVER 100		+0.141	+0.108	+0.089	+0.076	+0.069	+0.064	+0.166	+0.133	+0.114	+0.101	+0.094	+0.089
TO 120		+0.054	+0.054	+0.054	+0.054	+0.054	+0.054	+0.079	+0.079	+0.079	+0.079	+0.079	+0.079
OVER 120		+0.163	+0.126	+0.103	+0.088	+0.081	+0.075	+0.192	+0.155	+0.132	+0.117	+0.110	+0.104
TO 140		+0.063	+0.063	+0.063	+0.063	+0.063	+0.063	+0.092	+0.092	+0.092	+0.092	+0.092	+0.092
OVER 140		+0.165	+0.128	+0.105	+0.090	+0.083	+0.077	+0.200	+0.163	+0.140	+0.125	+0.118	+0.112
TO 160		+0.065	+0.065	+0.065	+0.065	+0.065	+0.065	+0.100	+0.100	+0.100	+0.100	+0.100	+0.100
OVER 160		+0.168	+0.131	+0.108	+0.093	+0.086	+0.080	+0.208	+0.171	+0.148	+0.133	+0.126	+0.120
TO 180		+0.068	+0.068	+0.068	+0.068	+0.068	+0.068	+0.108	+0.108	+0.108	+0.108	+0.108	+0.108
OVER 180		+0.192	+0.149	+0.123	+0.106	+0.097	+0.091	+0.237	+0.194	+0.168	+0.151	+0.142	+0.136
TO 200		+0.077	+0.077	+0.077	+0.077	+0.077	+0.077	+0.122	+0.122	+0.122	+0.122	+0.122	+0.122
OVER 200		+0.195	+0.152	+0.126	+0.109	+0.100	+0.094	+0.245	+0.202	+0.176	+0.159	+0.150	+0.144
TO 225		+0.080	+0.080	+0.080	+0.080	+0.080	+0.080	+0.130	+0.130	+0.130	+0.130	+0.130	+0.130
OVER 225		+0.199	+0.156	+0.130	+0.113	+0.104	+0.098	+0.255	+0.212	+0.186	+0.169	+0.160	+0.154
TO 250		+0.084	+0.084	+0.084	+0.084	+0.084	+0.084	+0.140	+0.140	+0.140	+0.140	+0.140	+0.140
OVER 250		+0.224	+0.175	+0.146	+0.126	+0.117	+0.110	+0.288	+0.239	+0.210	+0.190	+0.181	+0.174
TO 280		+0.094	+0.094	+0.094	+0.094	+0.094	+0.094	+0.158	+0.158	+0.158	+0.158	+0.158	+0.158
OVER 280		+0.228	+0.179	+0.150	+0.130	+0.121	+0.114	+0.300	+0.251	+0.222	+0.202	+0.193	+0.186
TO 315		+0.098	+0.098	+0.098	+0.098	+0.098	+0.098	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER 315		+0.248	+0.197	+0.165	+0.144	+0.133	+0.126	+0.330	+0.279	+0.247	+0.226	+0.215	+0.208
TO 355		+0.108	+0.108	+0.108	+0.108	+0.108	+0.108	+0.190	+0.190	+0.190	+0.190	+0.190	+0.190
OVER 355		+0.254	+0.203	+0.171	+0.150	+0.139	+0.132	+0.348	+0.297	+0.265	+0.244	+0.233	+0.226
TO 400		+0.114	+0.114	+0.114	+0.114	+0.114	+0.114	+0.208	+0.208	+0.208	+0.208	+0.208	+0.208
OVER 400		+0.281	+0.223	+0.189	+0.166	+0.153	+0.146	+0.387	+0.329	+0.295	+0.272	+0.259	+0.252
TO 450		+0.126	+0.126	+0.126	+0.126	+0.126	+0.126	+0.232	+0.232	+0.232	+0.232	+0.232	+0.232
OVER 450		+0.287	+0.229	+0.195	+0.172	+0.159	+0.152	+0.407	+0.349	+0.315	+0.292	+0.279	+0.272
TO 500		+0.132	+0.132	+0.132	+0.132	+0.132	+0.132	+0.252	+0.252	+0.252	+0.252	+0.252	+0.252

Table A22 Tolerance Zones for External (Shaft) Dimensions (t9 through t4 and u9 through u4)

Dimensions in mm

BASIC SIZE	t9	t8	t7	t6	t5	t4	u9	u8	u7	u6	u5	u4
OVER 0 T0 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						+0.043	+0.032	+0.028	+0.024	+0.022	+0.021
OVER 3 T0 6							+0.018	+0.018	+0.018	+0.018	+0.018	+0.018
OVER 6 T0 10							+0.053	+0.041	+0.035	+0.031	+0.028	+0.027
OVER 10 T0 14							+0.023	+0.023	+0.023	+0.023	+0.023	+0.023
OVER 14 T0 18							+0.064	+0.050	+0.043	+0.037	+0.034	+0.032
OVER 18 T0 24							+0.028	+0.028	+0.028	+0.028	+0.028	+0.028
OVER 24 T0 30							+0.076	+0.060	+0.051	+0.044	+0.041	+0.038
OVER 30 T0 40							+0.033	+0.033	+0.033	+0.033	+0.033	+0.033
OVER 40 T0 50							+0.076	+0.060	+0.051	+0.044	+0.041	+0.038
OVER 50 T0 65							+0.033	+0.033	+0.033	+0.033	+0.033	+0.033
OVER 65 T0 80							+0.093	+0.074	+0.062	+0.054	+0.050	+0.047
OVER 80 T0 100							+0.041	+0.041	+0.041	+0.041	+0.041	+0.041
OVER 100 T0 120	+0.093	+0.074	+0.062	+0.054	+0.050	+0.047	+0.100	+0.081	+0.069	+0.061	+0.057	+0.054
OVER 120 T0 140	+0.041	+0.041	+0.041	+0.041	+0.041	+0.041	+0.048	+0.048	+0.048	+0.048	+0.048	+0.048
OVER 140 T0 160	+0.110	+0.087	+0.073	+0.064	+0.059	+0.055	+0.122	+0.099	+0.085	+0.076	+0.071	+0.067
OVER 160 T0 180	+0.048	+0.048	+0.048	+0.048	+0.048	+0.048	+0.060	+0.060	+0.060	+0.060	+0.060	+0.060
OVER 180 T0 200	+0.116	+0.093	+0.079	+0.070	+0.065	+0.061	+0.132	+0.109	+0.095	+0.086	+0.081	+0.077
OVER 200 T0 225	+0.054	+0.054	+0.054	+0.054	+0.054	+0.054	+0.070	+0.070	+0.070	+0.070	+0.070	+0.070
OVER 225 T0 250	+0.140	+0.112	+0.096	+0.085	+0.079	+0.074	+0.161	+0.133	+0.117	+0.106	+0.100	+0.095
OVER 250 T0 280	+0.066	+0.066	+0.066	+0.066	+0.066	+0.066	+0.087	+0.087	+0.087	+0.087	+0.087	+0.087
OVER 280 T0 315	+0.149	+0.121	+0.105	+0.094	+0.088	+0.083	+0.176	+0.148	+0.132	+0.121	+0.115	+0.110
OVER 315 T0 355	+0.075	+0.075	+0.075	+0.075	+0.075	+0.075	+0.102	+0.102	+0.102	+0.102	+0.102	+0.102
OVER 355 T0 400	+0.178	+0.145	+0.126	+0.113	+0.106	+0.101	+0.211	+0.178	+0.159	+0.146	+0.139	+0.134
OVER 400 T0 450	+0.091	+0.091	+0.091	+0.091	+0.091	+0.091	+0.124	+0.124	+0.124	+0.124	+0.124	+0.124
OVER 450 T0 500	+0.191	+0.158	+0.139	+0.126	+0.119	+0.114	+0.231	+0.198	+0.179	+0.166	+0.159	+0.154
OVER 500 T0 550	+0.104	+0.104	+0.104	+0.104	+0.104	+0.104	+0.144	+0.144	+0.144	+0.144	+0.144	+0.144
OVER 550 T0 600	+0.222	+0.185	+0.162	+0.147	+0.140	+0.134	+0.270	+0.233	+0.210	+0.195	+0.188	+0.182
OVER 600 T0 650	+0.122	+0.122	+0.122	+0.122	+0.122	+0.122	+0.170	+0.170	+0.170	+0.170	+0.170	+0.170
OVER 650 T0 700	+0.234	+0.197	+0.174	+0.159	+0.152	+0.146	+0.290	+0.253	+0.230	+0.215	+0.208	+0.202
OVER 700 T0 750	+0.134	+0.134	+0.134	+0.134	+0.134	+0.134	+0.190	+0.190	+0.190	+0.190	+0.190	+0.190
OVER 750 T0 800	+0.246	+0.209	+0.186	+0.171	+0.164	+0.158	+0.310	+0.273	+0.250	+0.235	+0.228	+0.222
OVER 800 T0 850	+0.146	+0.146	+0.146	+0.146	+0.146	+0.146	+0.210	+0.210	+0.210	+0.210	+0.210	+0.210
OVER 850 T0 900	+0.281	+0.238	+0.212	+0.195	+0.186	+0.180	+0.351	+0.308	+0.282	+0.265	+0.256	+0.250
OVER 900 T0 950	+0.166	+0.166	+0.166	+0.166	+0.166	+0.166	+0.236	+0.236	+0.236	+0.236	+0.236	+0.236
OVER 950 T0 1000	+0.295	+0.252	+0.226	+0.209	+0.200	+0.194	+0.373	+0.330	+0.304	+0.287	+0.278	+0.272
OVER 1000 T0 1050	+0.180	+0.180	+0.180	+0.180	+0.180	+0.180	+0.258	+0.258	+0.258	+0.258	+0.258	+0.258
OVER 1050 T0 1100	+0.311	+0.268	+0.242	+0.225	+0.216	+0.210	+0.399	+0.356	+0.330	+0.313	+0.304	+0.298
OVER 1100 T0 1150	+0.196	+0.196	+0.196	+0.196	+0.196	+0.196	+0.284	+0.284	+0.284	+0.284	+0.284	+0.284
OVER 1150 T0 1200	+0.348	+0.299	+0.270	+0.250	+0.241	+0.234	+0.445	+0.396	+0.367	+0.347	+0.338	+0.331
OVER 1200 T0 1250	+0.218	+0.218	+0.218	+0.218	+0.218	+0.218	+0.315	+0.315	+0.315	+0.315	+0.315	+0.315
OVER 1250 T0 1300	+0.370	+0.321	+0.292	+0.272	+0.263	+0.256	+0.480	+0.431	+0.402	+0.382	+0.373	+0.366
OVER 1300 T0 1350	+0.240	+0.240	+0.240	+0.240	+0.240	+0.240	+0.350	+0.350	+0.350	+0.350	+0.350	+0.350
OVER 1350 T0 1400	+0.408	+0.357	+0.325	+0.304	+0.293	+0.286	+0.530	+0.479	+0.447	+0.426	+0.415	+0.408
OVER 1400 T0 1450	+0.268	+0.268	+0.268	+0.268	+0.268	+0.268	+0.390	+0.390	+0.390	+0.390	+0.390	+0.390
OVER 1450 T0 1500	+0.434	+0.383	+0.351	+0.330	+0.319	+0.312	+0.575	+0.524	+0.492	+0.471	+0.460	+0.453
OVER 1500 T0 1550	+0.294	+0.294	+0.294	+0.294	+0.294	+0.294	+0.435	+0.435	+0.435	+0.435	+0.435	+0.435
OVER 1550 T0 1600	+0.485	+0.427	+0.393	+0.370	+0.357	+0.350	+0.645	+0.587	+0.553	+0.530	+0.517	+0.510
OVER 1600 T0 1650	+0.330	+0.330	+0.330	+0.330	+0.330	+0.330	+0.490	+0.490	+0.490	+0.490	+0.490	+0.490
OVER 1650 T0 1700	+0.515	+0.457	+0.423	+0.400	+0.387	+0.380	+0.695	+0.637	+0.603	+0.580	+0.567	+0.560
OVER 1700 T0 1750	+0.360	+0.360	+0.360	+0.360	+0.360	+0.360	+0.540	+0.540	+0.540	+0.540	+0.540	+0.540

Table A23 Tolerance Zones for External (Shaft) Dimensions (v9 through v4 and x9 through x4)

Dimensions in .mm

BASIC SIZE	v9	v8	v7	v6	v5	v4	x9	x8	x7	x6	x5	x4
OVER 0 TO 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						+0.045	+0.034	+0.030	+0.026	+0.024	+0.023
OVER 3 TO 6							+0.020	+0.020	+0.020	+0.020	+0.020	+0.020
OVER 6 TO 10							+0.054	+0.046	+0.040	+0.036	+0.033	+0.032
OVER 10 TO 14							+0.028	+0.028	+0.028	+0.028	+0.028	+0.028
OVER 14 TO 18	+0.082	+0.066	+0.057	+0.050	+0.047	+0.044	+0.084	+0.072	+0.063	+0.056	+0.053	+0.050
OVER 18 TO 24	+0.039	+0.039	+0.039	+0.039	+0.039	+0.039	+0.045	+0.045	+0.045	+0.045	+0.045	+0.045
OVER 24 TO 30	+0.099	+0.080	+0.068	+0.060	+0.056	+0.053	+0.106	+0.087	+0.075	+0.067	+0.063	+0.060
OVER 30 TO 40	+0.047	+0.047	+0.047	+0.047	+0.047	+0.047	+0.054	+0.054	+0.054	+0.054	+0.054	+0.054
OVER 40 TO 50	+0.107	+0.088	+0.076	+0.068	+0.064	+0.061	+0.116	+0.097	+0.085	+0.077	+0.073	+0.070
OVER 50 TO 65	+0.055	+0.055	+0.055	+0.055	+0.055	+0.055	+0.064	+0.064	+0.064	+0.064	+0.064	+0.064
OVER 65 TO 80	+0.130	+0.107	+0.093	+0.084	+0.079	+0.075	+0.142	+0.119	+0.105	+0.096	+0.091	+0.087
OVER 80 TO 100	+0.068	+0.068	+0.068	+0.068	+0.068	+0.068	+0.080	+0.080	+0.080	+0.080	+0.080	+0.080
OVER 100 TO 120	+0.143	+0.120	+0.106	+0.097	+0.092	+0.088	+0.159	+0.136	+0.122	+0.113	+0.108	+0.104
OVER 120 TO 140	+0.081	+0.081	+0.081	+0.081	+0.081	+0.081	+0.097	+0.097	+0.097	+0.097	+0.097	+0.097
OVER 140 TO 160	+0.176	+0.148	+0.132	+0.121	+0.115	+0.110	+0.196	+0.168	+0.152	+0.141	+0.135	+0.130
OVER 160 TO 180	+0.102	+0.102	+0.102	+0.102	+0.102	+0.102	+0.122	+0.122	+0.122	+0.122	+0.122	+0.122
OVER 180 TO 200	+0.194	+0.166	+0.150	+0.139	+0.133	+0.128	+0.220	+0.192	+0.176	+0.165	+0.159	+0.154
OVER 200 TO 225	+0.120	+0.120	+0.120	+0.120	+0.120	+0.120	+0.146	+0.146	+0.146	+0.146	+0.146	+0.146
OVER 225 TO 250	+0.233	+0.200	+0.181	+0.168	+0.161	+0.156	+0.265	+0.232	+0.213	+0.200	+0.193	+0.188
OVER 250 TO 280	+0.146	+0.146	+0.146	+0.146	+0.146	+0.146	+0.178	+0.178	+0.178	+0.178	+0.178	+0.178
OVER 280 TO 315	+0.259	+0.226	+0.207	+0.194	+0.187	+0.182	+0.297	+0.264	+0.245	+0.232	+0.225	+0.220
OVER 315 TO 355	+0.172	+0.172	+0.172	+0.172	+0.172	+0.172	+0.210	+0.210	+0.210	+0.210	+0.210	+0.210
OVER 355 TO 400	+0.302	+0.265	+0.242	+0.227	+0.220	+0.214	+0.348	+0.311	+0.288	+0.273	+0.266	+0.260
OVER 400 TO 450	+0.202	+0.202	+0.202	+0.202	+0.202	+0.202	+0.248	+0.248	+0.248	+0.248	+0.248	+0.248
OVER 450 TO 500	+0.328	+0.291	+0.268	+0.253	+0.246	+0.240	+0.380	+0.343	+0.320	+0.305	+0.298	+0.292
OVER 500 TO 550	+0.228	+0.228	+0.228	+0.228	+0.228	+0.228	+0.280	+0.280	+0.280	+0.280	+0.280	+0.280
OVER 550 TO 600	+0.352	+0.315	+0.292	+0.277	+0.270	+0.264	+0.410	+0.373	+0.350	+0.335	+0.328	+0.322
OVER 600 TO 650	+0.252	+0.252	+0.252	+0.252	+0.252	+0.252	+0.310	+0.310	+0.310	+0.310	+0.310	+0.310
OVER 650 TO 700	+0.399	+0.356	+0.330	+0.313	+0.304	+0.298	+0.465	+0.422	+0.396	+0.379	+0.370	+0.364
OVER 700 TO 750	+0.284	+0.284	+0.284	+0.284	+0.284	+0.284	+0.350	+0.350	+0.350	+0.350	+0.350	+0.350
OVER 750 TO 800	+0.425	+0.382	+0.356	+0.339	+0.330	+0.324	+0.500	+0.457	+0.431	+0.414	+0.405	+0.399
OVER 800 TO 850	+0.310	+0.310	+0.310	+0.310	+0.310	+0.310	+0.385	+0.385	+0.385	+0.385	+0.385	+0.385
OVER 850 TO 900	+0.455	+0.412	+0.386	+0.369	+0.360	+0.354	+0.540	+0.497	+0.471	+0.454	+0.445	+0.439
OVER 900 TO 950	+0.340	+0.340	+0.340	+0.340	+0.340	+0.340	+0.425	+0.425	+0.425	+0.425	+0.425	+0.425
OVER 950 TO 1000	+0.515	+0.466	+0.437	+0.417	+0.408	+0.401	+0.605	+0.556	+0.527	+0.507	+0.498	+0.491
OVER 1000 TO 1050	+0.385	+0.385	+0.385	+0.385	+0.385	+0.385	+0.475	+0.475	+0.475	+0.475	+0.475	+0.475
OVER 1050 TO 1100	+0.555	+0.506	+0.477	+0.457	+0.448	+0.441	+0.655	+0.606	+0.577	+0.557	+0.548	+0.541
OVER 1100 TO 1150	+0.425	+0.425	+0.425	+0.425	+0.425	+0.425	+0.525	+0.525	+0.525	+0.525	+0.525	+0.525
OVER 1150 TO 1200	+0.615	+0.564	+0.532	+0.511	+0.500	+0.493	+0.730	+0.679	+0.647	+0.626	+0.615	+0.608
OVER 1200 TO 1250	+0.475	+0.475	+0.475	+0.475	+0.475	+0.475	+0.590	+0.590	+0.590	+0.590	+0.590	+0.590
OVER 1250 TO 1300	+0.670	+0.619	+0.587	+0.566	+0.555	+0.548	+0.800	+0.749	+0.717	+0.696	+0.685	+0.678
OVER 1300 TO 1350	+0.530	+0.530	+0.530	+0.530	+0.530	+0.530	+0.660	+0.660	+0.660	+0.660	+0.660	+0.660
OVER 1350 TO 1400	+0.750	+0.692	+0.658	+0.635	+0.622	+0.615	+0.895	+0.837	+0.803	+0.780	+0.767	+0.760
OVER 1400 TO 1450	+0.595	+0.595	+0.595	+0.595	+0.595	+0.595	+0.740	+0.740	+0.740	+0.740	+0.740	+0.740
OVER 1450 TO 1500	+0.815	+0.757	+0.723	+0.700	+0.687	+0.680	+0.975	+0.917	+0.883	+0.860	+0.847	+0.840
OVER 1500 TO 1550	+0.660	+0.660	+0.660	+0.660	+0.660	+0.660	+0.820	+0.820	+0.820	+0.820	+0.820	+0.820

Table A24 Tolerance Zones for External (Shaft) Dimensions (y9 through y4 and z9 through z4)

Dimensions in mm

BASIC SIZE	y9	y8	y7	y6	y5	y4	z9	z8	z7	z6	z5	z4
OVER 0 TD 3	NUMERICAL VALUES FOR TOLERANCE ZONES IN THIS AREA NOT DEFINED.						+0.051	+0.040	+0.036	+0.032	+0.030	+0.029
OVER 3 TD 6							+0.026	+0.026	+0.026	+0.026	+0.026	+0.026
OVER 6 TD 10							+0.065	+0.053	+0.047	+0.043	+0.040	+0.039
OVER 10 TD 14							+0.035	+0.035	+0.035	+0.035	+0.035	+0.035
OVER 14 TD 18							+0.078	+0.064	+0.057	+0.051	+0.048	+0.046
OVER 18 TD 24	+0.115	+0.096	+0.084	+0.076	+0.072	+0.069	+0.042	+0.042	+0.042	+0.042	+0.042	+0.042
OVER 24 TD 30	+0.063	+0.063	+0.063	+0.063	+0.063	+0.063	+0.093	+0.077	+0.068	+0.061	+0.058	+0.055
OVER 30 TD 40	+0.127	+0.108	+0.096	+0.088	+0.084	+0.081	+0.050	+0.050	+0.050	+0.050	+0.050	+0.050
OVER 40 TD 50	+0.075	+0.075	+0.075	+0.075	+0.075	+0.075	+0.103	+0.087	+0.078	+0.071	+0.068	+0.065
OVER 50 TD 65	+0.140	+0.121	+0.109	+0.101	+0.105	+0.101	+0.060	+0.060	+0.060	+0.060	+0.060	+0.060
OVER 65 TD 80	+0.088	+0.088	+0.088	+0.088	+0.088	+0.088	+0.125	+0.106	+0.094	+0.086	+0.082	+0.079
OVER 80 TD 100	+0.140	+0.121	+0.109	+0.101	+0.105	+0.101	+0.073	+0.073	+0.073	+0.073	+0.073	+0.073
OVER 100 TD 120	+0.127	+0.108	+0.096	+0.088	+0.084	+0.081	+0.140	+0.121	+0.109	+0.101	+0.097	+0.094
OVER 120 TD 140	+0.075	+0.075	+0.075	+0.075	+0.075	+0.075	+0.088	+0.088	+0.088	+0.088	+0.088	+0.088
OVER 140 TD 160	+0.156	+0.133	+0.119	+0.110	+0.105	+0.101	+0.174	+0.151	+0.137	+0.128	+0.123	+0.119
OVER 160 TD 180	+0.094	+0.094	+0.094	+0.094	+0.094	+0.094	+0.112	+0.112	+0.112	+0.112	+0.112	+0.112
OVER 180 TD 200	+0.176	+0.153	+0.139	+0.130	+0.125	+0.121	+0.198	+0.175	+0.161	+0.152	+0.147	+0.143
OVER 200 TD 225	+0.114	+0.114	+0.114	+0.114	+0.114	+0.114	+0.136	+0.136	+0.136	+0.136	+0.136	+0.136
OVER 225 TD 250	+0.218	+0.190	+0.174	+0.163	+0.157	+0.152	+0.246	+0.218	+0.202	+0.191	+0.185	+0.180
OVER 250 TD 280	+0.144	+0.144	+0.144	+0.144	+0.144	+0.144	+0.172	+0.172	+0.172	+0.172	+0.172	+0.172
OVER 280 TD 315	+0.248	+0.220	+0.204	+0.193	+0.187	+0.182	+0.284	+0.256	+0.240	+0.229	+0.223	+0.218
OVER 315 TD 355	+0.174	+0.174	+0.174	+0.174	+0.174	+0.174	+0.210	+0.210	+0.210	+0.210	+0.210	+0.210
OVER 355 TD 400	+0.301	+0.268	+0.249	+0.236	+0.229	+0.224	+0.345	+0.312	+0.293	+0.280	+0.273	+0.268
OVER 400 TD 450	+0.214	+0.214	+0.214	+0.214	+0.214	+0.214	+0.258	+0.258	+0.258	+0.258	+0.258	+0.258
OVER 450 TD 500	+0.341	+0.308	+0.289	+0.276	+0.269	+0.264	+0.397	+0.364	+0.345	+0.332	+0.325	+0.320
OVER 500 TD 560	+0.254	+0.254	+0.254	+0.254	+0.254	+0.254	+0.310	+0.310	+0.310	+0.310	+0.310	+0.310
OVER 560 TD 630	+0.400	+0.363	+0.340	+0.325	+0.318	+0.312	+0.465	+0.428	+0.405	+0.390	+0.383	+0.377
OVER 630 TD 710	+0.300	+0.300	+0.300	+0.300	+0.300	+0.300	+0.365	+0.365	+0.365	+0.365	+0.365	+0.365
OVER 710 TD 800	+0.440	+0.403	+0.380	+0.365	+0.358	+0.352	+0.515	+0.478	+0.455	+0.440	+0.433	+0.427
OVER 800 TD 900	+0.340	+0.340	+0.340	+0.340	+0.340	+0.340	+0.415	+0.415	+0.415	+0.415	+0.415	+0.415
OVER 900 TD 1000	+0.480	+0.443	+0.420	+0.405	+0.398	+0.392	+0.565	+0.528	+0.505	+0.490	+0.483	+0.477
OVER 1000 TD 1120	+0.380	+0.380	+0.380	+0.380	+0.380	+0.380	+0.465	+0.465	+0.465	+0.465	+0.465	+0.465
OVER 1120 TD 1250	+0.540	+0.497	+0.471	+0.454	+0.445	+0.439	+0.635	+0.592	+0.566	+0.549	+0.540	+0.534
OVER 1250 TD 1400	+0.425	+0.425	+0.425	+0.425	+0.425	+0.425	+0.520	+0.520	+0.520	+0.520	+0.520	+0.520
OVER 1400 TD 1600	+0.585	+0.542	+0.516	+0.499	+0.490	+0.484	+0.690	+0.647	+0.621	+0.604	+0.595	+0.589
OVER 1600 TD 1800	+0.470	+0.470	+0.470	+0.470	+0.470	+0.470	+0.575	+0.575	+0.575	+0.575	+0.575	+0.575
OVER 1800 TD 2000	+0.635	+0.592	+0.566	+0.549	+0.540	+0.534	+0.755	+0.712	+0.686	+0.669	+0.660	+0.654
OVER 2000 TD 2250	+0.520	+0.520	+0.520	+0.520	+0.520	+0.520	+0.640	+0.640	+0.640	+0.640	+0.640	+0.640
OVER 2250 TD 2500	+0.710	+0.661	+0.632	+0.612	+0.603	+0.596	+0.840	+0.791	+0.762	+0.742	+0.733	+0.726
OVER 2500 TD 2800	+0.580	+0.580	+0.580	+0.580	+0.580	+0.580	+0.710	+0.710	+0.710	+0.710	+0.710	+0.710
OVER 2800 TD 3150	+0.780	+0.731	+0.702	+0.682	+0.673	+0.666	+0.920	+0.871	+0.842	+0.822	+0.813	+0.806
OVER 3150 TD 3550	+0.650	+0.650	+0.650	+0.650	+0.650	+0.650	+0.790	+0.790	+0.790	+0.790	+0.790	+0.790
OVER 3550 TD 4000	+0.870	+0.819	+0.787	+0.766	+0.755	+0.748	+1.040	+0.989	+0.957	+0.936	+0.925	+0.918
OVER 4000 TD 4500	+0.730	+0.730	+0.730	+0.730	+0.730	+0.730	+0.900	+0.900	+0.900	+0.900	+0.900	+0.900
OVER 4500 TD 5000	+0.960	+0.909	+0.877	+0.856	+0.845	+0.838	+1.140	+1.089	+1.057	+1.036	+1.025	+1.018
OVER 5000 TD 5600	+0.820	+0.820	+0.820	+0.820	+0.820	+0.820	+1.000	+1.000	+1.000	+1.000	+1.000	+1.000
OVER 5600 TD 6300	+1.075	+1.017	+0.983	+0.960	+0.947	+0.940	+1.255	+1.197	+1.163	+1.140	+1.127	+1.120
OVER 6300 TD 7100	+0.920	+0.920	+0.920	+0.920	+0.920	+0.920	+1.100	+1.100	+1.100	+1.100	+1.100	+1.100
OVER 7100 TD 8000	+1.155	+1.097	+1.063	+1.040	+1.027	+1.020	+1.405	+1.347	+1.313	+1.290	+1.277	+1.270
OVER 8000 TD 9000	+1.000	+1.000	+1.000	+1.000	+1.000	+1.000	+1.250	+1.250	+1.250	+1.250	+1.250	+1.250

APPENDIX B

TABLE OF INTERNATIONAL TOLERANCE GRADES, FUNDAMENTAL DEVIATIONS AND THEIR DERIVATIONS

CONTENTS

	Page
B1. Introduction	42
B2. Interpretation of ISO Symbols Using Table Values	50
B2.1 Hole Letter Codes A thru JS	50
B2.2 Hole Letter Codes J thru ZC	51
B2.3 Shaft Letter Codes a thru js	53
B2.4 Shaft Letter Codes j thru zc	54
B3. Derivation of Table Values	56
B3.1 International Tolerance Grades	56
B3.2 Derivation of Fundamental Deviations for Shafts	57
B3.3 Derivation of Fundamental Deviations for Holes	59
B4. Conversion of Fits	60

TABLE

B1 International Tolerance Grades	43
B2 Fundamental Deviations for Holes	44, 45, 46
B3 Fundamental Deviations for Shafts	47, 48, 49
B4 Formulas for IT Grades 6 thru 16	56
B5 Formulas for IT Grades 01 thru 5	56
B6 Coefficients for Calculation of Fundamental Deviations for Shafts	64

APPENDIX B

B1. INTRODUCTION

This appendix provides the data needed to calculate limit dimensions for nonpreferred tolerance designations (that is those not shown in Figures 2 and 3 of this standard) and for basic sizes larger than 500 millimeters. This appendix contains:

- a. *International tolerance grades from IT01 thru IT16* for basic sizes up to and including 3150 millimeters (Table B1). Tolerance zones with IT grades larger than IT16 are sometimes used. A footnote in Table B1 gives a simple formula for calculating IT17, IT18, etc.
- b. *Fundamental deviations* for basic sizes up to 3150 millimeters:

Holes	Table B2
Shafts	Table B3
- c. *Interpretation of ISO symbols* using the table values for basic sizes up to 3150 millimeters (paragraph B2).
- d. *Formulas for the derivation of table values.* These formulas are for reference only. Rounding variations introduced in calculations may result in values which are inconsistent with the published national and international standards (paragraph B3).
- e. *Guidelines for converting fits* (paragraph B4).

TABLE B1 INTERNATIONAL TOLERANCE GRADES

Dimensions are in mm.

Basic sizes		Tolerance grades ³																	
Over	Up to and including	IT01	IT0	IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16
0	3	0.0003	0.0005	0.0008	0.0012	0.002	0.003	0.004	0.006	0.010	0.014	0.025	0.040	0.060	0.100	0.140	0.250	0.400	0.600
3	6	0.0004	0.0006	0.001	0.0015	0.0025	0.004	0.005	0.008	0.012	0.018	0.030	0.048	0.075	0.120	0.180	0.300	0.480	0.750
6	10	0.0004	0.0006	0.001	0.0015	0.0025	0.004	0.006	0.009	0.015	0.022	0.036	0.058	0.090	0.150	0.220	0.360	0.580	0.900
10	18	0.0005	0.0008	0.0012	0.002	0.003	0.005	0.008	0.011	0.018	0.027	0.043	0.070	0.110	0.180	0.270	0.430	0.700	1.100
18	30	0.0006	0.001	0.0015	0.0025	0.004	0.006	0.009	0.013	0.021	0.033	0.052	0.084	0.130	0.210	0.330	0.520	0.840	1.300
30	50	0.0006	0.001	0.0015	0.0025	0.004	0.007	0.011	0.016	0.025	0.039	0.062	0.100	0.160	0.250	0.390	0.620	1.000	1.600
50	80	0.0008	0.0012	0.002	0.003	0.005	0.008	0.013	0.019	0.030	0.046	0.074	0.120	0.190	0.300	0.460	0.740	1.200	1.900
80	120	0.001	0.0015	0.0025	0.004	0.006	0.010	0.015	0.022	0.035	0.054	0.087	0.140	0.220	0.350	0.540	0.870	1.400	2.200
120	180	0.0012	0.002	0.0035	0.005	0.008	0.012	0.018	0.025	0.040	0.063	0.100	0.160	0.250	0.400	0.630	1.000	1.600	2.500
180	250	0.002	0.003	0.0045	0.007	0.010	0.014	0.020	0.029	0.046	0.072	0.115	0.185	0.290	0.460	0.720	1.150	1.850	2.900
250	315	0.0025	0.004	0.006	0.008	0.012	0.016	0.023	0.032	0.052	0.081	0.130	0.210	0.320	0.520	0.810	1.300	2.100	3.200
315	400	0.003	0.005	0.007	0.009	0.013	0.018	0.025	0.036	0.057	0.089	0.140	0.230	0.360	0.570	0.890	1.400	2.300	3.600
400	500	0.004	0.006	0.008	0.010	0.015	0.020	0.027	0.040	0.063	0.097	0.155	0.250	0.400	0.630	0.970	1.550	2.500	4.000
500	630	0.0045	0.006	0.009	0.011	0.016	0.022	0.030	0.044	0.070	0.110	0.175	0.280	0.440	0.700	1.100	1.750	2.800	4.400
630	800	0.005	0.007	0.010	0.013	0.018	0.025	0.035	0.050	0.080	0.125	0.200	0.320	0.500	0.800	1.250	2.000	3.200	5.000
800	1000	0.0055	0.008	0.011	0.015	0.021	0.029	0.040	0.056	0.090	0.140	0.230	0.360	0.560	0.900	1.400	2.300	3.600	5.600
1000	1250	0.0065	0.009	0.013	0.018	0.024	0.034	0.046	0.066	0.105	0.165	0.260	0.420	0.660	1.050	1.650	2.600	4.200	6.600
1250	1600	0.008	0.011	0.015	0.021	0.029	0.040	0.054	0.078	0.125	0.195	0.310	0.500	0.780	1.250	1.950	3.100	5.000	7.800
1600	2000	0.009	0.013	0.018	0.025	0.035	0.048	0.065	0.092	0.150	0.230	0.370	0.600	0.920	1.500	2.300	3.700	6.000	9.200
2000	2500	0.011	0.015	0.022	0.030	0.041	0.057	0.077	0.110	0.175	0.280	0.440	0.700	1.100	1.750	2.800	4.400	7.000	11.000
2500	3150	0.013	0.018	0.026	0.036	0.050	0.069	0.093	0.135	0.210	0.330	0.540	0.860	1.350	2.100	3.300	5.400	8.600	13.500

³ IT Values for tolerance grades larger than IT16 can be calculated by using the following formulas:

IT 17 = IT12 × 10; IT18 = IT13 × 10; etc.

TABLE B2 FUNDAMENTAL DEVIATIONS FOR HOLES

Dimensions are in mm.

Fundamental Deviation		Lower Deviation											
Letter		A	B	C	CD	D	E	EF	F	FG	G	H	JS ⁴
IT Grade		01 to 16											
Basic Sizes													- IT/2
Over	Up to and Including												
0	3	+ 0.270	+ 0.140	+ 0.060	+ 0.034	+ 0.020	+ 0.014	+ 0.010	+ 0.006	+ 0.004	+ 0.002	0	
3	6	+ 0.270	+ 0.140	+ 0.070	+ 0.046	+ 0.030	+ 0.020	+ 0.014	+ 0.010	+ 0.006	+ 0.004	0	
6	10	+ 0.280	+ 0.150	+ 0.080	+ 0.056	+ 0.040	+ 0.025	+ 0.018	+ 0.013	+ 0.008	+ 0.005	0	
10	14	+ 0.290	+ 0.150	+ 0.095	—	+ 0.050	+ 0.032	—	+ 0.016	—	+ 0.006	0	
14	18												
18	24	+ 0.300	+ 0.160	+ 0.110	—	+ 0.065	+ 0.040	—	+ 0.020	—	+ 0.007	0	
24	30												
30	40	+ 0.310	+ 0.170	+ 0.120	—	+ 0.080	+ 0.050	—	+ 0.025	—	+ 0.009	0	
40	50												
50	65	+ 0.320	+ 0.180	+ 0.130	—	+ 0.100	+ 0.060	—	+ 0.030	—	+ 0.010	0	
65	80												
80	100	+ 0.340	+ 0.190	+ 0.140	—	+ 0.120	+ 0.072	—	+ 0.036	—	+ 0.012	0	
100	120												
120	140	+ 0.360	+ 0.200	+ 0.150	—	+ 0.145	+ 0.085	—	+ 0.043	—	+ 0.014	0	
140	160												
160	180	+ 0.380	+ 0.220	+ 0.170	—	+ 0.170	+ 0.100	—	+ 0.050	—	+ 0.015	0	
180	200												
200	225	+ 0.410	+ 0.240	+ 0.180	—	+ 0.190	+ 0.110	—	+ 0.056	—	+ 0.017	0	
225	250												
250	280	+ 0.460	+ 0.260	+ 0.200	—	+ 0.210	+ 0.125	—	+ 0.062	—	+ 0.018	0	
280	315												
315	355	+ 1.050	+ 0.540	+ 0.330	—	+ 0.230	+ 0.135	—	+ 0.068	—	+ 0.020	0	
355	400												
400	450	+ 1.200	+ 0.600	+ 0.360	—	+ 0.230	+ 0.135	—	+ 0.068	—	+ 0.020	0	
450	500												
IT Grade		6 to 16											
500	630	—	—	—	—	+ 0.260	+ 0.145	—	+ 0.076	—	+ 0.022	0	- IT/2
630	800	—	—	—	—	+ 0.290	+ 0.160	—	+ 0.080	—	+ 0.024	0	
800	1000	—	—	—	—	+ 0.320	+ 0.170	—	+ 0.086	—	+ 0.026	0	
1000	1250	—	—	—	—	+ 0.350	+ 0.195	—	+ 0.098	—	+ 0.028	0	
1250	1600	—	—	—	—	+ 0.390	+ 0.220	—	+ 0.110	—	+ 0.030	0	
1600	2000	—	—	—	—	+ 0.430	+ 0.240	—	+ 0.120	—	+ 0.032	0	
2000	2500	—	—	—	—	+ 0.480	+ 0.260	—	+ 0.130	—	+ 0.034	0	
2500	3150	—	—	—	—	+ 0.520	+ 0.290	—	+ 0.145	—	+ 0.038	0	

⁴ The JS deviations in the grades 7 to 11 should be rounded off to ½ (IT-0.001) when the IT value is odd.

Dimensions are in mm.

Fundamental Deviation			Upper Deviation													
Letter			J			K		M		N		P to ZC	P	R	S	T
T Grade			6	7	8	< 8	> 8	< 8'	> 8	< 8	> 8	< 7	Above 7			
Basic Sizes																
Over	Up to and including															
0	3	+ 0.002	+ 0.004	+ 0.006	0	0	- 0.002	- 0.002	- 0.004	- 0.004		- 0.006	- 0.010	- 0.014	-	
3	6	+ 0.005	+ 0.006	+ 0.010	- 0.001 + Δ	-	- 0.004 + Δ	- 0.004	- 0.008 + Δ	0		- 0.012	- 0.015	- 0.019	-	
6	10	+ 0.005	+ 0.008	+ 0.012	- 0.001 + Δ	-	- 0.006 + Δ	- 0.006	- 0.010 + Δ	0		- 0.015	- 0.019	- 0.023	-	
10	14															
14	18	+ 0.006	+ 0.010	+ 0.015	- 0.001 + Δ	-	- 0.007 + Δ	- 0.007	- 0.012 + Δ	0		- 0.018	- 0.023	- 0.028	-	
18	24															
24	30	+ 0.008	+ 0.012	+ 0.020	- 0.002 + Δ	-	- 0.008 + Δ	- 0.008	- 0.015 + Δ	0		- 0.022	- 0.028	- 0.035	-	- 0.041
30	40															- 0.048
40	50	+ 0.010	+ 0.014	+ 0.024	- 0.002 + Δ	-	- 0.009 + Δ	- 0.009	- 0.017 + Δ	0		- 0.026	- 0.034	- 0.043	-	- 0.054
50	65															
65	80	+ 0.013	+ 0.018	+ 0.028	+ 0.002 + Δ	-	- 0.011 + Δ	- 0.011	- 0.020 + Δ	0		- 0.032	- 0.041	- 0.053	-	- 0.066
80	100															
100	120	+ 0.016	+ 0.022	+ 0.034	- 0.003 + Δ	-	- 0.013 + Δ	- 0.013	- 0.023 + Δ	0		- 0.037	- 0.051	- 0.071	-	- 0.091
120	140															- 0.104
140	160	+ 0.018	+ 0.026	+ 0.041	- 0.003 + Δ	-	- 0.015 + Δ	- 0.015	- 0.027 + Δ	0		- 0.043	- 0.063	- 0.092	-	- 0.122
160	180															- 0.134
180	200															- 0.146
200	225	+ 0.022	+ 0.030	+ 0.047	- 0.004 + Δ	-	- 0.017 + Δ	- 0.017	- 0.031 + Δ	0		- 0.050	- 0.077	- 0.122	-	- 0.166
225	250															- 0.180
250	280															- 0.196
280	315	+ 0.025	+ 0.036	+ 0.055	- 0.004 + Δ	-	- 0.020 + Δ	- 0.020	- 0.034 + Δ	0		- 0.056	- 0.094	- 0.158	-	- 0.218
315	355															- 0.240
355	400	+ 0.029	+ 0.039	+ 0.060	- 0.004 + Δ	-	- 0.021 + Δ	- 0.021	- 0.037 + Δ	0		- 0.062	- 0.108	- 0.190	-	- 0.268
400	450															- 0.294
450	500	+ 0.033	+ 0.043	+ 0.066	- 0.005 + Δ	-	- 0.023 + Δ	- 0.023	- 0.040 + Δ	0		- 0.068	- 0.126	- 0.232	-	- 0.330
																- 0.360
T Grade			6 to 16													
500	560					0		- 0.026		- 0.044		- 0.078	- 0.150	- 0.280	-	- 0.400
560	630												- 0.155	- 0.310	-	- 0.450
630	710												- 0.175	- 0.340	-	- 0.500
710	800					0		- 0.030		- 0.050		- 0.068	- 0.185	- 0.380	-	- 0.560
800	900												- 0.210	- 0.430	-	- 0.620
900	1000					0		- 0.034		- 0.056		- 0.100	- 0.220	- 0.470	-	- 0.680
1000	1120												- 0.250	- 0.520	-	- 0.780
1120	1250					0		- 0.040		- 0.066		- 0.120	- 0.260	- 0.580	-	- 0.840
1250	1400												- 0.300	- 0.640	-	- 0.960
1400	1600					0		- 0.048		- 0.078		- 0.140	- 0.330	- 0.720	-	- 1.050
1600	1800												- 0.370	- 0.820	-	- 1.200
1800	2000					0		- 0.058		- 0.092		- 0.170	- 0.400	- 0.920	-	- 1.350
2000	2240												- 0.440	- 1.000	-	- 1.500
2240	2500					0		- 0.068		- 0.110		- 0.195	- 0.460	- 1.100	-	- 1.650
2500	2800												- 0.550	- 1.250	-	- 1.900
2800	3150					0		- 0.076		- 0.135		- 0.240	- 0.580	- 1.400	-	- 2.100

TABLE B2 FUNDAMENTAL DEVIATIONS FOR HOLES (Continued)

Dimensions are in mm

Upper Deviation								Values for Δ^6								Fundamental Deviation	
U	V	X	Y	Z	ZA	ZB	ZC									Letter	
Above 7																IT Grade	
								IT Grades:									
								3	4	5	6	7	8	Over	Up to and including		
- 0.018	-	- 0.020	-	- 0.026	- 0.032	- 0.040	- 0.060	0	0	0	0	0	0	0	3		
- 0.023	-	- 0.028	-	- 0.035	- 0.042	- 0.050	- 0.080	0.001	0.0015	0.001	0.003	0.004	0.006	3	6		
- 0.028	-	- 0.034	-	- 0.042	- 0.052	- 0.067	- 0.097	0.001	0.0015	0.002	0.003	0.006	0.007	6	10		
- 0.033	-	- 0.040	-	- 0.050	- 0.064	- 0.090	- 0.130	0.001	0.002	0.003	0.003	0.007	0.009	10	14		
	- 0.039	- 0.045	-	- 0.060	- 0.077	- 0.108	- 0.150							14	18		
- 0.041	- 0.047	- 0.054	- 0.063	- 0.073	- 0.098	- 0.136	- 0.188	0.0015	0.002	0.003	0.004	0.008	0.012	18	24		
- 0.048	- 0.055	- 0.064	- 0.075	- 0.088	- 0.118	- 0.160	- 0.218							24	30		
- 0.060	- 0.068	- 0.080	- 0.094	- 0.112	- 0.148	- 0.200	- 0.274	0.0015	0.003	0.004	0.005	0.009	0.014	30	40		
- 0.070	- 0.081	- 0.097	- 0.114	- 0.136	- 0.180	- 0.242	- 0.325							40	50		
- 0.087	- 0.102	- 0.122	- 0.144	- 0.172	- 0.226	- 0.300	- 0.405	0.002	0.003	0.005	0.006	0.011	0.016	50	65		
- 0.102	- 0.120	- 0.146	- 0.174	- 0.210	- 0.274	- 0.360	- 0.480							65	80		
- 0.124	- 0.146	- 0.178	- 0.214	- 0.258	- 0.335	- 0.445	- 0.585	0.002	0.004	0.005	0.007	0.013	0.019	80	100		
- 0.144	- 0.172	- 0.210	- 0.254	- 0.310	- 0.400	- 0.525	- 0.690							100	120		
- 0.170	- 0.202	- 0.248	- 0.300	- 0.365	- 0.470	- 0.620	- 0.800	0.003	0.004	0.006	0.007	0.015	0.023	120	140		
- 0.190	- 0.228	- 0.280	- 0.340	- 0.415	- 0.535	- 0.700	- 0.900							140	160		
- 0.210	- 0.252	- 0.310	- 0.380	- 0.465	- 0.600	- 0.780	- 1.000	0.003	0.004	0.006	0.009	0.017	0.026	160	180		
- 0.236	- 0.284	- 0.350	- 0.425	- 0.520	- 0.670	- 0.880	- 1.150							180	200		
- 0.258	- 0.310	- 0.385	- 0.470	- 0.575	- 0.740	- 0.960	- 1.250	0.003	0.004	0.006	0.009	0.017	0.026	200	225		
- 0.284	- 0.340	- 0.425	- 0.520	- 0.640	- 0.820	- 1.050	- 1.350							225	250		
- 0.315	- 0.385	- 0.475	- 0.580	- 0.710	- 0.920	- 1.200	- 1.550	0.004	0.004	0.007	0.009	0.020	0.029	250	280		
- 0.350	- 0.425	- 0.525	- 0.650	- 0.790	- 1.000	- 1.300	- 1.700							280	315		
- 0.390	- 0.475	- 0.590	- 0.730	- 0.900	- 1.150	- 1.500	- 1.900	0.004	0.005	0.007	0.011	0.021	0.032	315	355		
- 0.435	- 0.530	- 0.660	- 0.820	- 1.000	- 1.300	- 1.650	- 2.100							355	400		
- 0.490	- 0.595	- 0.740	- 0.920	- 1.100	- 1.450	- 1.850	- 2.400	0.005	0.005	0.007	0.013	0.023	0.034	400	450		
- 0.540	- 0.660	- 0.820	- 1.000	- 1.250	- 1.600	- 2.100	- 2.600							450	500		
6 to 16																IT Grade	
- 0.600														500	560		
- 0.660														560	630		
- 0.740														630	710		
- 0.840														710	800		
- 0.940														800	900		
- 1.050														900	1000		
- 1.150														1000	1120		
- 1.300														1120	1250		
- 1.450														1250	1400		
- 1.600														1400	1600		
- 1.850														1600	1800		
- 2.000														1800	2000		
- 2.300														2000	2240		
- 2.500														2240	2500		
- 2.900														2500	2800		
- 3.200														2800	3150		

³ Special case: for M6, upper deviation = -0.009 from 250 to 315 (instead of -0.011).

⁴ In determining K, M, N up to IT grade 8 and P to ZC up to IT grade 7, add the Δ value appropriate to the IT grade as indicated, for example for P7 from 18 to 30, $\Delta = 0.008$ $\therefore$ upper deviation = -0.014.

TABLE B3 FUNDAMENTAL DEVIATIONS FOR SHAFTS

Dimensions are in mm.

Fundamental Deviation		Upper Deviation											
Letter		a	b	c	cd	d	e	ef	f	fg	g	h	js
IT Grade		01 to 16											
Basic Sizes													
Over	Up to and including												
0	3	- 0.270	- 0.140	- 0.060	- 0.034	- 0.020	- 0.014	- 0.010	- 0.006	- 0.004	- 0.002	0	+ IT/2
3	6	- 0.270	- 0.140	- 0.070	- 0.046	- 0.030	- 0.020	- 0.014	- 0.010	- 0.006	- 0.004	0	
6	10	- 0.280	- 0.150	- 0.080	- 0.056	- 0.040	- 0.025	- 0.018	- 0.013	- 0.008	- 0.005	0	
10	14	- 0.290	- 0.150	- 0.095	-	- 0.050	- 0.032	-	- 0.016	-	- 0.006	0	
14	18												
18	24	- 0.300	- 0.160	- 0.110	-	- 0.065	- 0.040	-	- 0.020	-	- 0.007	0	
24	30												
30	40	- 0.310	- 0.170	- 0.120	-	- 0.080	- 0.050	-	- 0.025	-	- 0.009	0	
40	50	- 0.320	- 0.180	- 0.130									
50	65	- 0.340	- 0.190	- 0.140	-	- 0.100	- 0.060	-	- 0.030	-	- 0.010	0	
65	80	- 0.360	- 0.200	- 0.150									
80	100	- 0.380	- 0.220	- 0.170	-	- 0.120	- 0.072	-	- 0.036	-	- 0.012	0	
100	120	- 0.410	- 0.240	- 0.180									
120	140	- 0.460	- 0.260	- 0.200	-	- 0.145	- 0.085	-	- 0.043	-	- 0.014	0	
140	160	- 0.520	- 0.280	- 0.210									
160	180	- 0.580	- 0.310	- 0.230	-	- 0.170	- 0.100	-	- 0.050	-	- 0.015	0	
180	200	- 0.660	- 0.340	- 0.240									
200	225	- 0.740	- 0.380	- 0.260	-	- 0.190	- 0.110	-	- 0.056	-	- 0.017	0	
225	250	- 0.820	- 0.420	- 0.280									
250	280	- 0.920	- 0.480	- 0.300	-	- 0.210	- 0.125	-	- 0.062	-	- 0.018	0	
280	315	- 1.050	- 0.540	- 0.330									
315	355	- 1.200	- 0.600	- 0.360	-	- 0.230	- 0.135	-	- 0.068	-	- 0.020	0	
355	400	- 1.350	- 0.680	- 0.400									
400	450	- 1.500	- 0.760	- 0.440	-	- 0.230	- 0.135	-	- 0.068	-	- 0.020	0	
450	500	- 1.650	- 0.840	- 0.480									
IT Grade		6 to 16											
500	630	-	-	-	-	- 0.260	- 0.145	-	- 0.076	-	- 0.022	0	+ IT/2
630	800	-	-	-	-	- 0.290	- 0.160	-	- 0.080	-	- 0.024	0	
800	1000	-	-	-	-	- 0.320	- 0.170	-	- 0.086	-	- 0.026	0	
1000	1250	-	-	-	-	- 0.350	- 0.195	-	- 0.098	-	- 0.028	0	
1250	1600	-	-	-	-	- 0.390	- 0.220	-	- 0.110	-	- 0.030	0	
1600	2000	-	-	-	-	- 0.430	- 0.240	-	- 0.120	-	- 0.032	0	
2000	2500	-	-	-	-	- 0.480	- 0.260	-	- 0.130	-	- 0.034	0	
2500	3150	-	-	-	-	- 0.520	- 0.290	-	- 0.145	-	- 0.038	0	

⁷ The js deviations in the grades 7 to 11 should be rounded off to ½ (IT-0.001) when the IT value is odd.

TABLE B3 FUNDAMENTAL DEVIATIONS FOR SHAFTS
(Continued)

Dimensions are in mm.

Fundamental Deviation		Lower Deviation									
Letter		j			k		m	n	p	r	s
IT Grade		5-6	7	8	4-7	$\begin{matrix} \leq 3 \\ > 7 \end{matrix}$	01 to 16				
Basic Size											
Over	Up to and including										
0	3	- 0.002	- 0.004	- 0.006	0	0	+ 0.002	+ 0.004	+ 0.006	+ 0.010	+ 0.014
3	6	- 0.002	- 0.004	-	+ 0.001	0	+ 0.004	+ 0.008	+ 0.012	+ 0.015	+ 0.019
6	10	- 0.002	- 0.005	-	+ 0.001	0	+ 0.006	+ 0.010	+ 0.015	+ 0.019	+ 0.023
10	14	- 0.003	- 0.006	-	+ 0.001	0	+ 0.007	+ 0.012	+ 0.018	+ 0.023	+ 0.028
14	18	- 0.004	- 0.008	-	+ 0.002	0	+ 0.008	+ 0.015	+ 0.022	+ 0.028	+ 0.035
18	24	- 0.004	- 0.008	-	+ 0.002	0	+ 0.008	+ 0.015	+ 0.022	+ 0.028	+ 0.035
24	30	- 0.005	- 0.010	-	+ 0.002	0	+ 0.009	+ 0.017	+ 0.026	+ 0.034	+ 0.043
30	40	- 0.005	- 0.010	-	+ 0.002	0	+ 0.009	+ 0.017	+ 0.026	+ 0.034	+ 0.043
40	50	- 0.007	- 0.012	-	+ 0.002	0	+ 0.011	+ 0.020	+ 0.032	+ 0.041	+ 0.053
50	65	- 0.007	- 0.012	-	+ 0.002	0	+ 0.011	+ 0.020	+ 0.032	+ 0.043	+ 0.059
65	80	- 0.009	- 0.015	-	+ 0.003	0	+ 0.013	+ 0.023	+ 0.037	+ 0.051	+ 0.071
80	100	- 0.009	- 0.015	-	+ 0.003	0	+ 0.013	+ 0.023	+ 0.037	+ 0.054	+ 0.079
100	120	- 0.011	- 0.018	-	+ 0.003	0	+ 0.015	+ 0.027	+ 0.043	+ 0.063	+ 0.092
120	140	- 0.011	- 0.018	-	+ 0.003	0	+ 0.015	+ 0.027	+ 0.043	+ 0.065	+ 0.100
140	160	- 0.011	- 0.018	-	+ 0.003	0	+ 0.015	+ 0.027	+ 0.043	+ 0.068	+ 0.108
160	180	- 0.013	- 0.021	-	+ 0.004	0	+ 0.017	+ 0.031	+ 0.050	+ 0.077	+ 0.122
180	200	- 0.013	- 0.021	-	+ 0.004	0	+ 0.017	+ 0.031	+ 0.050	+ 0.080	+ 0.130
200	225	- 0.013	- 0.021	-	+ 0.004	0	+ 0.017	+ 0.031	+ 0.050	+ 0.084	+ 0.140
225	250	- 0.016	- 0.026	-	+ 0.004	0	+ 0.020	+ 0.034	+ 0.056	+ 0.094	+ 0.158
250	280	- 0.016	- 0.026	-	+ 0.004	0	+ 0.020	+ 0.034	+ 0.056	+ 0.098	+ 0.170
280	315	- 0.018	- 0.028	-	+ 0.004	0	+ 0.021	+ 0.037	+ 0.062	+ 0.108	+ 0.190
315	355	- 0.018	- 0.028	-	+ 0.004	0	+ 0.021	+ 0.037	+ 0.062	+ 0.114	+ 0.208
355	400	- 0.020	- 0.032	-	+ 0.005	0	+ 0.023	+ 0.040	+ 0.068	+ 0.126	+ 0.232
400	450	- 0.020	- 0.032	-	+ 0.005	0	+ 0.023	+ 0.040	+ 0.068	+ 0.132	+ 0.252
450	500	- 0.020	- 0.032	-	+ 0.005	0	+ 0.023	+ 0.040	+ 0.068	+ 0.132	+ 0.252
IT Grade		6 to 16									
500	560					0	+ 0.026	+ 0.044	+ 0.078	+ 0.150	+ 0.280
560	630					0	+ 0.026	+ 0.044	+ 0.078	+ 0.155	+ 0.310
630	710					0	+ 0.030	+ 0.050	+ 0.088	+ 0.175	+ 0.340
710	800					0	+ 0.030	+ 0.050	+ 0.088	+ 0.185	+ 0.380
800	900					0	+ 0.034	+ 0.056	+ 0.100	+ 0.210	+ 0.430
900	1000					0	+ 0.034	+ 0.056	+ 0.100	+ 0.220	+ 0.470
1000	1120					0	+ 0.040	+ 0.066	+ 0.120	+ 0.250	+ 0.520
1120	1250					0	+ 0.040	+ 0.066	+ 0.120	+ 0.260	+ 0.580
1250	1400					0	+ 0.048	+ 0.078	+ 0.140	+ 0.300	+ 0.640
1400	1600					0	+ 0.048	+ 0.078	+ 0.140	+ 0.330	+ 0.720
1600	1800					0	+ 0.058	+ 0.092	+ 0.170	+ 0.370	+ 0.820
1800	2000					0	+ 0.058	+ 0.092	+ 0.170	+ 0.400	+ 0.920
2000	2240					0	+ 0.068	+ 0.110	+ 0.195	+ 0.440	+ 1.000
2240	2500					0	+ 0.068	+ 0.110	+ 0.195	+ 0.460	+ 1.100
2500	2800					0	+ 0.076	+ 0.135	+ 0.240	+ 0.550	+ 1.250
2800	3150					0	+ 0.076	+ 0.135	+ 0.240	+ 0.580	+ 1.400

TABLE B3 FUNDAMENTAL DEVIATIONS FOR SHAFTS
(Continued)

Dimensions are in mm.

Lower Deviation									Fundamental Deviation	
t	u	v	x	y	z	za	zb	zc	Letter	
01 to 16									IT Grade	
									Basic Size	
									Over	Up to and including
—	+ 0.018	—	+ 0.020	—	+ 0.026	+ 0.032	+ 0.040	+ 0.060	0	3
—	+ 0.023	—	+ 0.028	—	+ 0.035	+ 0.042	+ 0.050	+ 0.080	3	6
—	+ 0.028	—	+ 0.034	—	+ 0.042	+ 0.052	+ 0.067	+ 0.097	6	10
—	+ 0.033	—	+ 0.040	—	+ 0.050	+ 0.064	+ 0.090	+ 0.130	10	14
—		+ 0.039	+ 0.045	—	+ 0.060	+ 0.077	+ 0.108	+ 0.150	14	18
—	+ 0.041	+ 0.047	+ 0.054	+ 0.063	+ 0.073	+ 0.098	+ 0.136	+ 0.188	18	24
+ 0.041	+ 0.048	+ 0.055	+ 0.064	+ 0.075	+ 0.088	+ 0.118	+ 0.160	+ 0.218	24	30
+ 0.048	+ 0.060	+ 0.068	+ 0.080	+ 0.094	+ 0.112	+ 0.148	+ 0.200	+ 0.274	30	40
+ 0.054	+ 0.070	+ 0.081	+ 0.097	+ 0.114	+ 0.136	+ 0.180	+ 0.242	+ 0.325	40	50
+ 0.066	+ 0.087	+ 0.102	+ 0.122	+ 0.144	+ 0.172	+ 0.226	+ 0.300	+ 0.405	50	65
+ 0.075	+ 0.102	+ 0.120	+ 0.146	+ 0.174	+ 0.210	+ 0.274	+ 0.360	+ 0.480	65	80
+ 0.091	+ 0.124	+ 0.146	+ 0.178	+ 0.214	+ 0.258	+ 0.335	+ 0.445	+ 0.585	80	100
+ 0.104	+ 0.144	+ 0.172	+ 0.210	+ 0.254	+ 0.310	+ 0.400	+ 0.525	+ 0.690	100	120
+ 0.122	+ 0.170	+ 0.202	+ 0.248	+ 0.300	+ 0.365	+ 0.470	+ 0.620	+ 0.800	120	140
+ 0.134	+ 0.190	+ 0.228	+ 0.280	+ 0.340	+ 0.415	+ 0.535	+ 0.700	+ 0.900	140	160
+ 0.146	+ 0.210	+ 0.252	+ 0.310	+ 0.380	+ 0.465	+ 0.600	+ 0.780	+ 1.000	160	180
+ 0.166	+ 0.236	+ 0.284	+ 0.350	+ 0.425	+ 0.520	+ 0.670	+ 0.880	+ 1.150	180	200
+ 0.180	+ 0.258	+ 0.310	+ 0.385	+ 0.470	+ 0.575	+ 0.740	+ 0.960	+ 1.250	200	225
+ 0.196	+ 0.284	+ 0.340	+ 0.425	+ 0.520	+ 0.640	+ 0.820	+ 1.050	+ 1.350	225	250
+ 0.218	+ 0.315	+ 0.385	+ 0.475	+ 0.580	+ 0.710	+ 0.920	+ 1.200	+ 1.550	250	280
+ 0.240	+ 0.350	+ 0.425	+ 0.525	+ 0.650	+ 0.790	+ 1.000	+ 1.300	+ 1.700	280	315
+ 0.268	+ 0.390	+ 0.475	+ 0.590	+ 0.730	+ 0.900	+ 1.150	+ 1.500	+ 1.900	315	355
+ 0.294	+ 0.435	+ 0.530	+ 0.660	+ 0.820	+ 1.000	+ 1.300	+ 1.650	+ 2.100	355	400
+ 0.330	+ 0.490	+ 0.595	+ 0.740	+ 0.920	+ 1.100	+ 1.450	+ 1.850	+ 2.400	400	450
+ 0.360	+ 0.540	+ 0.660	+ 0.820	+ 1.000	+ 1.250	+ 1.600	+ 2.100	+ 2.600	450	500
6 to 16									IT Grade	
+ 0.400	+ 0.600								500	560
+ 0.450	+ 0.660								560	630
+ 0.500	+ 0.740								630	710
+ 0.560	+ 0.840								710	800
+ 0.620	+ 0.940								800	900
+ 0.680	+ 1.050								900	1000
+ 0.780	+ 1.150								1000	1120
+ 0.840	+ 1.300								1120	1250
+ 0.960	+ 1.450								1250	1400
+ 1.050	+ 1.600								1400	1600
+ 1.200	+ 1.850								1600	1800
+ 1.350	+ 2.000								1800	2000
+ 1.500	+ 2.300								2000	2240
+ 1.650	+ 2.500								2240	2500
+ 1.900	+ 2.900								2500	2800
+ 2.100	+ 3.200								2800	3150

B2. INTERPRETATION OF ISO SYMBOLS USING TABLE VALUES

B2.1 HOLE LETTER CODES A THRU JS

The fundamental deviation equals the lower deviation, and the following equation is valid.

$$\text{Upper Deviation} = \text{Lower Deviation} + \text{Tolerance Grade}$$

EXAMPLE 1. INTERNAL (HOLE) DIMENSION 5CD8

